



INSTALLATION INSTRUCTIONS



PART NO.

- 3315B
- 3315MB

PRODUCT DESCRIPTION:

- 3000 Series Grill Guard

APPLICATION

- Ford F150
- Ford Bronco
- Ford F-250
- Ford F350

PRODUCT SAFETY & LEGAL DISCLAIMER

- **IMPORTANT READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLING, FAILURE TO DO SO MAY CAUSE PERSONAL INJURY OR DAMAGE TO PRODUCT AND/OR PROPERTY.**
- **Review the product package and contents prior to beginning the installation.** Take care when opening the packaging and removing items. If a return is needed you will want to return the product in its original packaging if possible.
- This instruction guide is provided as a GENERAL installation guide, some vehicles vary dimensionally and may require additional steps.
- Test fit the product on the vehicle prior to any third party modifications and or finishing. The manufacturer and/or distributors do not accept responsibility for third party charges, labor and or third part replacement modifications. Some modifications may void the factory warranty.
- Exercise due-diligence when installing this product. The manufacturer and distributors of this product do not accept any responsibility for vehicle damage or personal injury resulting from the installation of this product. Careless installation and operation can result in serious injury or equipment damage.
- This product is for general off-road use. All liability for installation and use rests with the owner/operator.
- **INSTALLER:** Once installation is complete, please return this guide along with other documentation included in this product back to the consumer for future reference. The manufacturer/distributors of this product do not guarantee this particular version will be available at a later date.

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INSTALLATION INSTRUCTIONS

INJURY HAZARD

Please complete a shop and tool inspection prior to beginning the installation.

- Always make sure you have a clean, dry and well lit work area.
- Always remove jewelry, loose fitting clothing and wear protective gloves and eye protection.
- Always use extreme caution when jacking or raising a vehicle for work. Set the emergency brake and use tire/wheel blocks and jack stands. Refer to the vehicle manufacturer hand book. Utilize the vehicle manufacturers designated lifting points.
- Always use appropriate and adequate care in lifting parts during disassembly and installation. Seek help in lifting heavy or large items into place. Utilize jacks and or lifting devices when available.
- Always insure products are secure during disassembly and installation.
- Always wear eye protection and take steps to protect any exposed skin during the installations. Drilling, cutting and grinding plastic and metal may create flying particles that can cause injury.
- Always use extreme caution when drilling, cutting and or grinding on a vehicle. Thoroughly inspect the area to be drilled, on both sides of material, prior to modification and relocate any objects that may become damaged.
- Always assemble and tighten all fasteners per the installation instructions.
- Always route electrical cables carefully. Avoid moving parts, parts that may become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical connections.

MAINTENANCE AND CARE

- Always perform regular inspections and maintenance on mounts and related fasteners.
- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent fasteners must be replaced.
- After washing the vehicle make sure to fully dry all surfaces.
- In areas with cold temperatures make sure to wash the product often to remove harmful materials used on road ways.
- Never use abrasive cleaners or polish compounds. Clean with a gentle soap and water. If you use wax use a non-abrasive automotive wax such as pure carnauba wax.

WARNING

Some products have been designed to work together with factory rear sensor systems, factory forward facing sensor systems and factory air bags.

- Installation of some of these products may alter the factory sensor system performance.
- Factory sensors may read shackles or hooks protruding from the fairlead and or tow hooks.
- All sensor testing is completed by Go Rhino Products and or third party testing labs on modified vehicles.
- Sensor sensitivity, factory sensor housing, orientation, and operating conditions are all variables that will influence functionality of the sensors.
- Installation of some product may effect the factory air bag systems.
- Some products allow the use of third party products such as winches, shackles, hooks, etc. Follow the respective manufacturers operating instructions for use with our products.
- Make sure to fully understand the product, it's intended use and operation prior to use.
- Above all... be safe!



INSTALLATION INSTRUCTIONS

PARTS INCLUDED IN THIS LIST:

ITEM	QTY	DESCRIPTION	TORQUE VALUE
1	8	1/2 x 1 1/2" HEX BOLT	65 FT-LBS
2	8	1/2" LOCK NUT	65 FT-LBS
3	4	3/8 x 1 1/4" HEX BOLT	30 FT-LBS
4	4	3/8 x 1" BUTTON ALLEN BOLT	30 FT-LBS
5	4	3/8" LOCK WASHER	
6	4	3/8" HEX NUT	30 FT-LBS
7	1	39 3/4" CENTER PLATE	
8	1	2" X 39 3/4" TOP TUBE	
9	1	P200 PLUG KIT	
10	1	075D DRIVER FRAME BRACKET	
11	1	075P PASSENGER FRAME BRKT	
12	1	1126MT MOUNTING TABS	
13	2	SIDE PLATES	
14	1	TOP TUBE	
15	1	CENTER PLATE	
16	1	STEP TUBE	
17	1	EUROTUBE (MB ONLY)	
18	1	HEADLIGHT WRAPS (MB ONLY)	
19	1	HEADLIGHT WIRES (MB ONLY)	

Go Rhino recommends you, the installer, read this installation instruction manual from front to back before installing the product. You may also [click here](#) to view an installation video or visit <http://www.gorhino.com/Installation-Videos>.

TOOLS NEEDED FOR INSTALLATION:

- 7/16", 1/2", 9/16", and 3/4" sockets
- Electric Drill
- 1/2" Drill Bit

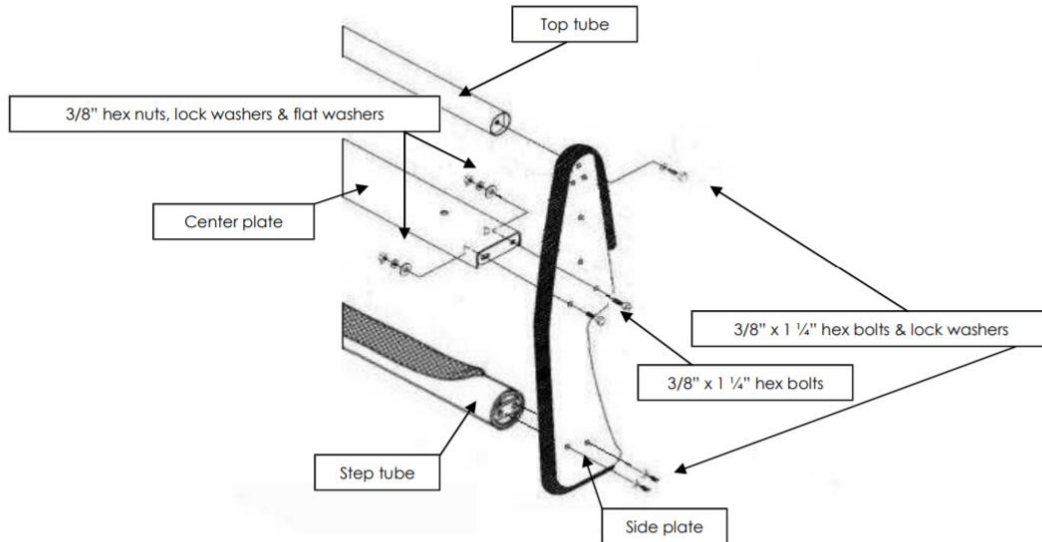
ESTIMATED TIME FOR INSTALLATION:

1-1.5HOUR

If you need installation service for your new product, call the authorized distributor from whom you purchased the product or an authorized installation service company which can be found by calling toll free 1-888-427-4466



INSTALLATION INSTRUCTIONS



A. Grille Guard Assembly

1. Lay Out Components

Place all grille guard parts on a flat, protective surface with the center side plates facing down.

2. Attach Step Tubes

Attach the **bottom step tube** between the side plates using 3/8" x 1" button head bolts.

Do not tighten yet.

3. Install Brush Guards

Slide the **left and right brush guards** through the side plates. Insert flanged washers, then slide into the **top step tube**.

Tip: Lubricate brush guard tubes for easier assembly.

4. Secure Euro Tube

Attach the **Euro tube** to the brush guards using 5/16" x 1-1/4" flat head screws.

Do not tighten yet.

5. Install Center Plate

Position the **center plate** between the side plates. Attach using 3/8" x 1-1/4" hex bolts, lock washers, and hex nuts.

Ensure bolt threads face outward.

6. Add Headlight Protectors

Attach **headlight protectors** to the brush guards using 1/4" x 3/4" button head bolts, then to the grille guard using 5/16" x 1" button head bolts and lock nuts.

7. Align and Secure Assembly

Ensure the grille and brush guard assembly is properly aligned.

Tip: Rotate the top tube toward the grille to conceal socket screws.

Tighten all bolts and nuts **except** those connecting to the vehicle.

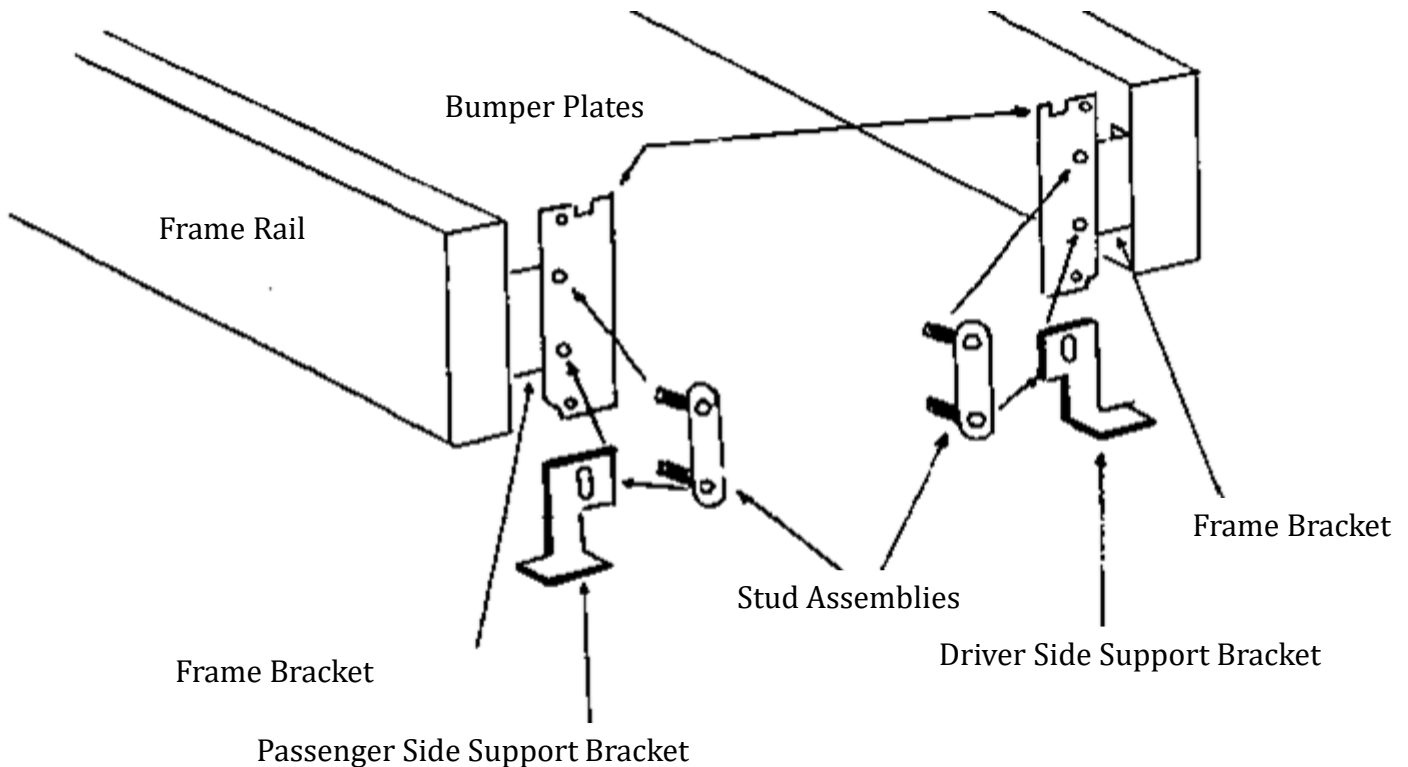
8. Attach Mounting Tabs

Install **1126MT mounting tabs** to the inside of the side plates using 1/2" x 1-1/2" hex bolts and nylon lock nuts.

Short leg of tab attaches to the grille guard.



INSTALLATION INSTRUCTIONS



B. Vehicle Preparation

NOTE: Steps 9–12 are for the **driver side** only. Repeat for **passenger side** in Step 13.

9.Remove Mounting Nuts

Remove hex nuts from the mounting studs that attach bumper plates to the frame brackets.

10.Disengage Assembly Clips

Push the bumper outward and remove the assembly clips from the mounting studs.

11.Remove Stud Assembly

Take out the mounting stud assembly and let the bumper return to its original position.

12.Install Support Bracket

Place the **075D driver-side support bracket** inside the bumper. Attach it to the frame plate using the original mounting stud assembly. Secure with hex nuts removed in Step 9.

13.Repeat Passenger Side

Follow Steps 9–12 to install the **passenger-side** support bracket.



INSTALLATION INSTRUCTIONS

C. Grille Guard Mounting

Position Grille Guard

Hold the assembled grille guard in place on the front of the vehicle. Align the mounting tab holes with the bumper.

Mark Hole Locations

Scribe the mounting hole locations on the **top and bottom of the bumper** through the tab holes.

Drill Holes

Drill **1/2" holes** at the marked locations, making sure to drill through the support brackets as well.

Secure Grille Guard to Vehicle

Attach the grille guard assembly to the bumper using the supplied **1/2" x 1-1/2" hex bolts** and **nylon lock nuts** on both top and bottom mounting points.



INSTALLATION INSTRUCTIONS

LIMITED WARRANTY

Go Rhino warrants to Buyer that for a period of five (5) years from the date of shipment of the product(s) ("Warranty Period") for black finishes and chrome finishes, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipment(s) and will be free from material defects in material workmanship.

Go Rhino warrants to Buyer that for the life of the product(s) from the date of shipment of the product(s) ("Warranty Period") for polished stainless steel finished products purchased after April 2004, that such products will materially conform to the specifications set forth in Go Rhino's specifications in effect as of the date of shipments and will be free from material defects in material workmanship.

Warranty claims must be accompanied with the original invoice and photos of the product. It is the customer's responsibility to clean regularly and protect finish with regular applications of a nonabrasive polish that is compatible with the product's finish.

This warranty covers the cost of the product only and does not include the cost of removal, installation, third party modifications or shipping of the product. In no event shall Go Rhino be liable to buyer or any third party for any damage or harm caused by the product or use thereof, regardless of weather such damages were foreseeable and whether or not Go Rhino has been advised of the possibility of such damages, not withstanding the failure of any agreed or other remedy of its essential purpose. This warranty is void if the product shows signs of alteration, misuse, mishandling, improper care, neglect, improper application and/or damage due to improper installation.

With respect to any such product(s) during the limited warranty period, Go Rhino shall, in its sole discretion, either: (i) provide a one-time repair or replacement of such products (or the defective part) or (ii) credit or refund the price of such products at the pro rata contract rate provided that, if Go Rhino so requests, Buyer shall, at Go Rhino's expense, return such product(s) to Go Rhino. The remedies shall be the Buyer's sole and exclusive remedy and Go Rhino's entire liability for any breach of the limited warrant(ies).

Go Rhino disclaims all other warranties except to the extent that any such warranty cannot be validly disclaimed under applicable law.

Finish Limited Warranty:

Limited lifetime on stainless steel products (after April 2004)

5 year warranty on black powder coat products

5 year warranty on chrome products

This warranty does not cover exposed welds

Finish warranty covers peeling, flaking, or cracking. Washing all finishes regularly with car wash soap and rinsing well with water is the best method for maintaining the finish on your products. You must also protect the finish with nonabrasive automotive wax on a regular basis. The use of any compound which contains abrasives becomes a self-defeating exercise as the compound scratches the finish and opens it to corrosion. The use of harsh chemicals used to remove bugs and tar may also cause the finish to fail and should be avoided.

If you are unsatisfied with your purchase please contact the establishment you purchased the product from.

If you need to place a warranty claim or need assistance, the Go Rhino customer service team will answer any questions you may have. Please contact the Go Rhino customer service team at 1-888-427-4466 during normal business hours Monday thru Friday 7 am to 5 pm PST. You may also email warranty@gorhino.com. In order to better serve you please provide a copy of the original invoice / receipt, a photo of the issue you are experiencing and a photo of the vehicle the product is installed on.

All warranty returns must have an approved RGA number. The RGA number must be clearly marked on the exterior of the return package. All approved warranty returns must be shipped to Go Rhino Products, 1002 Carriers Drive, Laredo, Texas 78045.

PRODUCT REGISTRATION

Please remember to register your new purchase. You may register your product at www.gorhino.com. Registering your product may help speed any future warranty or customer service inquiries.

Thank you again for purchasing from Go Rhino Products

Please take a few minutes to view additional products for your vehicle and more at GORHINO.com
These installation instructions are available on the Go Rhino web site along with installation videos for many of our products.

www.gorhino.com

www.bigcountryauto.com

www.gorhinopd.com