



FEL-PRO INSTALLATION TIPS

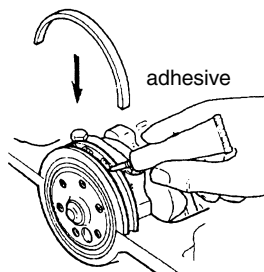
Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

OIL PAN GASKET

NOTE: Silicone sealer is included in this set.

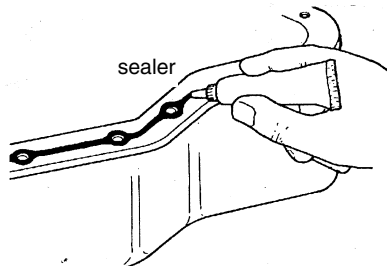
CLEAN MATING SURFACES of all foreign material including old gaskets, sealers and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



ATTACH AND ALIGN END SEAL(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount seal(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If seal(s) move, allow more time.

-continued-



CREATE OIL PAN GASKET by applying a continuous 1/8"-3/16" bead of silicone sealer down the center of the oil pan flanges circling each hole.

IMPORTANT: Do not apply sealer over the rubber end seal(s) as it may cause seal to slip out of position.

When pan is positioned on the engine, avoid wiping off the sealer. **IMMEDIATELY PROCEED** to the next step, as sealer normally sets up in 10-15 minutes.

IMPORTANT: On engines which have a windage tray or oil pan reinforcement flanges between the oil pan and engine, apply a continuous 1/8"-3/16" bead of silicone sealer to the side rails. **IMMEDIATELY PROCEED** to the next step, as sealer normally sets up in 10-15 minutes.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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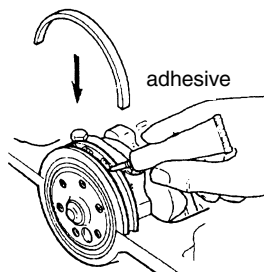
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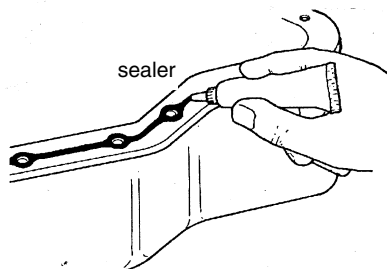
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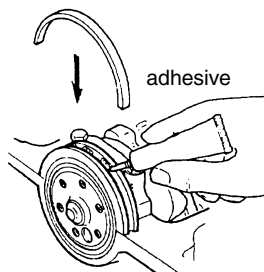
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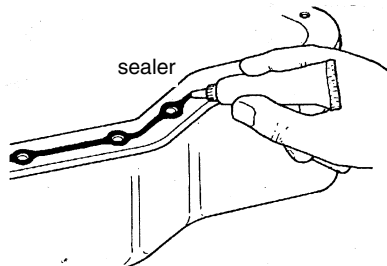
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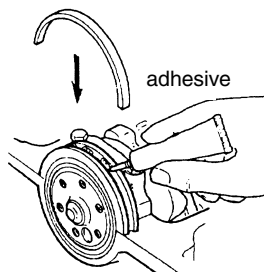
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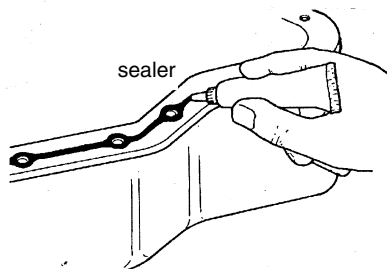
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