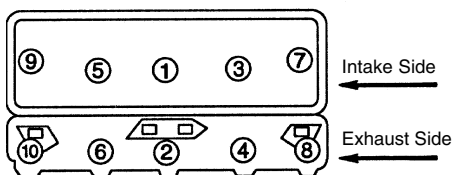




FEL-PRO INSTALLATION TIPS

HEAD GASKET

The head gasket bolts included in this set are Torque-To-Yield bolts.



IMPORTANT: For all Ford Passenger and Truck V8, 260, 289 and 302 (5.0L) engines. Two types of cylinder head bolts have been used on 5.0L engines. Torque-To-Yield bolts with integrated washers or standard bolts with no washers. These bolt cannot be intermixed and each bolt style has specific torque specifications.

IMPORTANT: Consult latest OEM torque specifications as changes may have taken place since this printing.

A. Bolts with pre-applied sealer on threads lubricate threads and under every bolt head with oil and install as provided.

B. Bolts without pre-applied sealer on bolt head or threads, lubricate threads and under every bolt head with oil and install as provided.

TORQUE-TO-YIELD BOLTS (INTEGRATED WASHER) TORQUE SPECIFICATIONS:

Torque all bolts to 25-35 ft. lbs. (34-47 Nm.).

Torque all bolts to 45-55 ft. lbs. (61-75 Nm.).

Finally, tighten all bolts and studs an additional 1/4 turn (85-95°).

Torque all intake manifold bolts to 23-25 ft. lbs. (31-34 Nm.).

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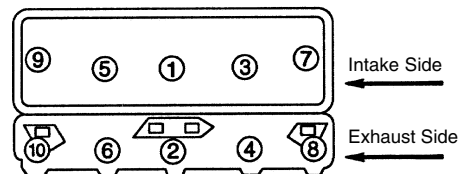
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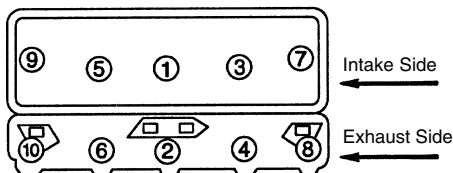
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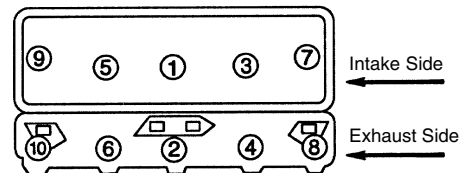
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