

FIT[®]

FEL-PRO INSTALLATION TIPS

INTAKE MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets silicone sealer and oil. You may wish to use a degreaser.

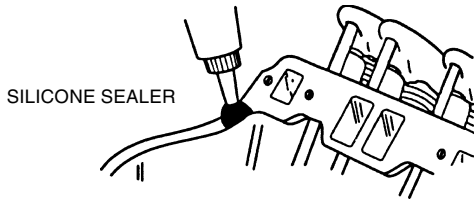
CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

ATTACH AND ALIGN FIBER SIDE RAIL GASKETS. Apply a thin coat of sealer to the underside of the gaskets. Position gasket on cylinder heads and align ports and bolt holes.

INSTALL END SEALS. Use nibs to locate seals.

IMPORTANT: These end seals must be installed DRY without any chemical adhesives.

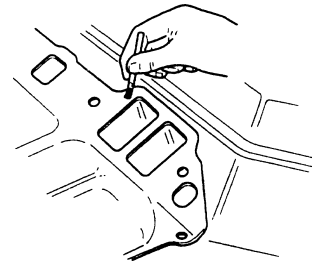
PRIOR TO INSTALLING INTAKE MANIFOLD GASKET apply a small dab of silicone sealer to the 4 lower corners where the ends of the block meet with the cylinder heads.



VALLEY PAN GASKET: Attach and align gasket to engine. Apply a thin coat of sealer, around the intake ports on the top side of the gasket.

Now apply a 1/8" bead of silicone sealer, around each water port on the gasket.

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REINSTALL INTAKE MANIFOLD TO ENGINE. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.



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Form No. I-582 (Rev. 11/00)

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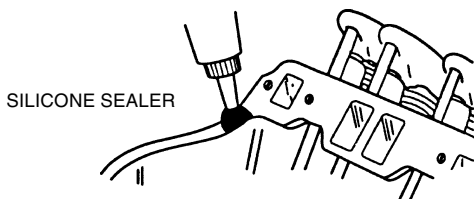
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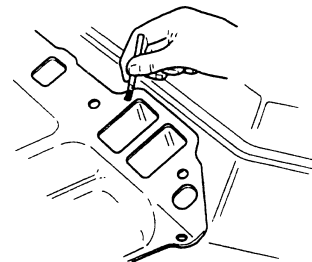
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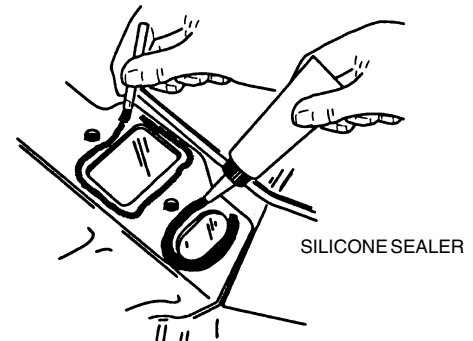
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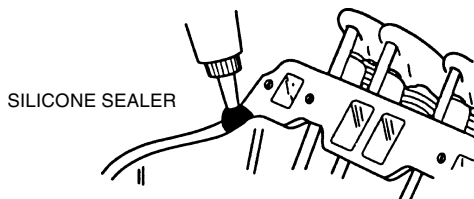
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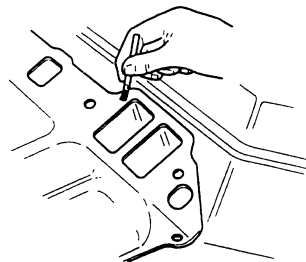
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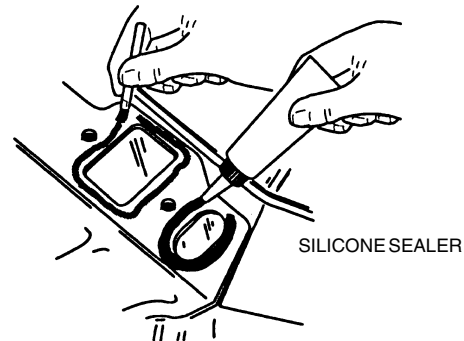
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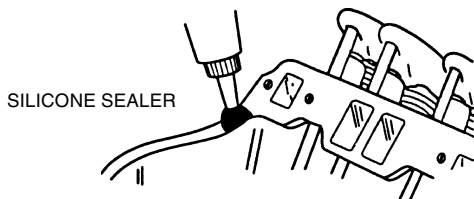
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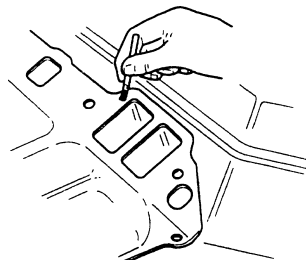
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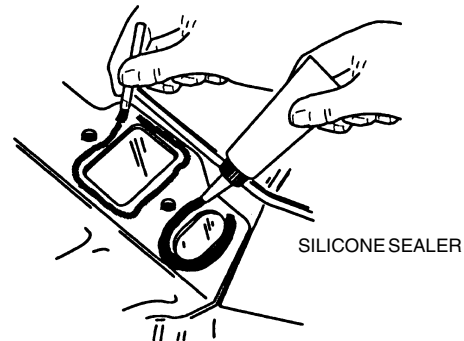
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