



FEL-PRO INSTALLATION TIPS

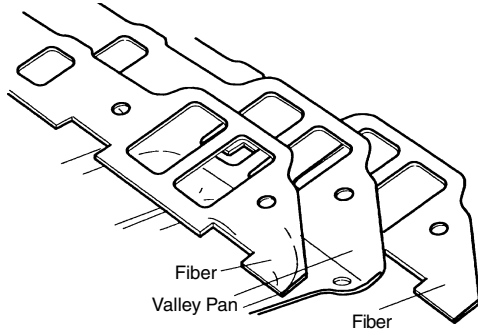
Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

INTAKE MANIFOLD GASKET

This set contains 4 fiber gaskets. They must be used with a valley pan gasket.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.



ATTACH AND ALIGN 1 PAIR OF FIBER INTAKE GASKETS TO CYLINDER HEADS.

Apply a thin coat of sealer to the underside of the gaskets. Position gaskets on cylinder heads and align ports and bolt holes.

-Continued-



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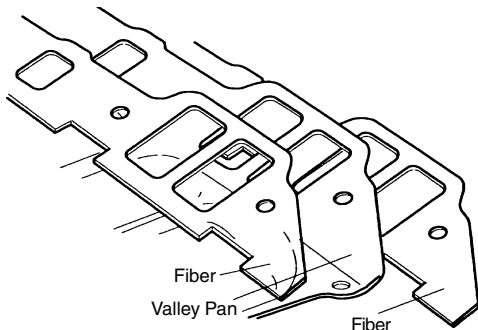
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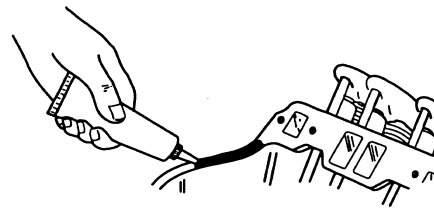
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-Continued-



CREATE INTAKE MANIFOLD END SEALS by applying a continuous 1/8" bead of silicone sealer across the front and rear ends of the cylinder block, from one cylinder head to the other. **IMMEDIATELY PROCEED** to the next step, as sealer normally sets up in 10-15 minutes.

ATTACH AND ALIGN VALLEY PAN GASKET OVER FIBER GASKETS on cylinder heads. Reinstall original front and rear metal end straps.

ATTACH AND ALIGN THE SECOND PAIR OF FIBER GASKETS ON TOP OF VALLEY PAN GASKET. Apply a thin coat of sealer to the underside of the gaskets. Position gasket on cylinder heads and align ports and bolt holes.

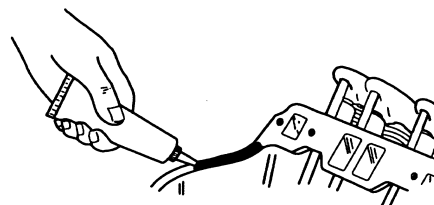
REINSTALL INTAKE MANIFOLD TO ENGINE while sealer is still wet. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.



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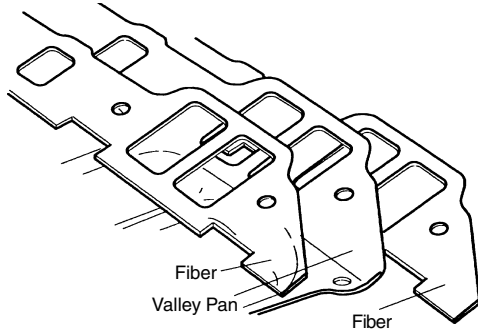
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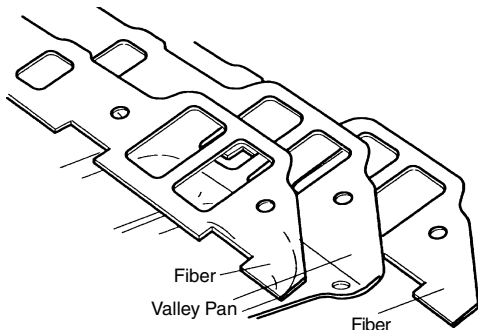
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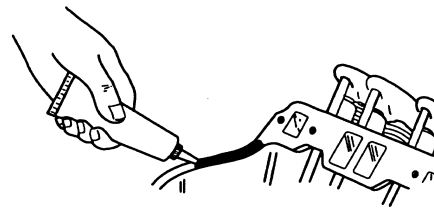
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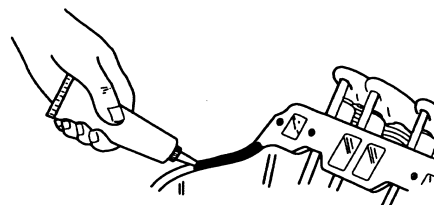
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