



FEL-PRO INSTALLATION TIPS

CAM COVER GASKET

Remove the old gasket using suitable scraper if necessary, being careful not to scratch the head and cam cover surface. Make sure head and cam cover surfaces are clean and free from any old gasket debris and engine oil before installing gasket.

A small amount of RTV Silicone sealer should be used at the cylinder head and timing chain housing joint (2 places).

DO NOT USE ANY ADDITIONAL SEALER OR ADHESIVE WITH THIS GASKET. The gasket must remain dry (free from oil and sealers) to prevent it from becoming damaged upon torque-up.

Carefully install the gasket onto the cylinder head with the large sealing bead up, towards the cam cover. The outside edge tabs go down towards the cylinder head. Make sure all of the tabs are properly aligned before installing the cam cover.

Install the cam cover, making sure the gasket is not disturbed in the process. Make sure that the channel in the cam cover fits over the large sealing bead of the gasket, allowing the cam cover to lay flat and even all around the perimeter and at the spark plug openings.

Install all bolts and grommets and snug finger tight. Check around perimeter and spark plug holes once again to ensure proper gasket alignment. Tighten bolts evenly in 2 steps to 10 Newton meters (89 inch-pounds).

After completing assembly, start engine and inspect work to assure a leak free assembly.



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