

FLYWHEEL BOLTS

REINSTALL FLYWHEEL to crankshaft. Note: On some engines that use a one-piece rear main bearing seal, a condition may exist where the bolt holes in the crankshaft rear flange have been drilled too deep by the manufacturer. This can result in oil seepage which may be misdiagnosed as coming from the oil pan or rear main bearing seal. To prevent seepage, coat bolt threads with thread locking sealer. Torque securely to OEM specifications.

ROTATING SHAFT SEALS

PRIOR TO INSTALLING THE ROTATING SHAFT AND/OR SEAL apply a thin coat of lubricant, such as grease, on the sealing lip and shaft.

> IMPORTANT: Do not install any seal without break-in lubricant protection.

IMPORTANT: Rubber seals are properly installed when its largest raised sealing lip is closest towards engine.

ATTACH AND ALIGN SEAL RETAINER GAS-KET. Apply a thin coat of gasket sealer to both sides of gasket(s).

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FFI-PRO INSTALLATION TIPS

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