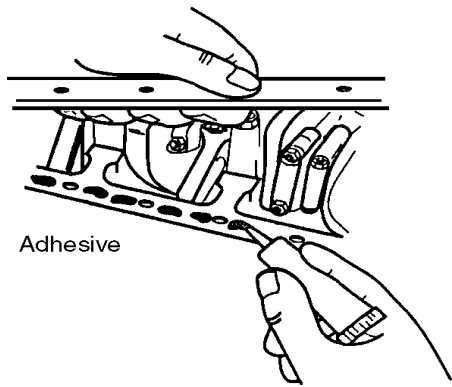
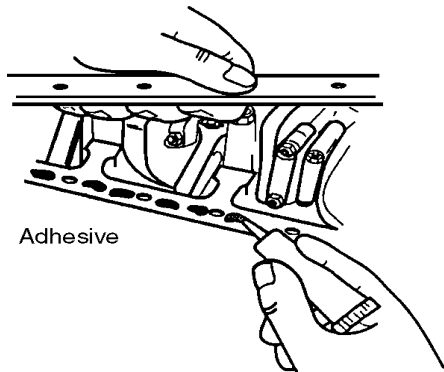




Adhesive

ATTACH AND ALIGN GASKET(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket (or gaskets and seals, if multipiece) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



Adhesive

ATTACH AND ALIGN GASKET(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket (or gaskets and seals, if multipiece) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

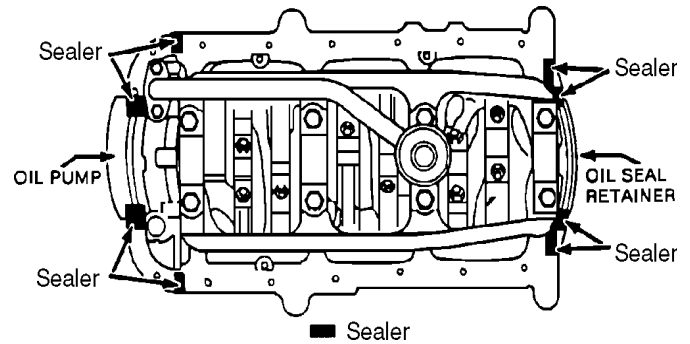
REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

CLEAN PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



PRIOR TO INSTALLING OIL PAN GASKET, apply a small dab of silicone sealer to the block at the points and corners (see drawing).

- continued -

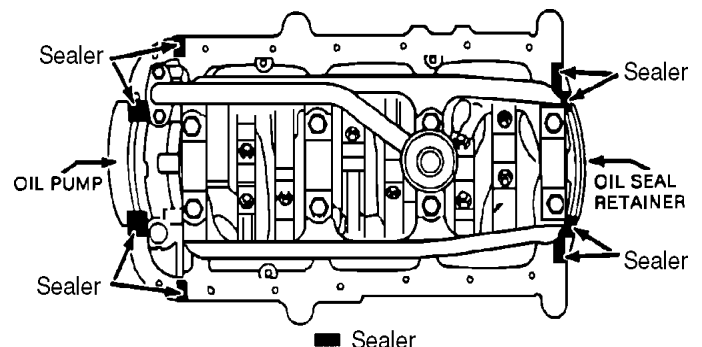


FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

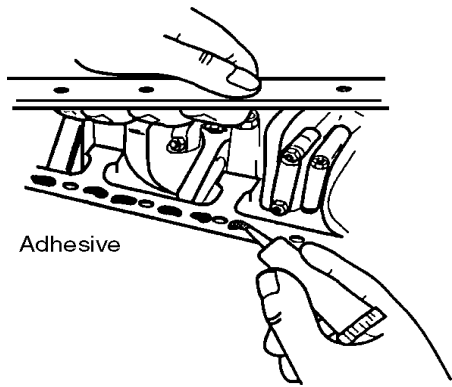
CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

CLEAN PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



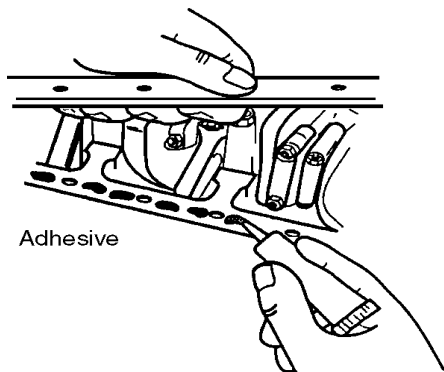
PRIOR TO INSTALLING OIL PAN GASKET, apply a small dab of silicone sealer to the block at the points and corners (see drawing).

- continued -



ATTACH AND ALIGN GASKET(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket (or gaskets and seals, if multipiece) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



ATTACH AND ALIGN GASKET(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket (or gaskets and seals, if multipiece) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

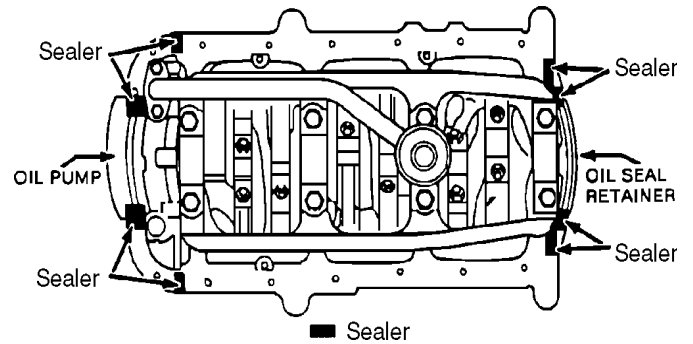
REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over-torquing can distort pan and cause leakage.



FEL-PRO INSTALLATION TIPS OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

CLEAN PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



PRIOR TO INSTALLING OIL PAN GASKET, apply a small dab of silicone sealer to the block at the points and corners (see drawing).

- continued -

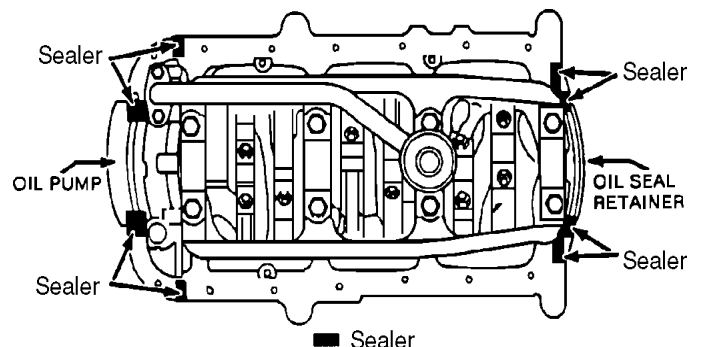


FEL-PRO INSTALLATION TIPS

OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

CLEAN PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



PRIOR TO INSTALLING OIL PAN GASKET, apply a small dab of silicone sealer to the block at the points and corners (see drawing).

- continued -