



FEL-PRO INSTALLATION TIPS

For extended service life, premium quality Nylon seals are included in this set. They will withstand the extreme operating conditions that standard polymer seals may not. The use of these premium seals also may account for price difference between FEL-PRO and competitive sets.

REMOVE SPRING ASSEMBLIES, KEEPERS and the old valve stem seals.

REMOVE BURRS (IF ANY) FROM VALVE STEMS. Use a fine stone or crocus cloth. Clean stems thoroughly to remove all abrasives or dust particles. Lubricate lightly.

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Form No. 1-794 (Rev. 02/03)
Printed in U.S.A.

INSTALL NEW SEALS:
UMBRELLA TYPE SEAL: Start valve stem seal over valve stem and push seal down on seal body until it touches top of valve stem guide or "boss". The seal will find its proper position on the stem once the engine starts.
REPLACE VALVE SPRING ASSEMBLIES. Compress springs just enough to install keepers.
IMPORTANT: Excessive compression can result in spring retainer damaging valve stem seal. Release spring carefully.



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