

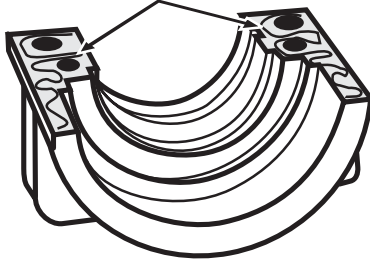


## FEL-PRO INSTALLATION TIPS

### **A** ONE PIECE REAR MAIN BEARING SEAL

1. Lightly coat the rear main bearing cap mating surface with an anaerobic compound. Install the bearing cap and the main bearing. Torque down the bolts to the proper specification found in the service manual.

Apply thin coat of anaerobic compound



2. Lubricate the crankshaft and sealing lips of the oil seal with clean engine oil.
3. Install the oil seal into the engine making sure the spring side of the seal faces towards the engine.

### **B** REAR BEARING CAP O-RING SEAL

(GM V6 ONLY)

If the rear main bearing cap is removed, it is necessary upon reassembly to remove and replace the 1/2" diameter rubber o-ring seal (included in this set) at the recessed oil pressure hole in the cylinder block.

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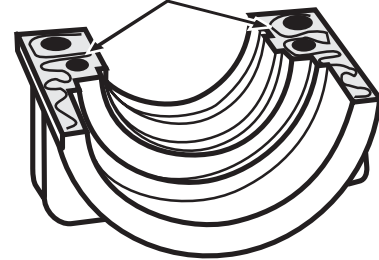


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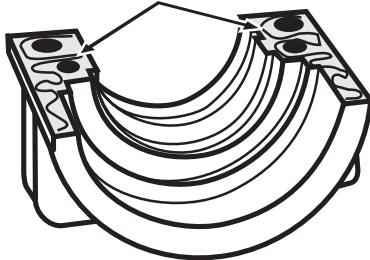


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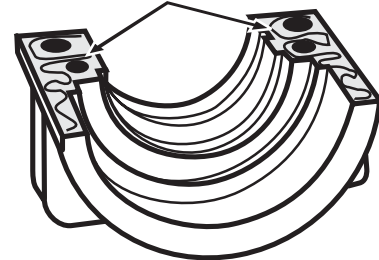


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