

CLEAN ALL THREADS by using a wire brush for bolts and studs, tap all bolt holes and stud nuts. Apply a high temperature anti-seize lubricant to the bolt and stud threads.

ATTACH AND ALIGN GASKET TO CYLINDER HEAD. Install gasket that is fiber faced (on both sides) between the cylinder head and the insulator shell. Install other gasket, that is steel faced on one side and fiber on the other, between the insulator shell and manifold with steel faced side toward the manifold.

REINSTALL MANIFOLD TO ENGINE. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

EXHAUST MANIFOLD GASKET

This set contains 2 exhaust manifold gaskets. Identify and install as indicated.

CLEAN MATING SURFACES of all foreign material including old gaskets and oil. You may wish to use a degreaser.

CHECK EXHAUST MANIFOLD for flatness with a straight edge. Resurface or replace if severely corroded or distorted.



Anti-Seize
Lubricant

- Continued -



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