

CLEAN ALL THREADS by using a wire brush for bolts and studs, tap all bolt holes and stud nuts. Apply a high temperature anti-seize lubricant to the bolt and stud threads.

REASSEMBLE MANIFOLDS. Install the intake-to-exhaust gasket between the intake and exhaust manifolds. If gasket is steel faced on one side and fiber on the other, install steel faced side toward the exhaust manifold. Only finger tighten the manifolds together.

ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S). If gasket is steel faced on one side and fiber on the other, install steel faced side toward the manifold.

ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S)

EXHAUST PIPE FLANGE

CLEAN ALL THREADS by using a wire brush for bolts and/or studs. Apply a high temperature anti-seize lubricant to the bolt and/or stud threads.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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FIT

FEL-PRO INSTALLATION TIPS

INTAKE AND EXHAUST MANIFOLD GASKETS

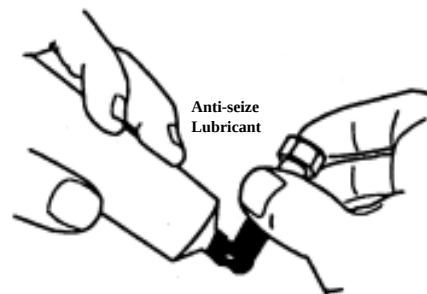
IMPORTANT:

Intake-to-exhaust connections with 3 bolt hole will not use a gasket.

REMOVE MANIFOLDS from cylinder heads. **IMPORTANT:** You must disassemble the intake manifold from the exhaust manifold to allow for corrected realignment of the manifolds to the cylinder head during the reassembly.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace of severely distorted.



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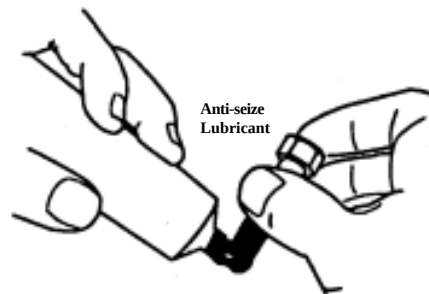
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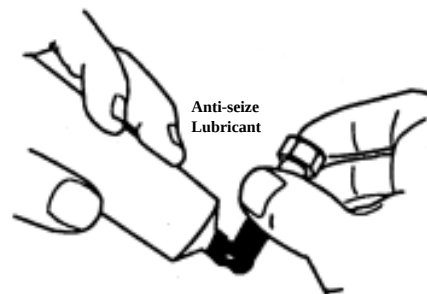
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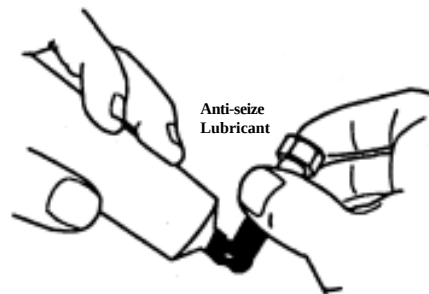
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