

INSTALLATION INSTRUCTIONS

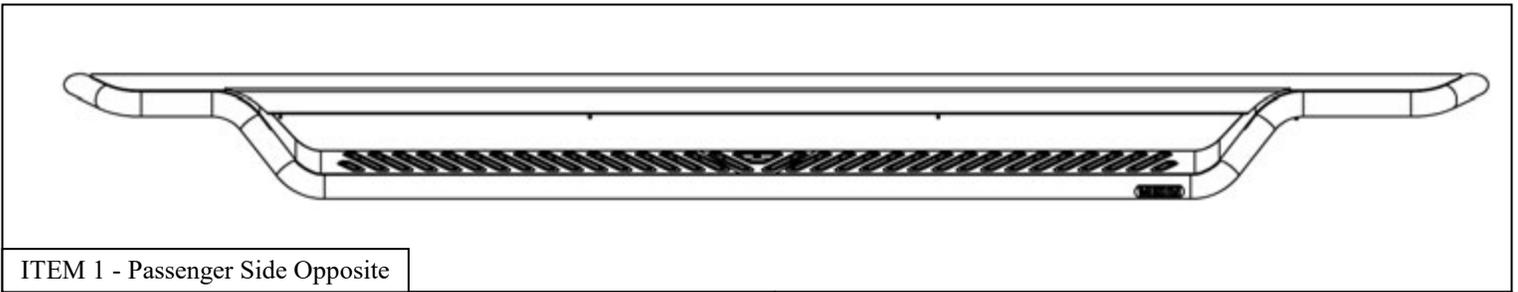
OUTLAW DROP RUNNING BOARDS



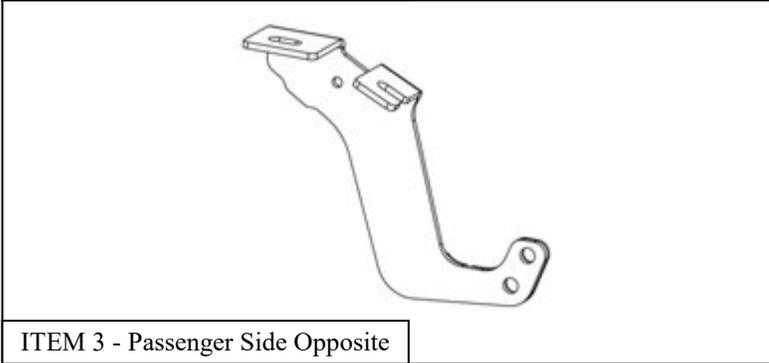
APPLICATION:
2022 - 2025 Toyota Tundra CrewMax
PART NUMBER:
20-44235

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER OUTLAW DROP RUNNING BOARD	13MM SOCKET
2	1	PASSENGER OUTLAW DROP RUNNING BOARD	13MM WRENCH
3	1	DRIVER BRACKET A	16MM SOCKET
4	1	PASSENGER BRACKET A	16MM WRENCH
5	3	DRIVER BRACKET B	RATCHET
6	3	PASSENGER BRACKET B	TORQUE WRENCH
7	16	M8 HEX HEAD BOLT	
8	16	M8 SPLIT LOCK WASHER	
9	16	M8 FLAT WASHER	
10	16	M10 SERRATED FLANGE HEX HEAD BOLT	
11	16	M10 SERRATED FLANGE HEX NUT	

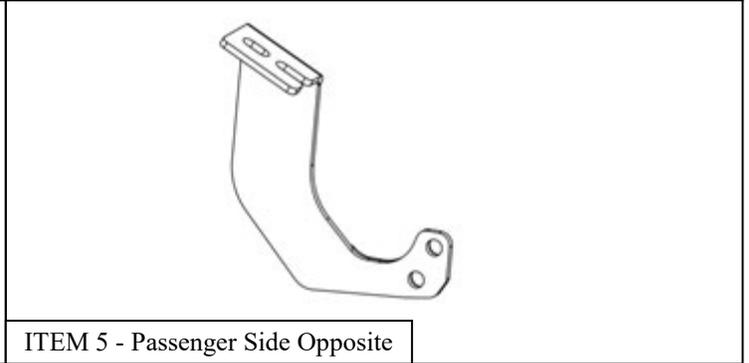
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



ITEM 1 - Passenger Side Opposite



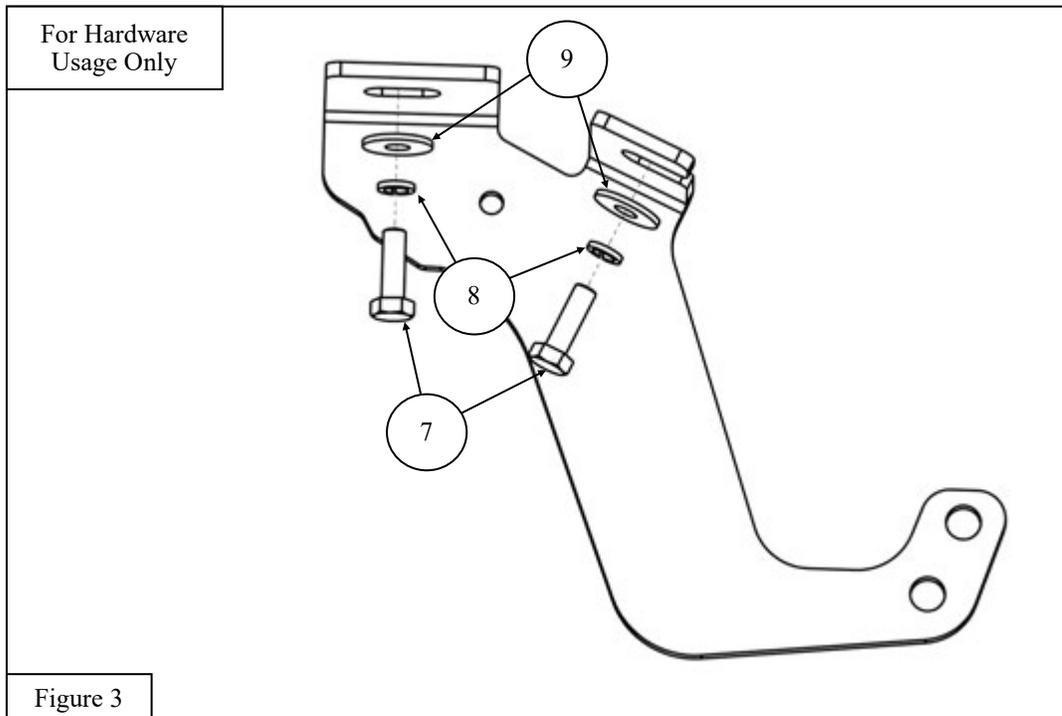
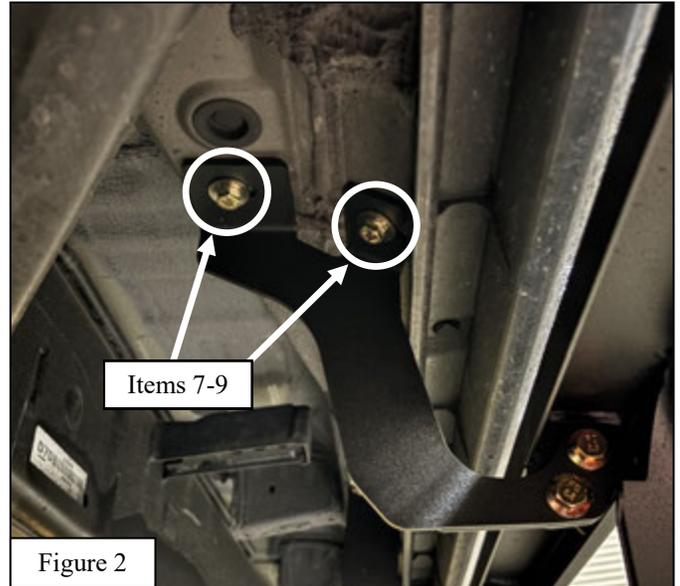
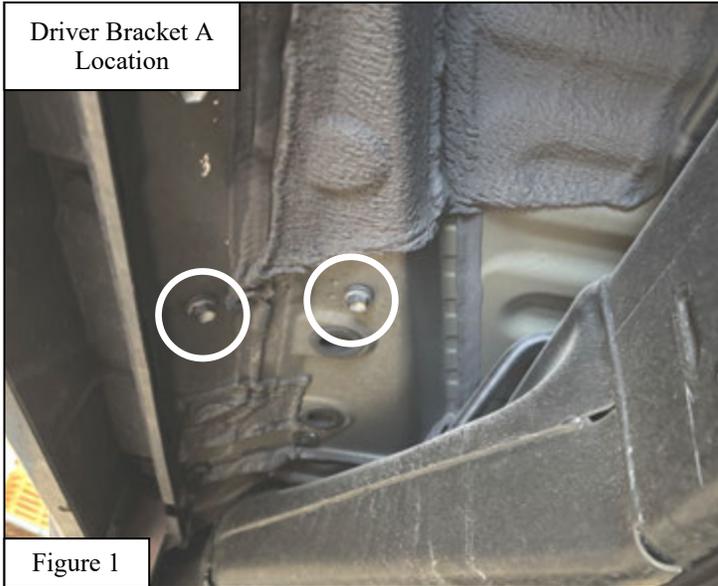
ITEM 3 - Passenger Side Opposite



ITEM 5 - Passenger Side Opposite

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Find the Driver Bracket A location and remove the OEM bolts. See **Figure 1**.
3. Loosely install (1) Driver Bracket A (**item 3**) using the M8 hardware (**items 7-9**). See **Figures 2 and 3**.



4. Locate the Front Driver Bracket B location and remove the OEM bolts. See **Figure 4**.
5. Loosely install (1) Driver Bracket B (**item 5**) in the Front Driver Bracket B location using the M8 hardware (**items 7-9**). See **Figures 3 and 5**.
6. Repeat steps 4 and 5 for the remaining Driver Bracket B locations.
7. Repeat steps 2-6 on the passenger side of the vehicle using the passenger brackets (**items 4 and 6**).

Front Driver Bracket B Location



Figure 4

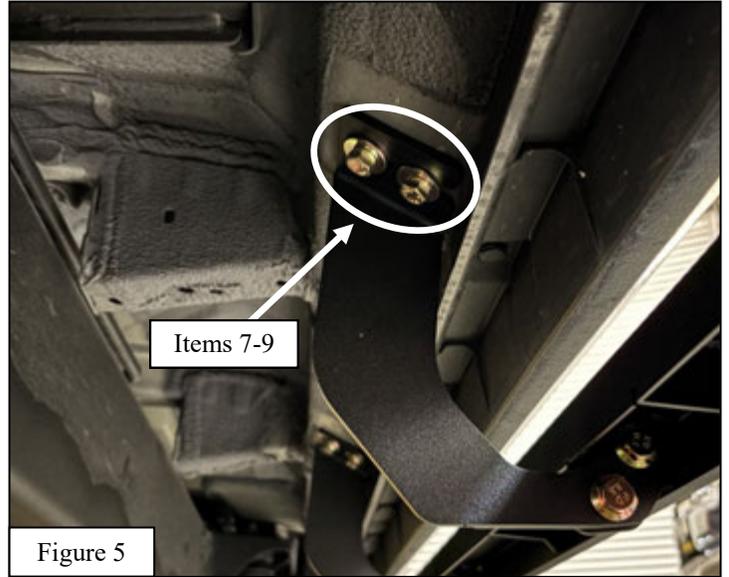


Figure 5

8. Loosely install the Outlaw Step Bars (**items 1 and 2**) to the brackets using the supplied M10 hardware (**items 10 and 11**). See **Figures 7 and 8**.

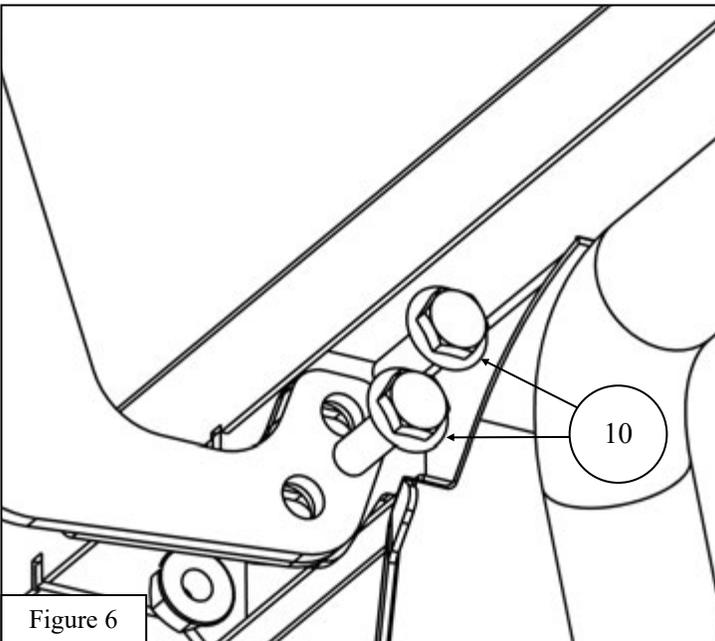


Figure 6

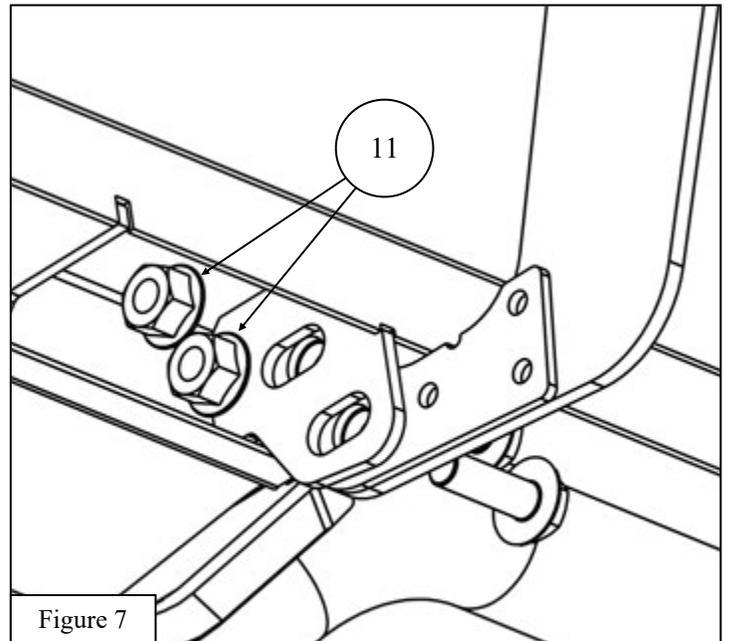
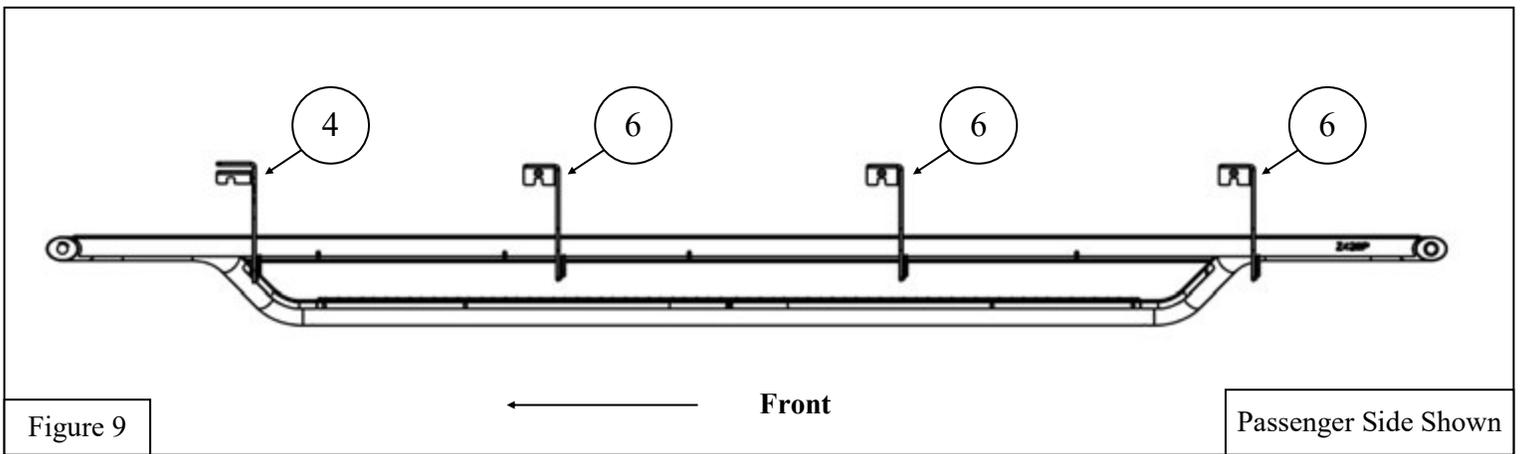
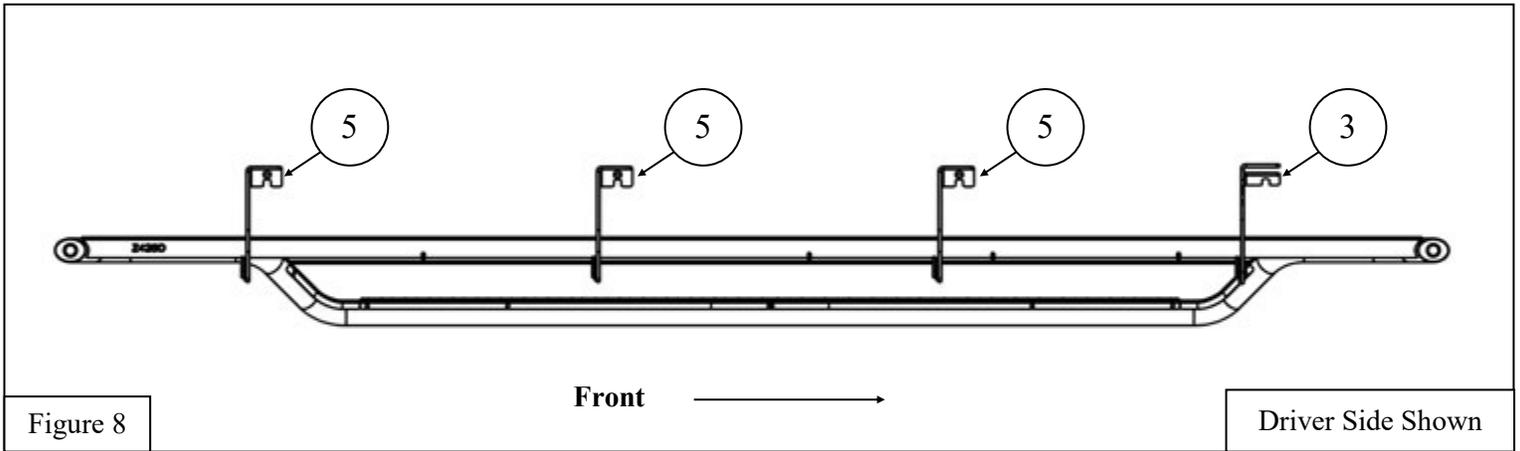


Figure 7

9. Align and adjust the running boards as needed. Tighten and torque all M8 hardware to 15-18 ft-lbs and all M10 hardware to 35-38 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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