

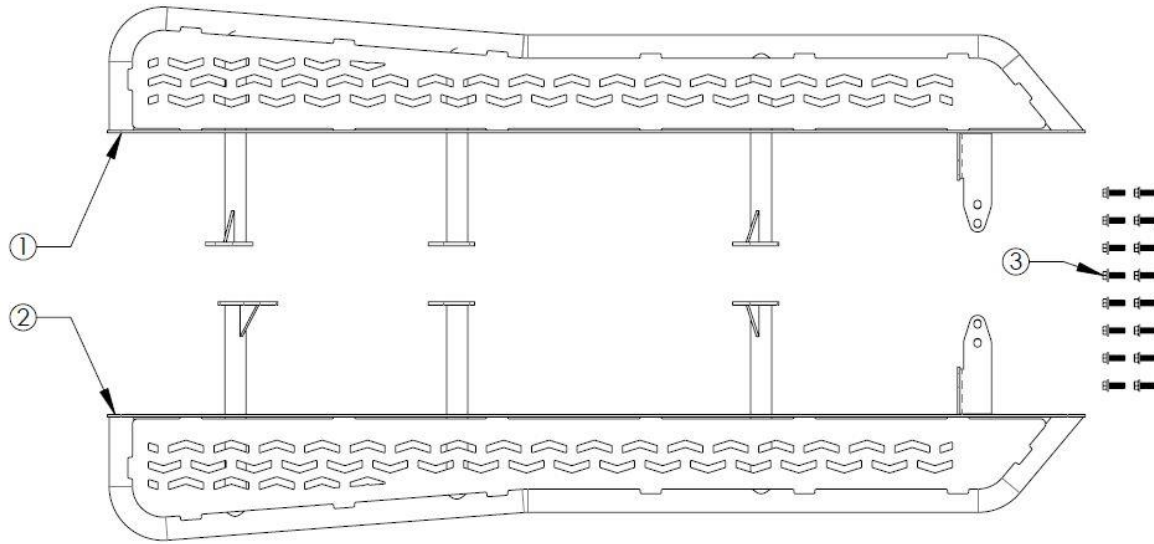


INSTALLATION INSTRUCTIONS

MAKE: Toyota
MODEL: Land Cruiser (J250), 4Runner
YEAR: 2024-2025
ENGINE: L4-2.4L(t)

Rock Slider

79-27022



Item	Description	Part Number	Quantity
1	Rock Rail, Left	05-61562B	1
2	Rock Rail, Right	03-61563B	1
3	Screw, Flange Head: M10x1.25x30mm	03-50469	16

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the Rock Sliders until all fasteners have been started into the frame.
 2. It is recommended that you have an assistant to help lift the rock sliders into place.
 3. Remove OE steps if equipped.
 4. Align one of the front holes up with the threaded holes on the underside of the front body mount and loosely bolt the front slider bracket to the frame with one of the supplied bolts.
 5. Bolt the rear of the slider to the frame rear with one of the supplied bolts, leave loose.
 6. Install the remaining six bolts into the frame.
 7. Repeat the process on the other side of the vehicle.
 8. Tighten hardware to 30 ft-lbs