

# INSTALLATION INSTRUCTIONS

## OUTLAW DROP NERF STEP BARS



### APPLICATION:

TOYOTA 4RUNNER TRAIL EDITION 2010-2017 (EXCL. LIMITED, TOYOTA 4RUNNER SR5/TRD/TRD PRO 2014-2024 (EXCL. LIMITED NIGHTSHADE & TRD SPORT)

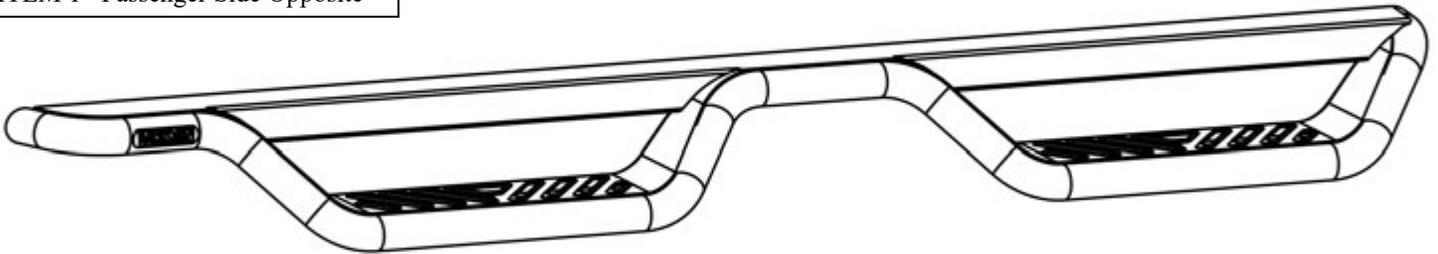
### PART NUMBER:

20-13835

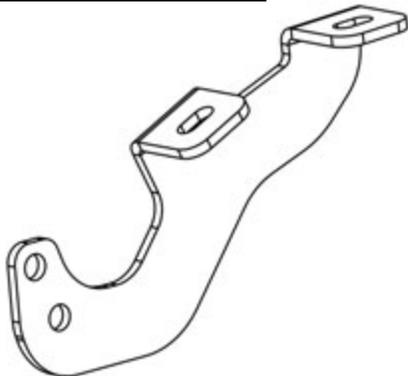
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	13MM SOCKET
2	1	PASSENGER STEP BAR	13MM WRENCH
3	1	DRIVER MOUNTING BRACKET "A"	17MM SOCKET
4	1	PASSENGER MOUNTING BRACKET "A"	17MM WRENCH
5	2	DRIVER MOUNTING BRACKET "B"	RATCHET
6	2	PASSENGER MOUNTING BRACKET "B"	TORQUE WRENCH
7	12	M8 HEX HEAD CAP BOLT	
8	12	M8 SPLIT LOCK WASHER	
9	12	M8 FLAT WASHER	
10	12	M10 SERRATED FLANGE HEX HEAD BOLT	
11	12	M10 SERRATED FLANGE NUT	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

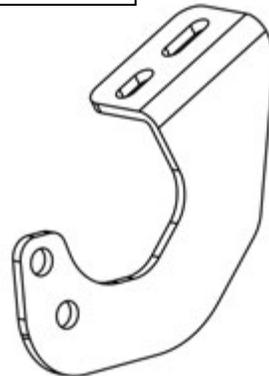
ITEM 1- Passenger Side Opposite



ITEM 3- Passenger Side Opposite



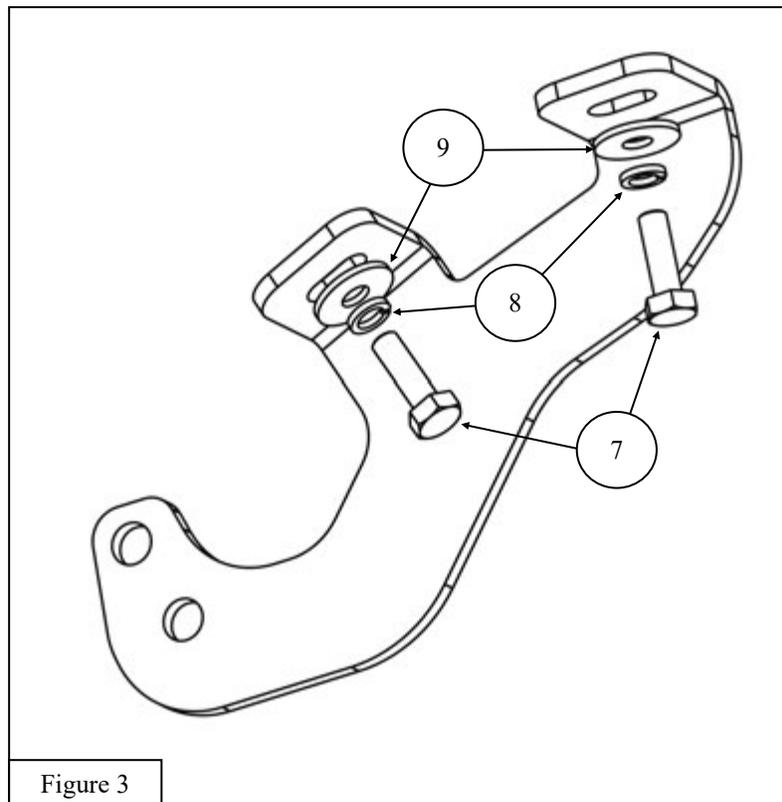
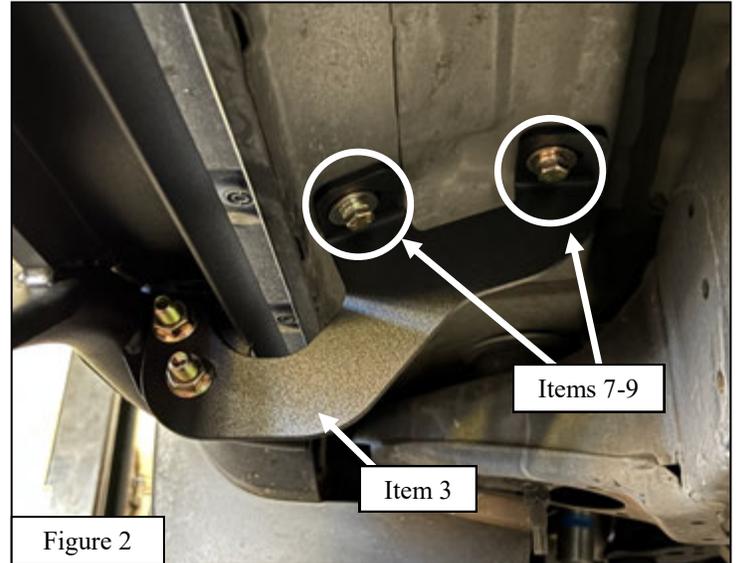
ITEM 5- Passenger Side Opposite



## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Find the Driver Mounting Bracket "A" location and remove the OEM bolts. See **Figure 1**.
3. Loosely install Driver Mounting Bracket "A" (**item 3**) using the M8 hardware (**items 7-9**). See **Figures 2 and 3**.

Driver Mounting Bracket "A" Location



4. Locate the two Driver Mounting Bracket “B” locations and remove the OEM bolts. See **Figures 4 and 5**.
5. Loosely install the two Driver Mounting Brackets “B” (**item 5**) using the M8 hardware (**items 7-9**). See **Figures 3 and 6**.

Front Driver Mounting Bracket “B” Location

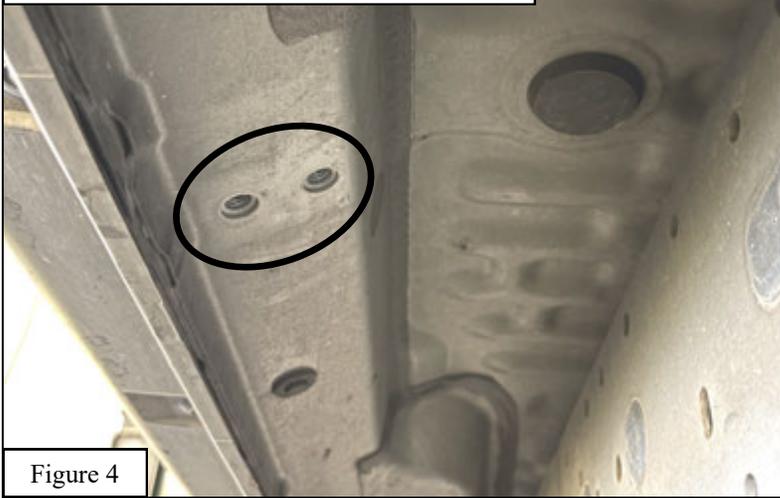


Figure 4

Rear Driver Mounting Bracket “B” Location

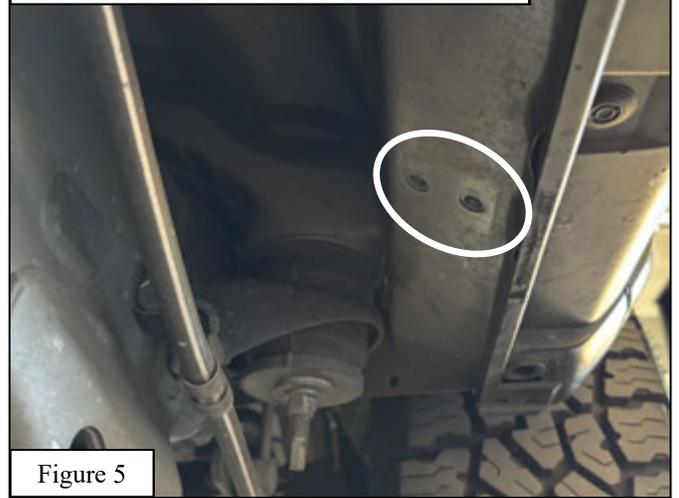


Figure 5

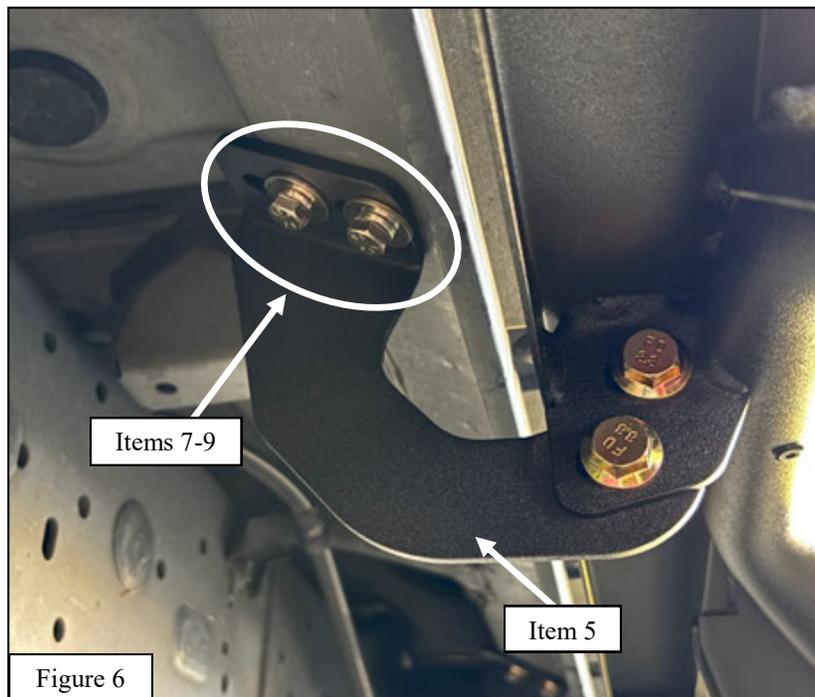
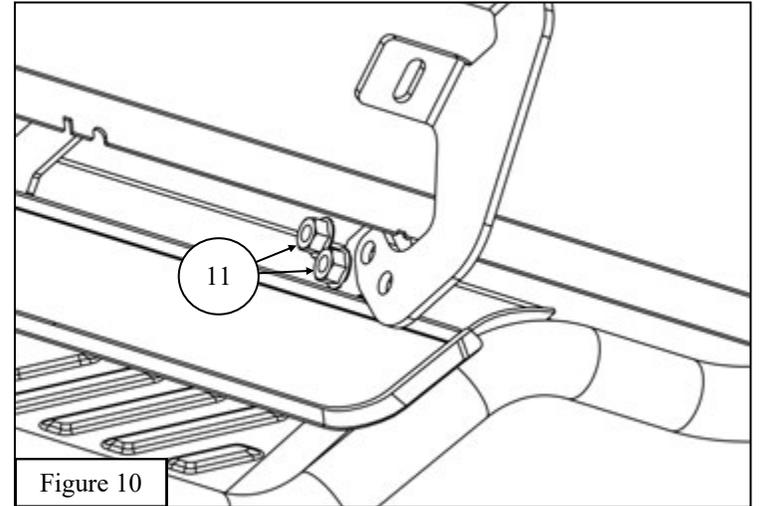
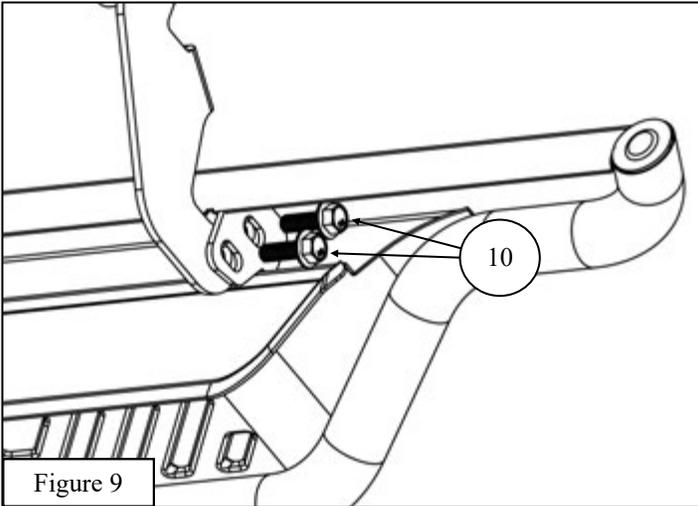
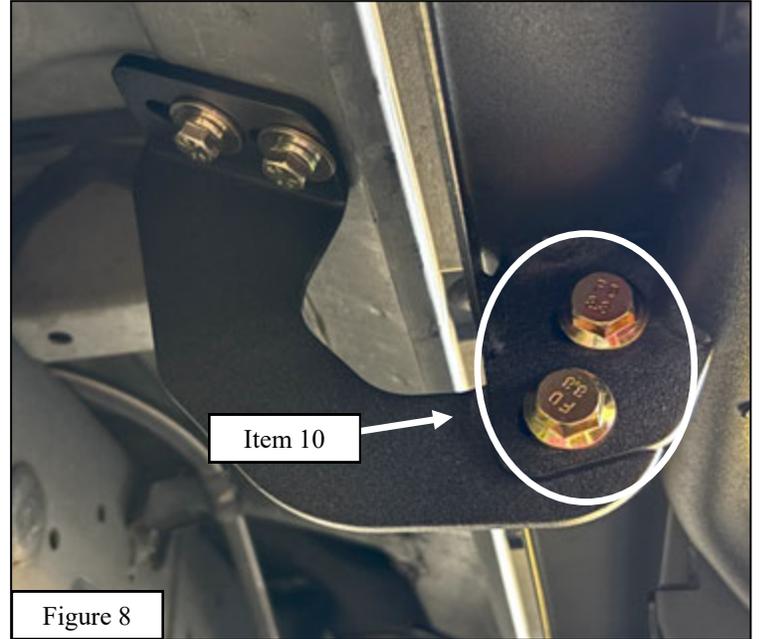
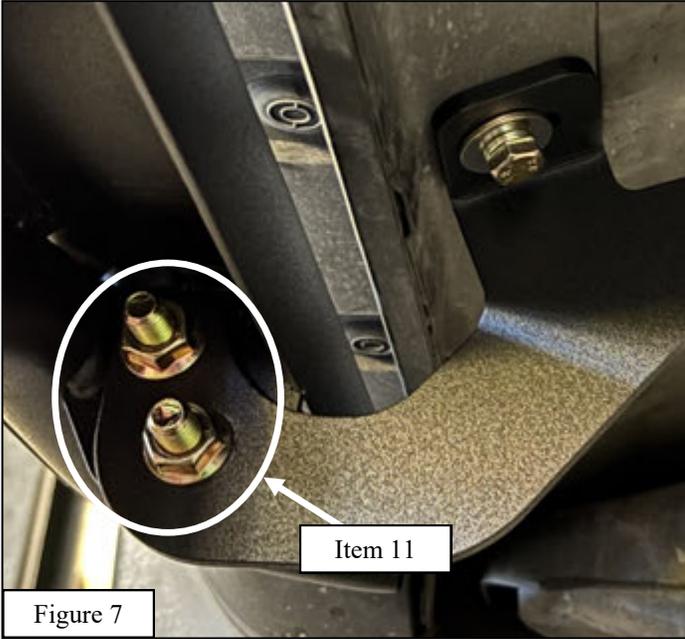
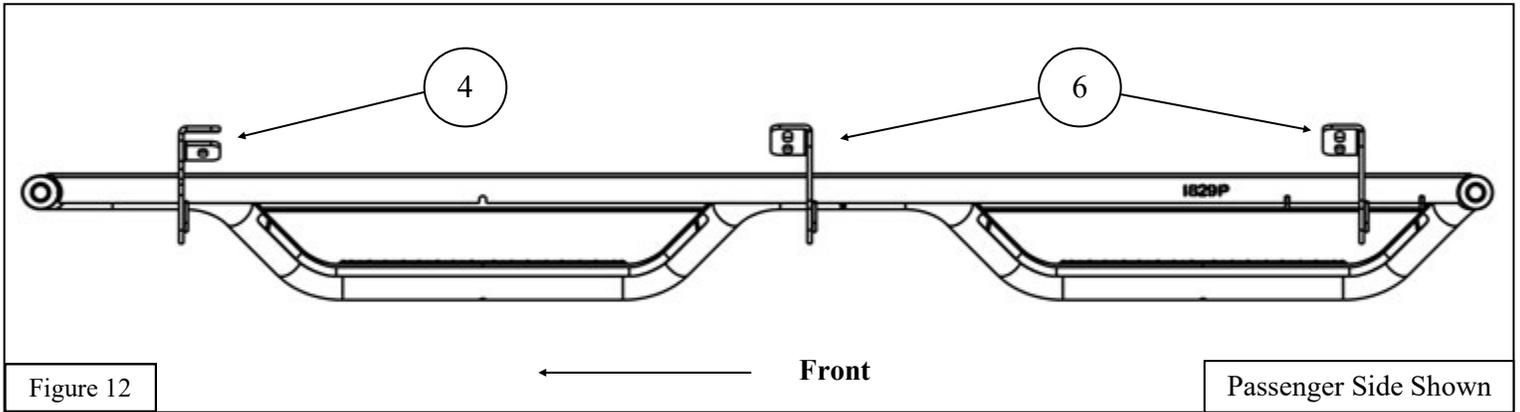
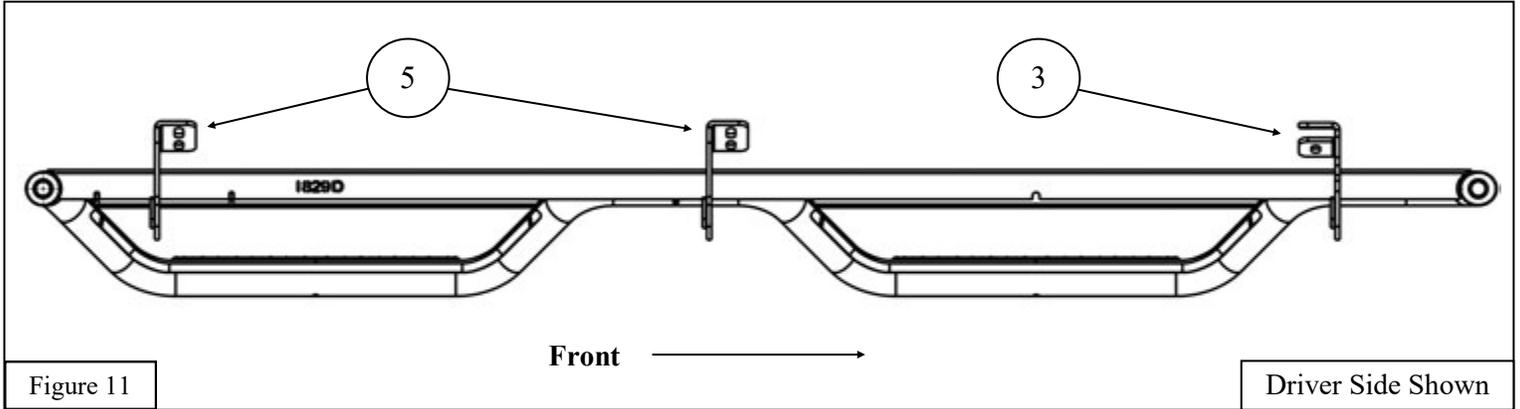


Figure 6

6. Repeat steps 2-5 on the passenger side of the vehicle with the passenger side brackets (**items 4 and 6**).
7. Loosely install the Step Bars (**items 1 and 2**) to the mounting brackets using the M10 hardware (**items 10 and 11**). See **Figures 7-10**.



8. Align and adjust the running boards as needed. Tighten and torque all M10 hardware to 35-38 ft-lbs and all M8 hardware to 15-18 ft-lbs.



## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- Texture Black Finishes should be cleaned with mild soap and water only (do not wax).
- Gloss Black Finishes should be cleaned with mild soap and water.
- Polished Stainless products should be cleaned with mild soap and water. Stainless Steel polish may be used to remove small scratches.
- Regular waxing is recommended for Gloss Black and Stainless Steel products. Do not use wax that may contain abrasives.

**WESTIN** Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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