

Following the same torquing sequence, retighten bolts to 51 ft. lbs. (70 Nm.).

In sequence again, turn each bolt an additional 90-100°.

IMPORTANT: Consult the latest OEM torque specifications as changes may have taken place since this printing.

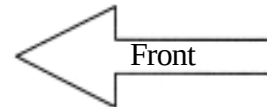
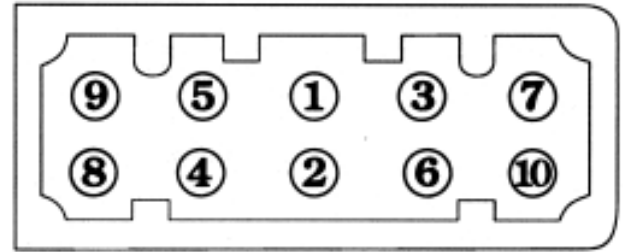


FEL-PRO INSTALLATION TIPS

HEAD GASKET

DETERMINE WHICH BOLTS extend into the coolant passages. Those **entering** coolant passages require pliable non-hardening sealer on threads and underside of bolt heads. Those **not entering** coolant passages require oil on the bolt threads and the underside of bolt heads.

IF BOLTS are supplied and have a sealant pre-applied to the threads and underside of every bolt head, simply install the bolts. **ADDITIONAL SEALANT/OIL IS NOT REQUIRED.**



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- Continued -

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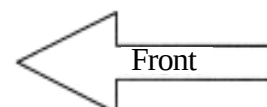
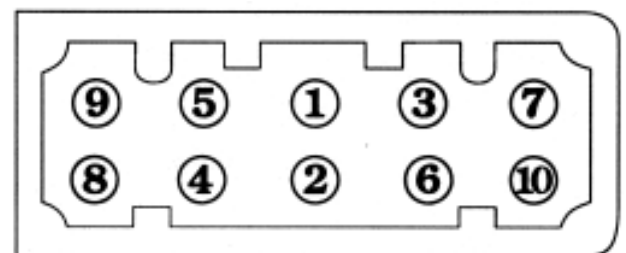


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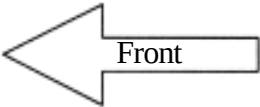
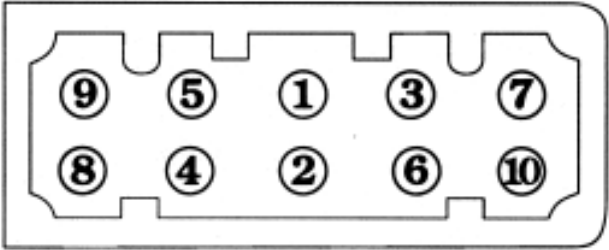


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