

**JEEP
REPLACEMENT
FRONT ARMS**

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

Plan Ahead - Read All Instructions BEFORE installing part.

Check for loose or worn parts, proper tire pressure, and odd tire wear patterns before beginning alignment.

1. Remove front lower control arm by removing frame bolt and axle bolt.

NOTE: Replace only 1 arm at a time for safety and ease of installation.

2. Install SPC arm with xAxis™ joint located at frame and rubber bushing joint at axle. Orient bend in tube away from tire for added clearance.
3. Reinstall control arm bolts and torque to factory specification with vehicle at ride height.

NOTE: Tightening fasteners with vehicle in raised position may cause premature bushing failure.

4. Attach OE brake line guide bracket using supplied bolt.



Tech Tip: Medium thread locker is suggested for this connection.

5. Repeat steps for opposite side.
6. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of the vehicle.



**Specialty
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