

# 9-652-1008

## 04-6 Pontiac GTO DW65c Fuel Pump Installation Guide



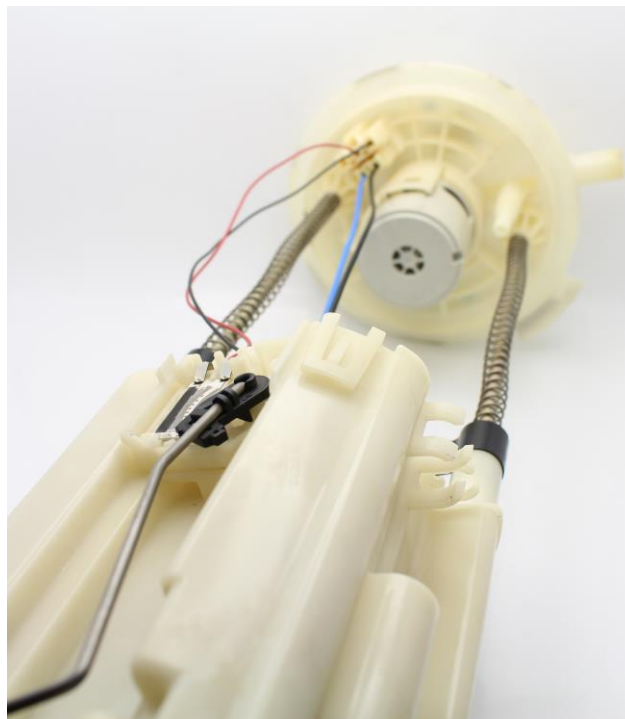
### Parts List:

- DW65c, 9-652
- Fuel Sock
- 3-116 O-Rings (x2)
- Fuel Sock Retainer Clip
- Super Lube

04-6 GTO DW65c Fuel Pump Install

PLEASE READ – this guide is intended to aid in the installation of our products. It is recommended that factory manuals or instructions are followed to remove the fuel pump assembly from the vehicle. Some instructions in this guide are generic. The factory manual should supersede any contradiction.

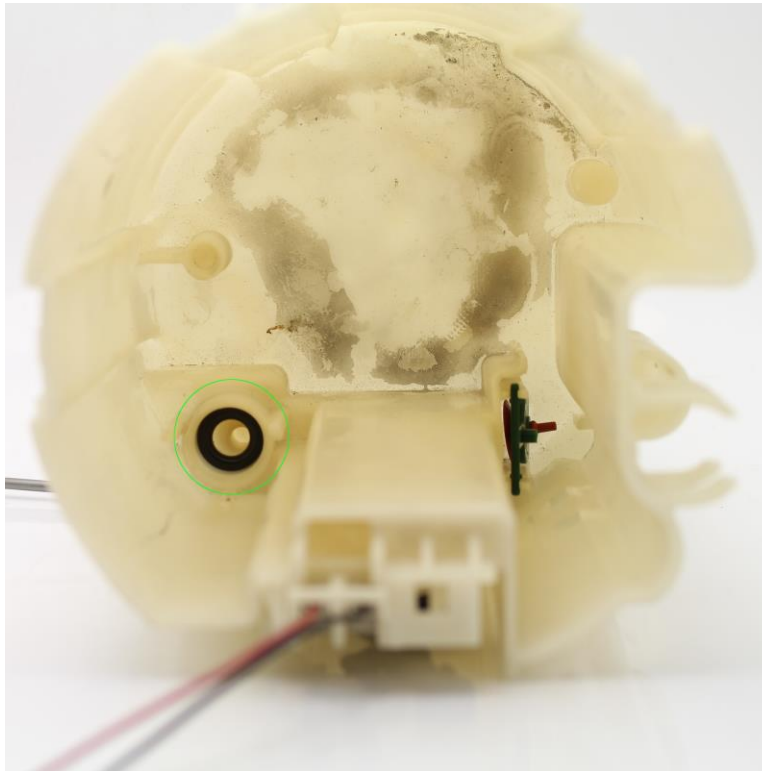
Below is a picture of suggested tools that will make the installation process easier.



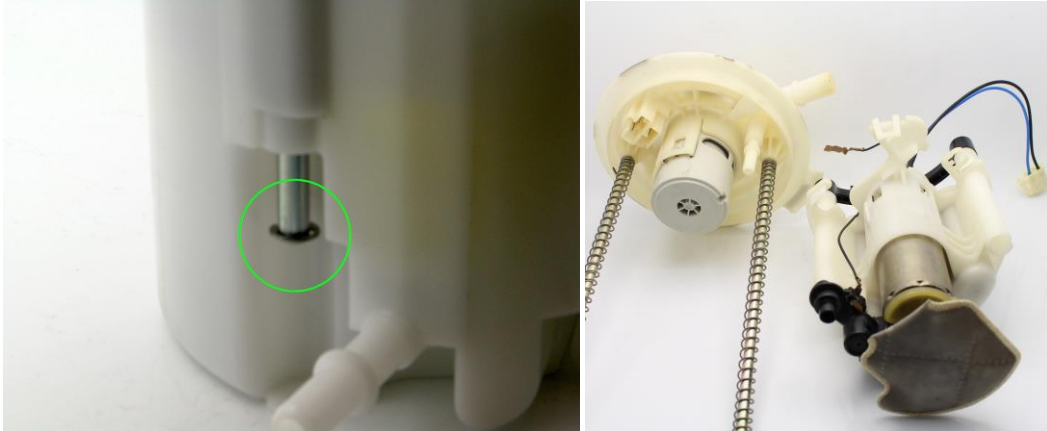
- 1 – disconnect the connector for the fuel level sender and the electrical connector for the fuel pump and lift the tabs (circled in black) to separate the bucket from the assembly



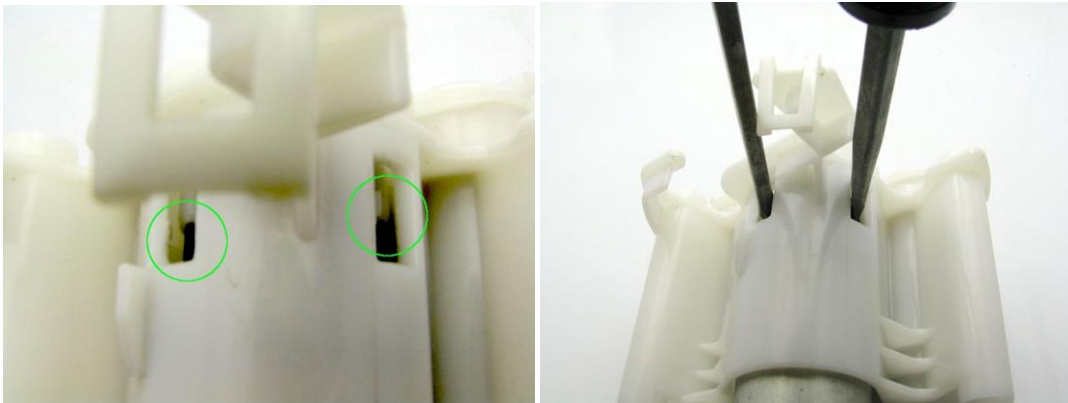
- 2 – use a pick or screw driver to remove the oring (green) to be reused later in step 7



3 – separate the center section of the assembly from the top by removing the C-clip (green)



4 – remove the fuel pump from the center section by using 2 flat-head screwdrivers to open the retaining tabs (green)



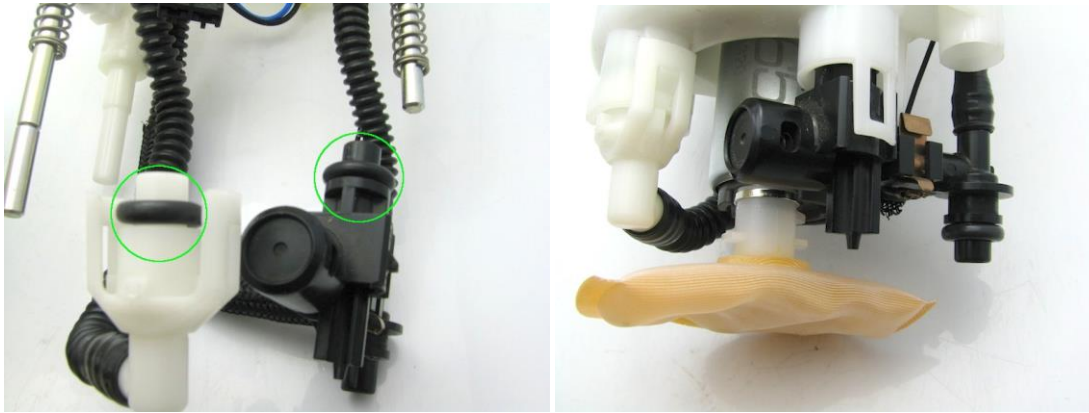
5 – prep the DW65c using both o-rings supplied in the kit on the pump outlet and the OE outlet spacer



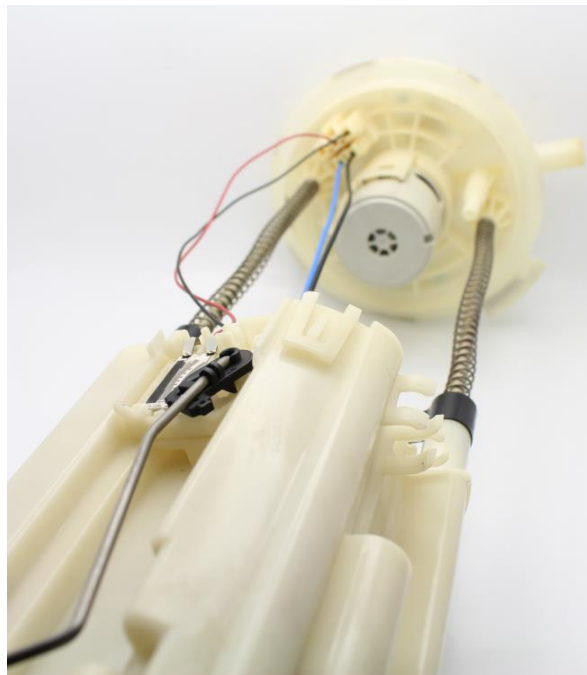
6 – install the DW65c into the center section and reinstall center section onto the top section



7 – reconnect the electrical connector and venturi lines to the bottom of the center section, ensure the o-rings are installed on the lines and NOT in the bucket assembly! Reinstall the C-clip



8 – Install the bucket assembly onto the center section



7 – reinstall the assembly into the fuel tank and attach a length of hose to the outlet of the pump assembly allowing it to drain into a fuel safe container and prime the fuel pump assembly

8 – crank the engine for a period of time long enough to prime the pump assembly and evacuate the air introduced during the pump installation process

9 – attach supply line to the outlet of the pump assembly