



FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

INTAKE MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

ATTACH AND ALIGN END SEALS. Apply quick-drying adhesive sparingly to cylinder block. Mount end seals. **Allow time for adhesive to set.** Test for slippage with light pressure. If seals move, allow more time.

ATTACH AND ALIGN GASKET(S).

PRIOR TO REINSTALLING INTAKE MANIFOLD apply a small dab of silicone sealer, to the 4 corner intersections between the end seals and gaskets.

REINSTALL INTAKE MANIFOLD TO ENGINE. Using a torque wrench, torque all bolts to 32 ft. lbs.



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