

# INSTALLATION INSTRUCTIONS

## AT6 RUNNING BOARDS

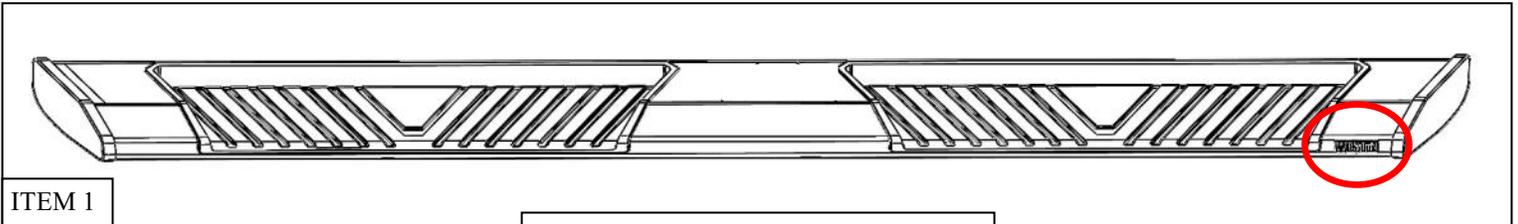


APPLICATION:  
2024 TOYOTA TACOMA DOUBLE CAB

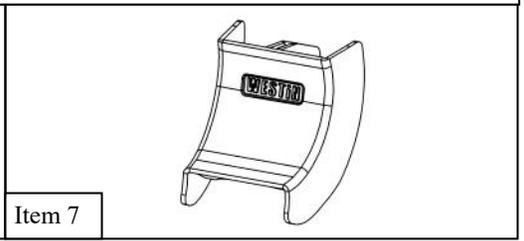
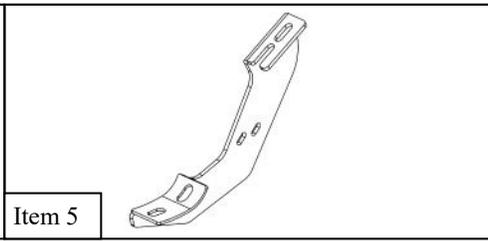
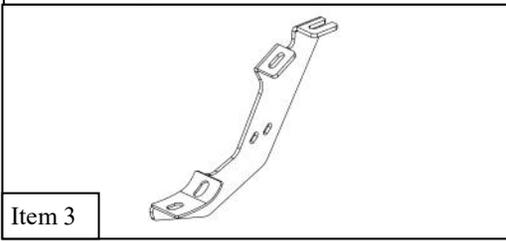
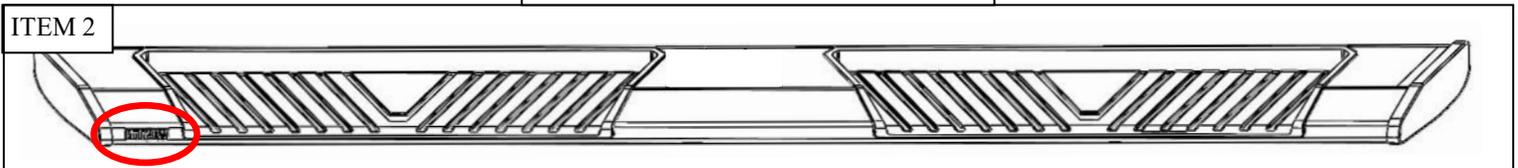
PART NUMBER:  
24-62785

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR ASSEMBLY	13MM SOCKET RATCHET TORQUE WRENCH
2	1	PASSENGER STEP BAR ASSEMBLY	
3	1	DRIVER FRONT MOUNTING BRACKET	
4	1	PASSENGER FRONT MOUNTING BRACKET	
5	2	DRIVER MOUNTING BRACKET "B"	
6	2	PASSENGER MOUNTING BRACKET "B"	
7	6	BRACKET COVER	
8	12	M8 HEX HEAD CAP SCREW (YELLOW ZINC)	
9	24	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
10	24	M8 FLAT WASHER (YELLOW ZINC)	
11	12	M8 SQUARE HEAD SCREW (YELLOW ZINC)	
12	12	M6 HEX HEAD BOLT (YELLOW ZINC)	
13	24	M6 FLAT WASHER (YELLOW ZINC)	
14	12	M6 NYLON LOCK NUT (YELLOW ZINC)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



**Note:** Locate the Westin Logo on the steps to identify the driver/passenger step bar.

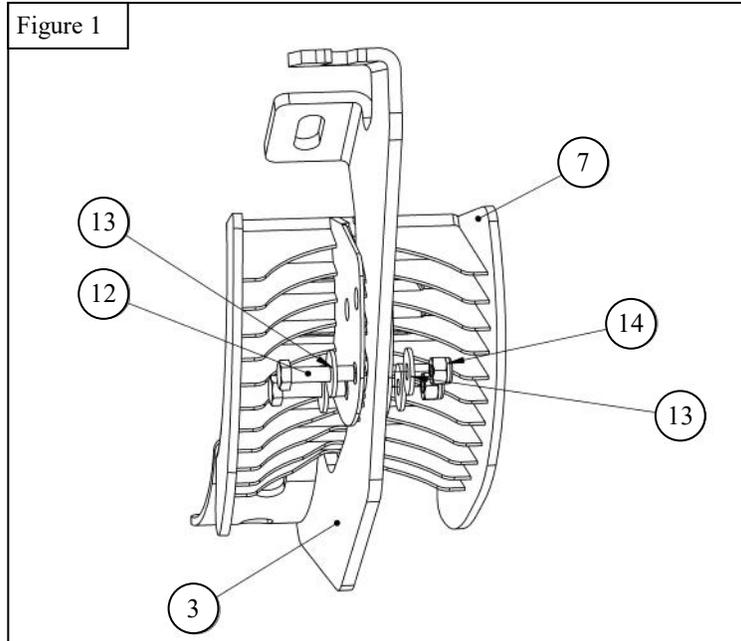


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320 W. Covina Blvd  
San Dimas, Ca. 91773

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## PROCEDURE

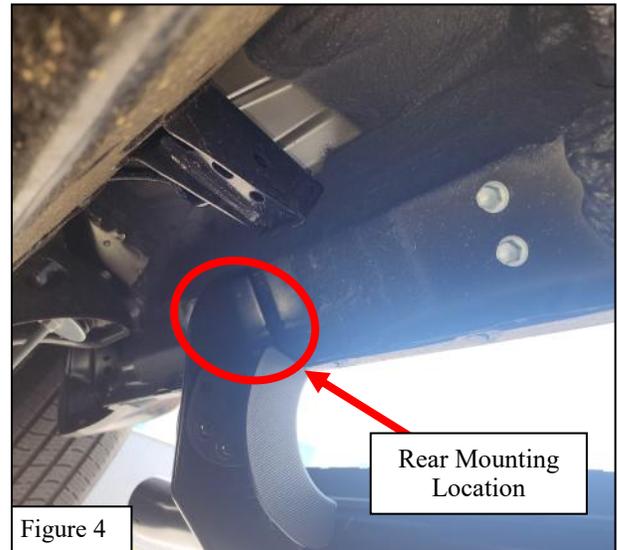
1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Loosely install the (6) Bracket Covers (**Item 7**) onto the brackets using the M6 hex head cap screw hardware (**Items 12-14**)! See **Figure 1**.



3. Locate the front mounting holes on the driver side of the vehicle and remove the factory bolts.
4. Loosely install the Driver Front Mounting Bracket (**Item 3**) using the M8 hardware (**Items 8-10**). See **Figure 2**.

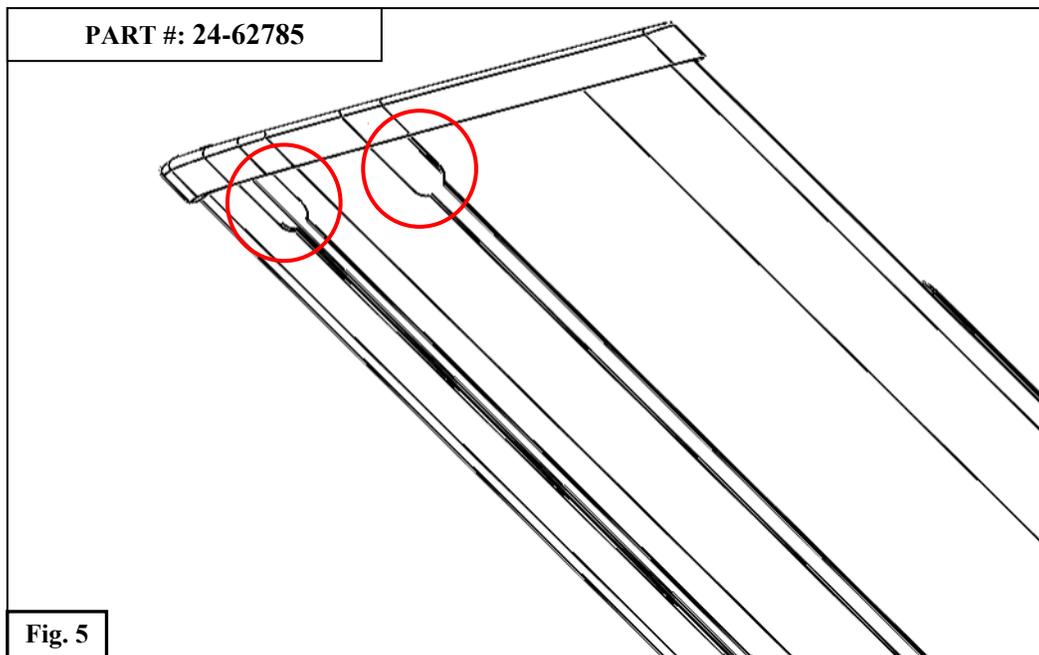


5. Remove the factory hardware from the center and rear mounting holes.
6. Loosely install (1) Driver Mounting Bracket “B” (**Item 5**) in the center mounting location using the M8 hardware (**Items 8-10**). See **Figure 3**.
7. Loosely install (1) Driver Mounting Bracket “B” (**Item 5**) in the rear mounting location using the M8 hardware (**Items 8-10**). See **Figure 4**.
8. Repeat steps 2-7 on the passenger side of the vehicle.



### **Textured Black Aluminum AT6 Running Boards**

9. Slide (3) M8 square head screws (**Item 11**) into each of the rails underneath the running board. See **Fig. 5**.
10. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 flat washers, M8 split lock washers, and M8 hex nuts.
11. Align and adjust as necessary then torque hardware : M8 to 15-18 ft-lbs and M6 to 7-8 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### **FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### **DRILLING:**

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### **EYE PROTECTION:**

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### **MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)**

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### **FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:**

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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