

# Installation instructions

## For set # 3.2143

### 2015-19 Chevrolet Silverado / GMC Sierra Pickup 2500 / 3500 HD 2 & 4WD



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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your vehicle is in top mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

#### Parts list:

4 - 02P02989 (Main spring eye bushing).

4 - 02P02990 (Rear spring eye bushing).

4 - 02P02991 (Shackle bushing).

2 - 15.10.397.39

(sleeve 1.00"O.D. x .640"I.D. x 3.535"LG).

2 - 15.10.664.39

(sleeve 1.125"O.D. x .640"I.D. x 3.500"LG).

2 - 15P1080139

(sleeve 1.125"O.D. x .719"I.D. x 3.500"LG).

Factory rubber bushing outer metal shells must be pressed out of both main and rear spring eyes

Rear Spring Eye

02P02990

15.10.664.39

Shackle

02P02991

15.10.397.39

Main Eye  
02P02989  
15P1080139

When installing Urethane bushings, apply grease as instructed: Remove the original rubber and outer shell (when used) and clean I.D. of the spring eyes and frame brackets of any old rubber or rust with sand paper. Apply grease to both spring eyes and shackle eye and inside frame brackets. Apply grease to the I.D., O.D. and flange of the bushings. (all surfaces that contact metal) Apply a light coat of grease to the O.D. of the sleeves.)

#### FOOT NOTES:

(148) Must remove factory metal shells

(178) With Single Rear Wheel & Payload Pkg.

# 17P17780

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