

# INSTALLATION INSTRUCTIONS

## SOFT TRI-FOLD TONNEAU COVER



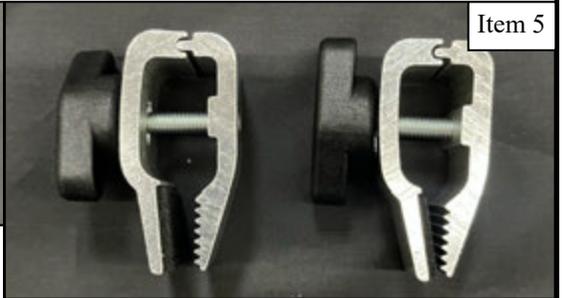
APPLICATION: VEHICLES WITH NO UTILITY TRACKS

PART NUMBER: 19-21005, 19-21295, 19-23365, 19-23995, 19-24025, 19-24315, 19-24325, 19-24625, 19-24705, 19-24735, 19-24745, 19-24785, 19-24795, 19-26355, 19-26365, 19-26385

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	SOFT TRI COVER	CUTTING TOOL
2	1, 2*	FOAM SEAL	
3	2	NYLON SPACER	
4	2	PLASTIC GRIP KNOB	
5	2	SECURITY CLAMP	
6	4	CLAMP PAD	
7	2	SIDE SEALING FOAM BLOCK (APPLIES TO PART NUMBER: 19-24795)	

(\* ) - USE THE INCLUDED FOAM SEAL(S) IF THE FRONT BED IS LOWER THAN THE SIDE RAILS. DUE TO RAIL HEIGHTS VARYING BY MODEL AND YEAR, SELECT THE STRIP THAT PROVIDES THE BEST FIT. APPLY THE STRIP SO THE FRONT AND SIDE RAILS ARE LEVEL ON PAGE 3.

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

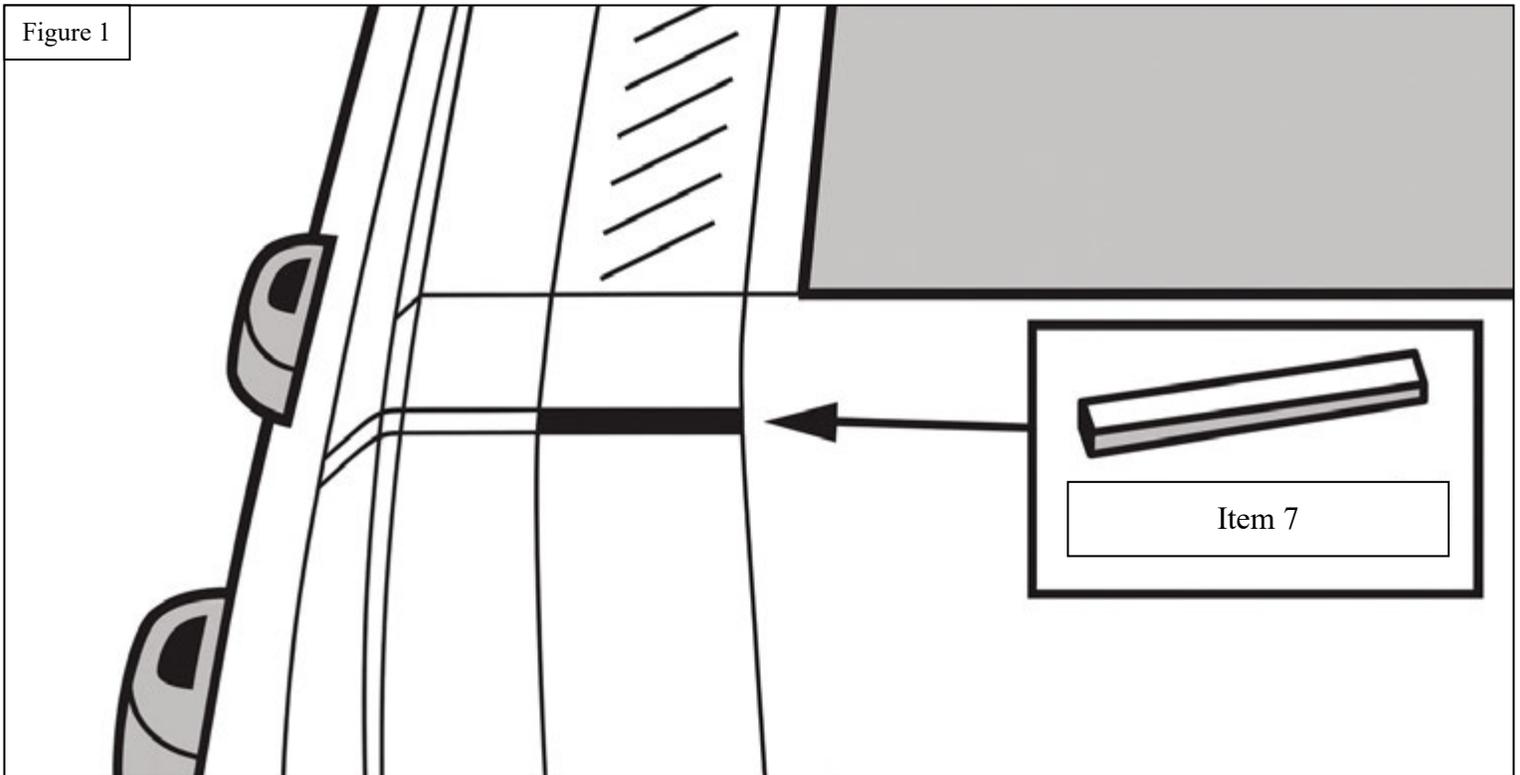


**THIS PAGE ONLY APPLIES TO PART NUMBER: 19-24795  
IF THIS PART NUMBER DOES NOT APPLY TO YOUR APPLICATION SKIP TO PAGE 3**

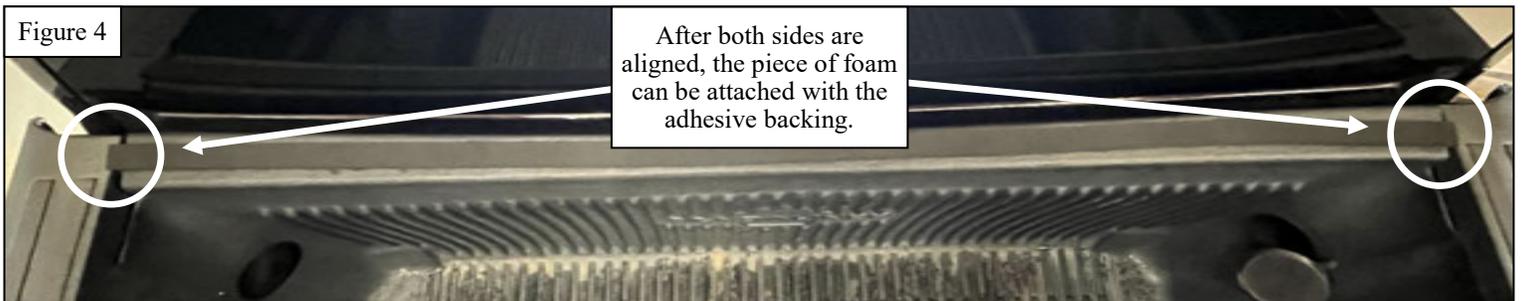
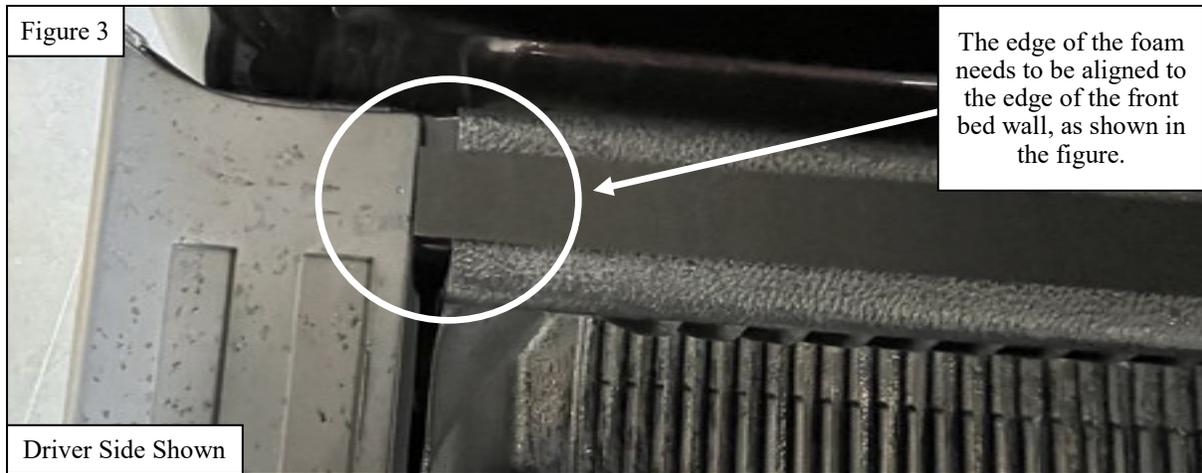
**PROCEDURE**

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Starting on the Driver Side, locate the bed linear panel gap towards the front of the truck bed. Clean the installation area with alcohol, then install a Side Sealing Foam Block (**Item 7**) into the gap as shown in **Figure 1**. Repeat this step for the Passenger Side of the vehicle.

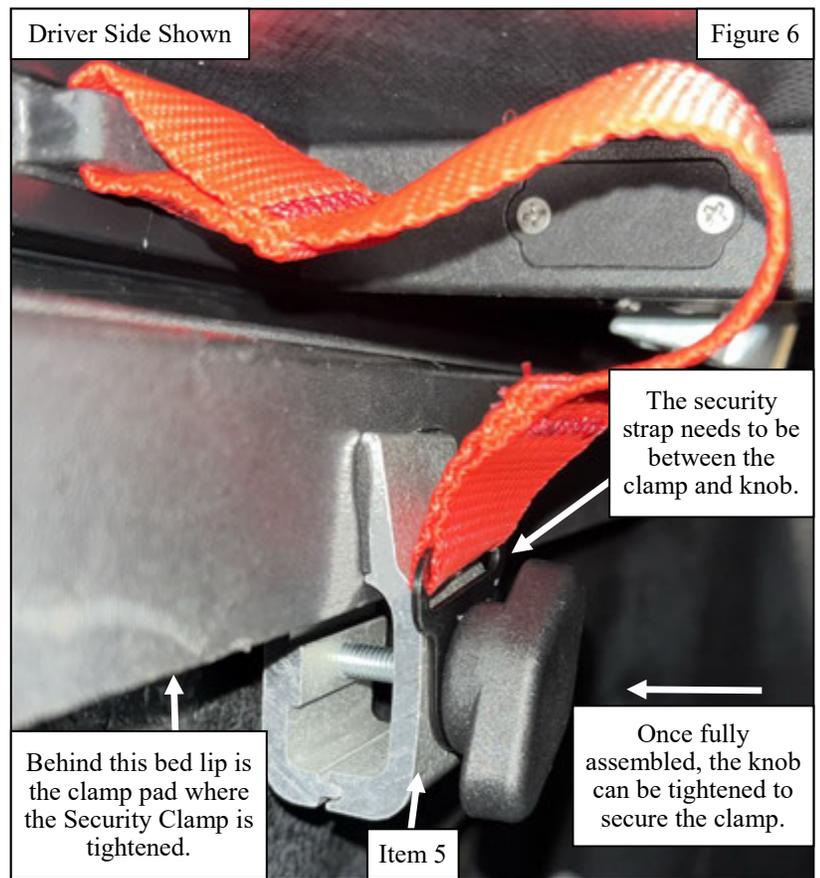
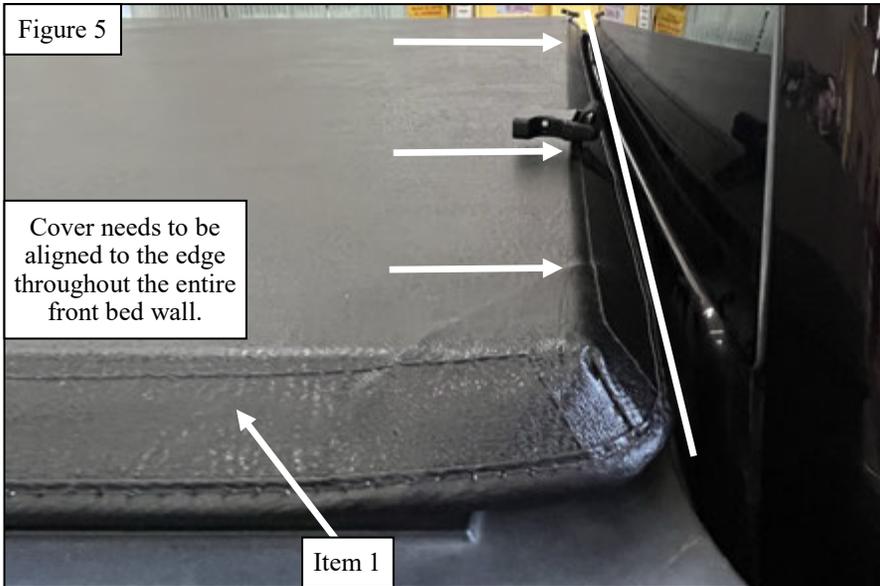
Figure 1



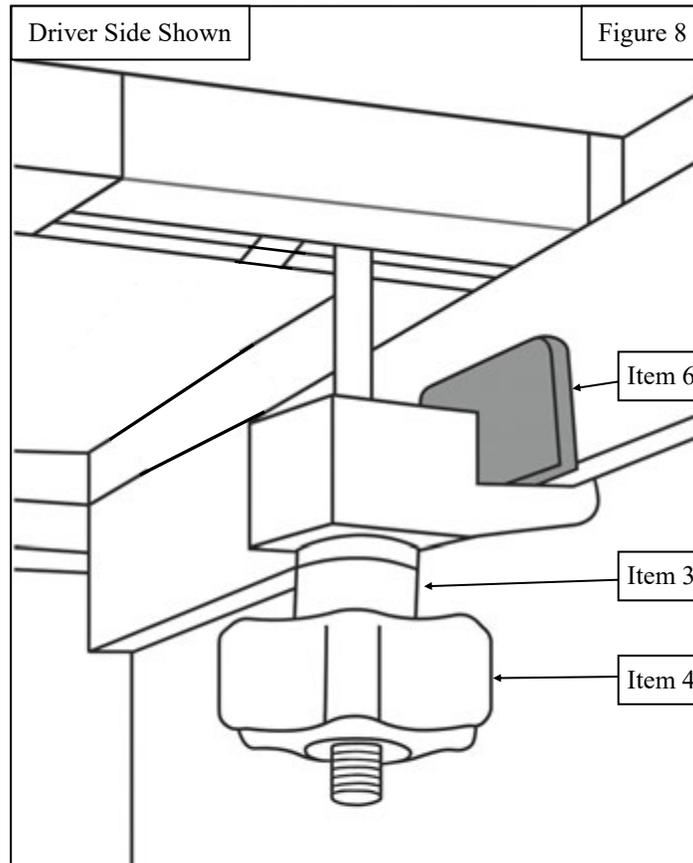
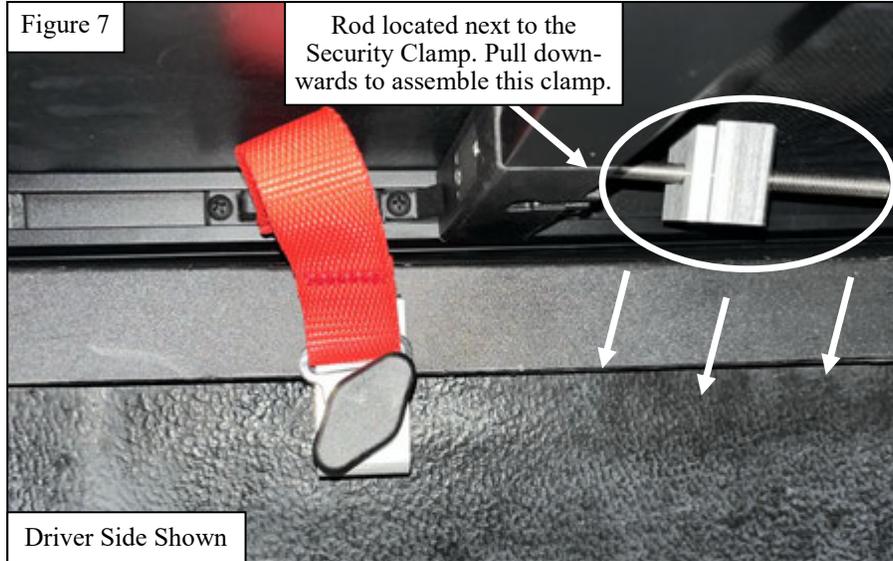
3. Clean the top of the front bed wall with alcohol before applying the seal. Align the Foam Seal (**Item 2**) on the front bed wall. With a knife or scissors, cut off the excess foam so it lines up as shown in **Figures 2 and 3**. Then peel off the backing so the adhesive side can attach to the bed wall (**Figures 2-4**).



4. Place the Cover (**Item 1**) on top of the installed foam and adjust it to the top edge of the bed's front wall (**Figure 5**).
5. Starting on the Driver Side, place a Clamp Pad (**Item 6**) onto the back of the bed lip to help add traction to the Bedside Clamp. When assembling the Security Clamp (**Item 5**) going underneath the front section of the cover, remove the knob and place the safety strap between the two, as shown in **Figure 6**.
6. After assembling, tighten the clamp to secure it in place (**Figure 6**).



7. Locate the rod directly next to the Security Clamp that was just installed in **Steps 5 & 6**. Pull the rod down and adjust it so the metal clamp rests against the back of the bed lip. Wherever the metal clamp aligns with the bed lip, place a Clamp Pad (**Item 6**) onto the bed (**Figures 7 & 8**).
8. Assemble the metal clamp by placing a Nylon Spacer (**Item 3**) onto the rod followed by a Plastic Grip Knob (**Item 4**), then tighten the knob so the clamp is securely in place (**Figure 8**).
9. Repeat **Steps 5 to 8** for the Passenger Side of the Cover.



10. Unfold the Cover completely to finish clamping it down from the rear of the Cover.
11. Locate the handles underneath the cover, closest to the tailgate. Pull down the handles after the cover is fully unfolded (**Figures 9-11**).



12. Starting on the Driver Side, adjust the handles to their appropriate position by pressing and holding the button on the side of the handles. Rotate the handles until they are in the desired position. Once positioned, place a Clamp Pad (Item 6) onto the lip of the bed. Finally, secure the handles to the bed to lock both the handles and clamps in place (Figures 12-14). Repeat this step for the Passenger Side.
13. Close the tailgate to finish installation.

**NOTE:** Ensure the clamp is securely fastened to the metal surface of the truck bed lip.

Figure 12

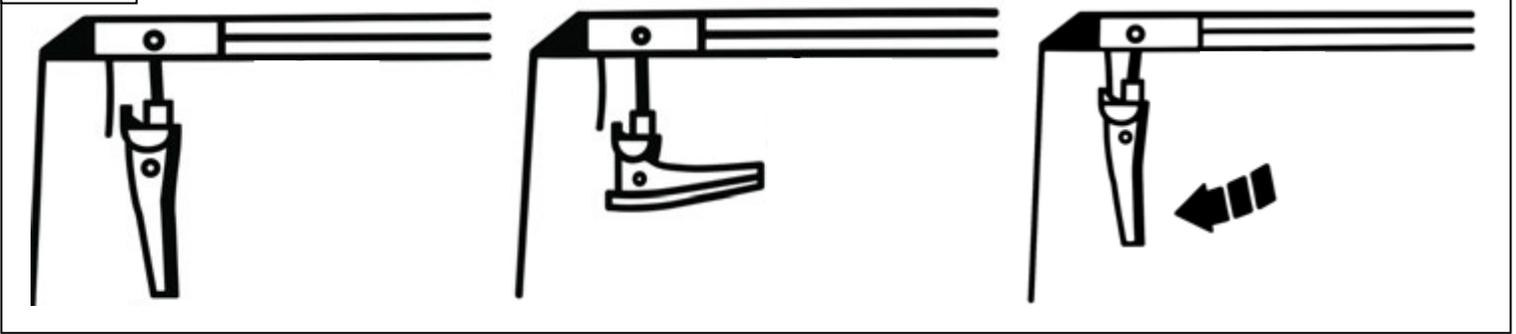


Figure 13

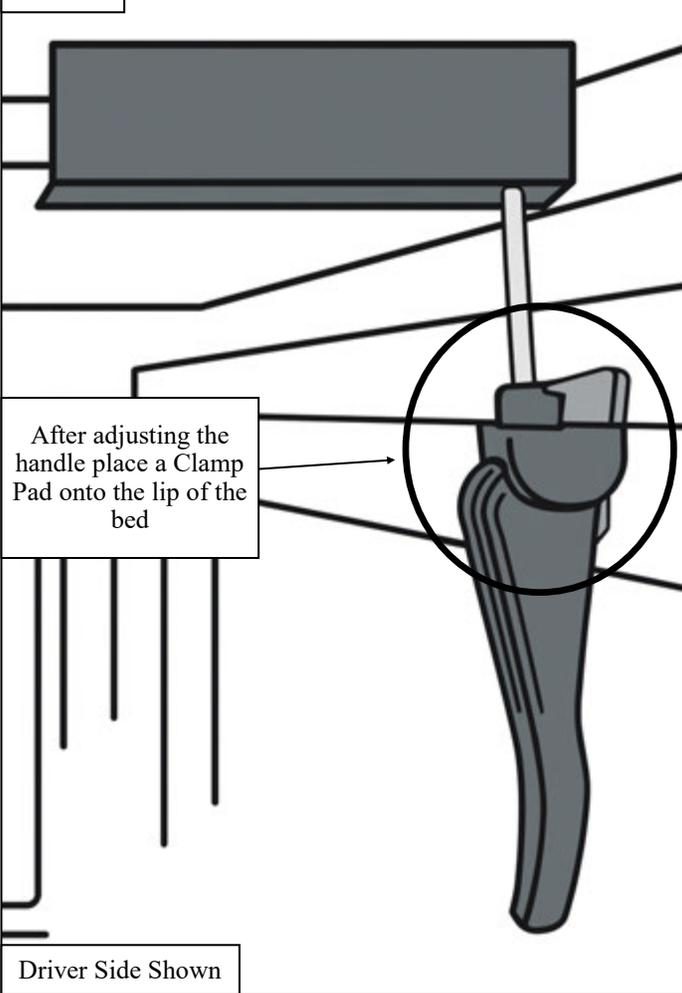
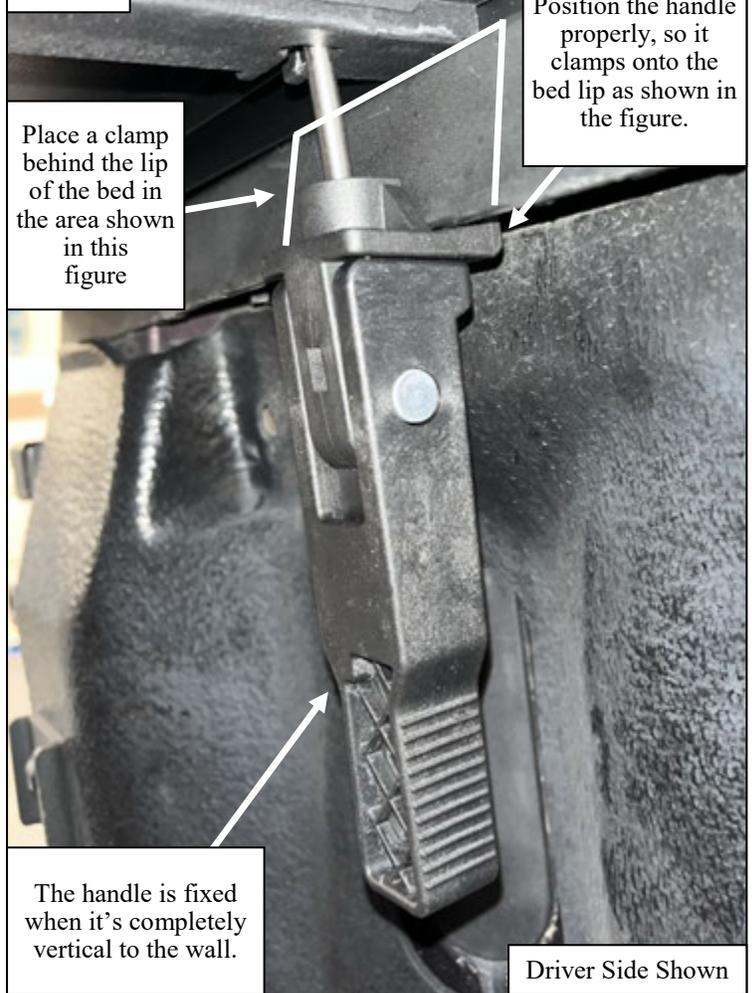


Figure 14



## INSTALLATION COMPLETE

Installation Shown On 2023 Ford F250



### CARE INSTRUCTIONS

- TEXTURE BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER ONLY ( DO NOT WAX ).
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.
- POLISHED STAINLESS PRODUCTS SHOULD BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH MAY BE USED TO REMOVE SMALL SCRATCHES.
- REGULAR WAXING IS RECOMMENDED FOR GLOSS BLACK AND STAINLESS STEEL PRODUCTS. DO NOT USE WAX THAT MAY CONTAIN ABRASIVES.

**WESTIN** Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

P.N.: 75-1921005-RevA

ECO #:W25-0199

8

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)

DATE: 12/10/2025



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773