



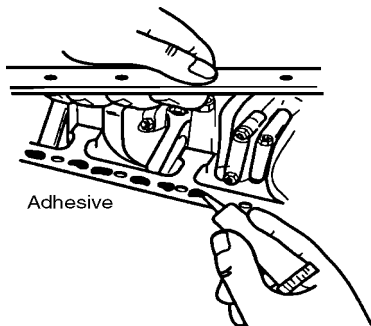
FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

OIL PAN GASKET

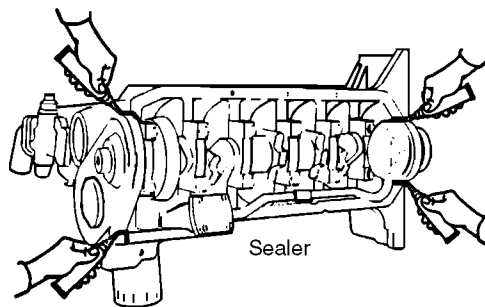
CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



ATTACH AND ALIGN GASKET(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket (or gaskets and seals, if multipiece) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

-Continued-



PRIOR TO INSTALLING OIL PAN apply a small dab of silicone sealer where all gaskets and seal(s) meet.

REINSTALL OIL PAN TO ENGINE. Torque securely 1/4" diameter bolts to 5 ft. lbs; 5/16" diameter bolts to 10 ft. lbs. Over-torquing can distort pan and cause leakage.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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Form No. I-768 (Rev. 3/07)

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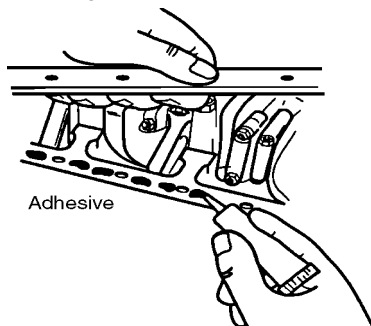
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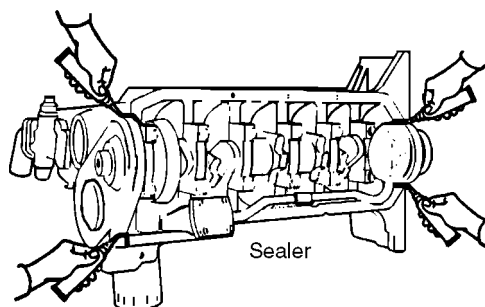
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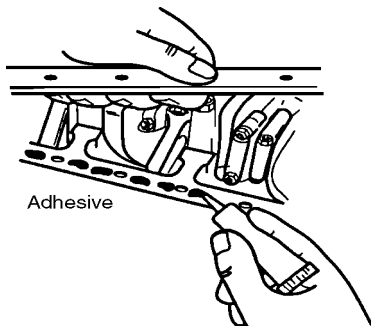
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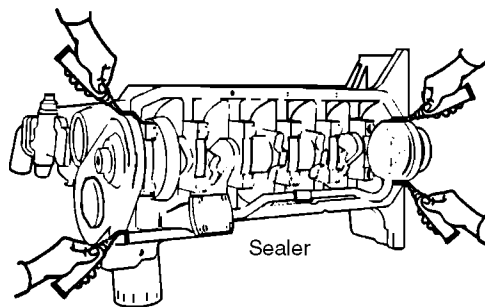
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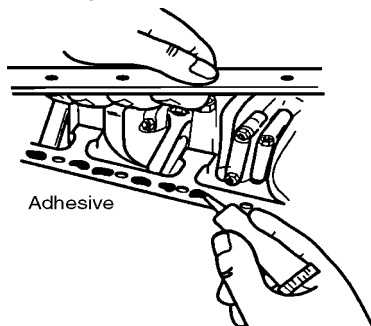
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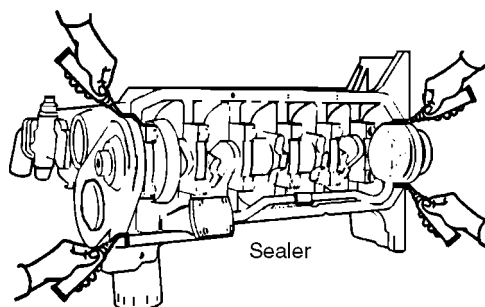
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