

FEL-PRO INSTALLATION TIPS

REAR MAIN BEARING SEAL

CLEAN MATING SURFACES (cap, block and grooves of cap and block). You may wish to use a degreaser.

REMOVE NICKS AND SCRATCHES (IF ANY) FROM THE CRANKSHAFT SEALING SURFACE using a crocus cloth.

anaerobic sealant



PRIOR TO INSTALLING THE REAR MAIN BEARING CAP apply an anaerobic sealant to either the rear main bearing cap or cylinder block mating surfaces. Never apply sealant on the ends of the seals.

REINSTALL CAP TO CYLINDER BLOCK. Torque to OEM specifications.

LUBRICATE SURFACE of seal lip and crankshaft by applying a thin coat of motor oil or grease. If engine will not be started within several days, grease is recommended.

> **IMPORTANT:** Never install any seal without break-in lubricant protection.

INSTALL SEAL into the cylinder block. The seal is properly installed when its largest raised sealing lip is toward the **front** of the engine. (Seals with a metal garter spring require the spring to face towards the front of the engine.)

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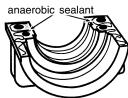
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cut to 4 X 4.25