

INSTALLATION INSTRUCTIONS

OUTLAW DROP RUNNING BOARDS



APPLICATION:

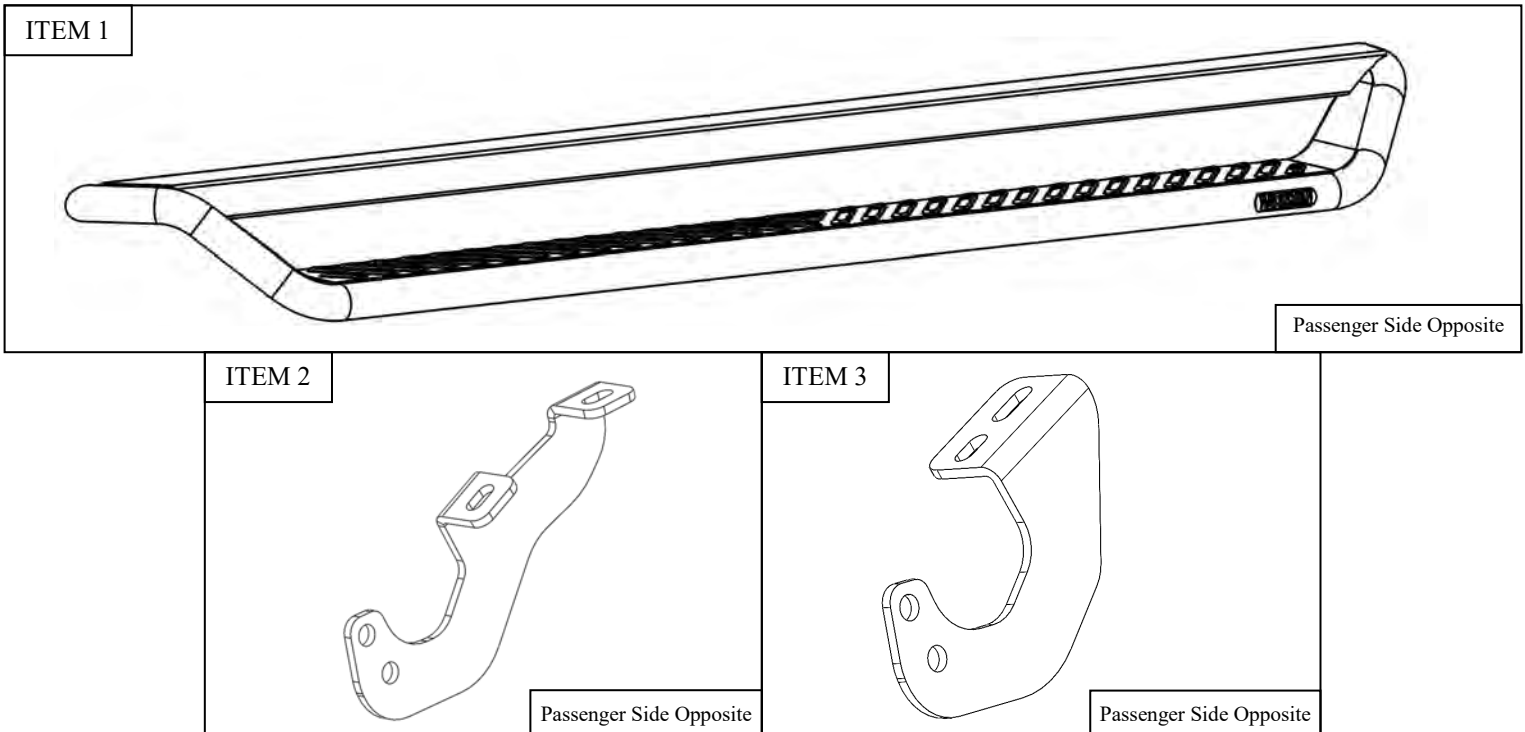
4Runner Trail Edition 2010-2017 (Excl. Limited); 4Runner SR5/ TRD/TRD Pro 2014-2024 (Excl. Limited, Nightshade and TRD Sport)

PART NUMBER:

20-43835

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	OUTLAW DROP RUNNING BOARDS (DRIVER & PASSENGER)	12MM SOCKET
2	2	MOUNTING BRACKET "A" (DRIVER & PASSENGER)	13MM SOCKET
3	4	MOUNTING BRACKET "B" (DRIVER & PASSENGER)	17MM SOCKET
4	12	M8 HEX HEAD BOLT	TORQUE WRENCH
5	12	M8 SPLIT LOCK WASHER	RATCHET
6	12	M8 FLAT WASHER	
7	12	M10 SERRATED FLANGE HEX HEAD BOLT	
8	12	M10 SERRATED FLANGE NUT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

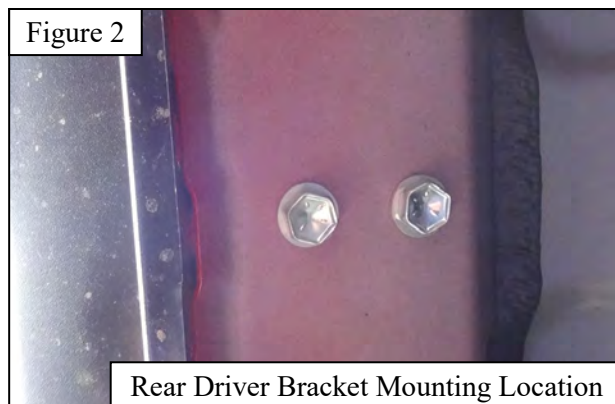
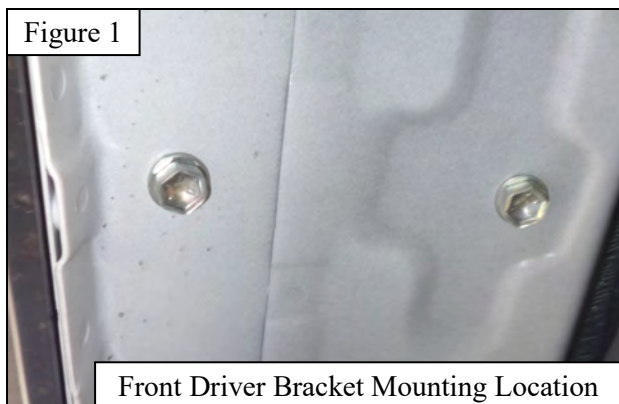


Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

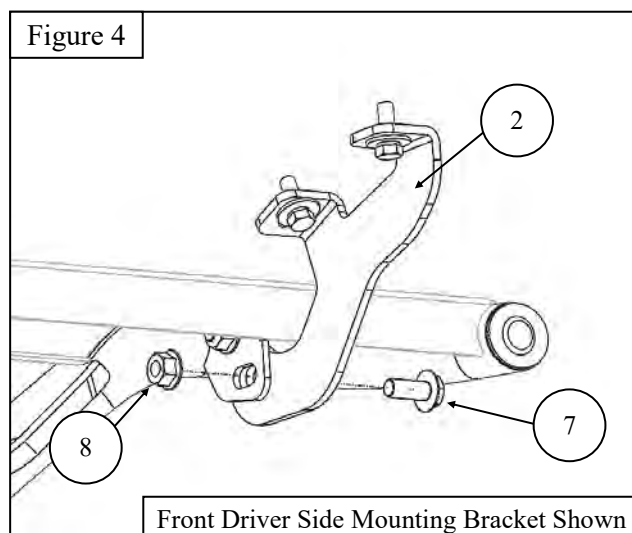
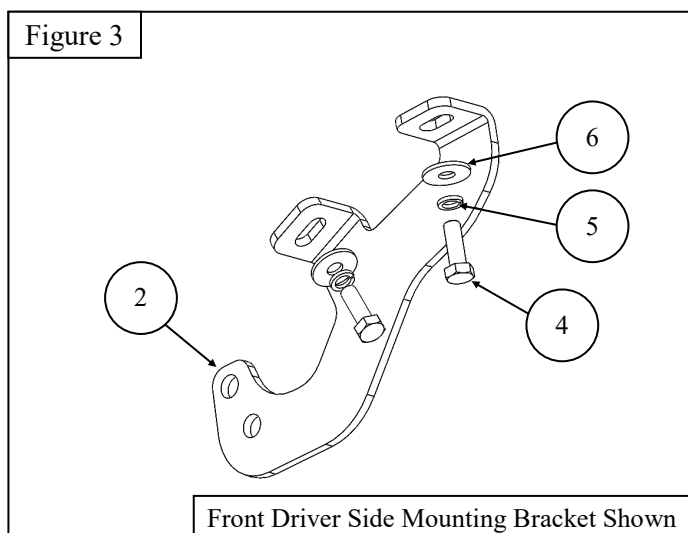
Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting at the front of the driver side, use a 12mm socket to remove two bolts from each bracket mounting location. See **Figures 1 and 2**.

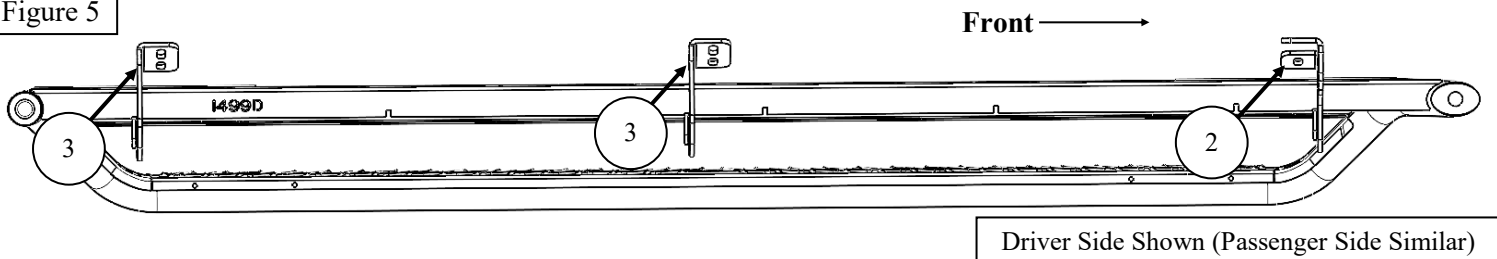


3. Loosely install the Driver Mounting Bracket "A" (**item 2**) in the front bracket mounting location using the supplied M8 hardware (**items 4-6**). See **Figures 1 and 3**.
4. Loosely install two Driver Mounting Bracket "B" (**item 3**) in the center and rear bracket mounting location using the supplied M8 hardware (**items 4-6**). See **Figure 2**.
5. Repeat **steps 2-4** on the passenger side of the vehicle.
6. Loosely install the Outlaw Drop Running Boards onto the mounting brackets using the supplied M10 hardware (**items 7 and 8**). See **Figures 4 and 5**.



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Figure 5



5. Align and adjust the running boards as needed. Tighten and torque all hardware as specified: M8 to 16 ft-lbs, M10 to 38 ft-lbs.

INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

WESTIN

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com