

# INSTALLATION INSTRUCTIONS

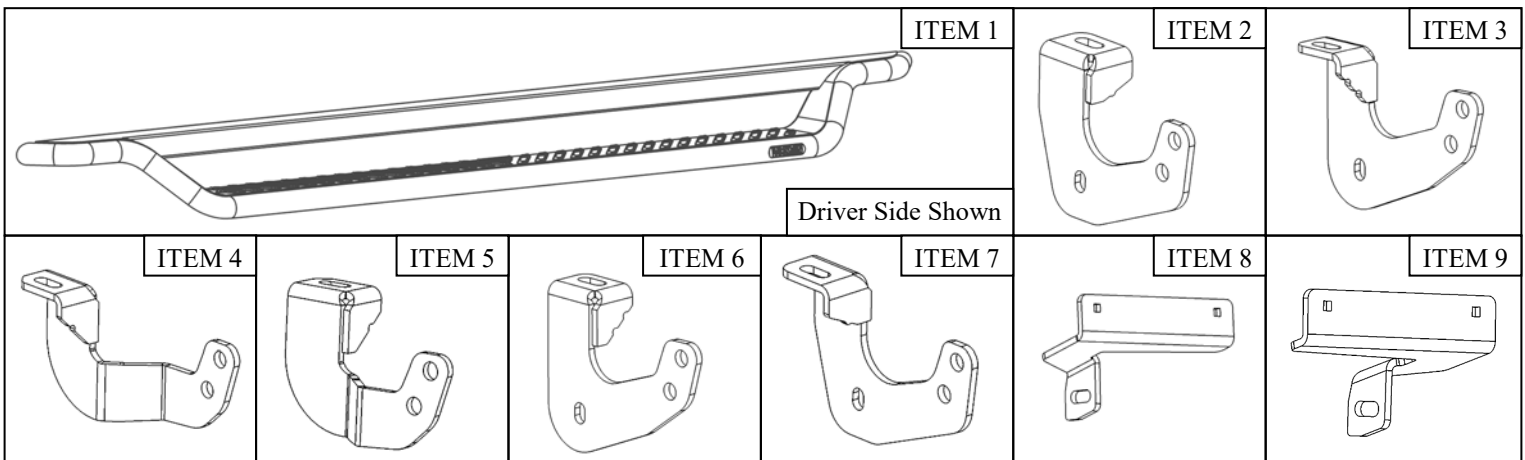
## OUTLAW DROP RUNNING BOARDS



**APPLICATION:**  
Jeep Gladiator 2020-2025

**PART NUMBER:**  
20-44165

| CONTENT                                                                                                 |          |                                                   |               |
|---------------------------------------------------------------------------------------------------------|----------|---------------------------------------------------|---------------|
| ITEM                                                                                                    | QUANTITY | DESCRIPTION                                       | TOOLS NEEDED  |
| 1                                                                                                       | 2        | OUTLAW DROP RUNNING BOARD (1 DRIVER, 1 PASSENGER) | 10MM SOCKET   |
| 2                                                                                                       | 1        | DRIVER SIDE FRONT MOUNTING BRACKET                | 13MM SOCKET   |
| 3                                                                                                       | 1        | PASSENGER SIDE FRONT MOUNTING BRACKET             | 13MM WRENCH   |
| 4                                                                                                       | 1        | DRIVER SIDE CENTER MOUNTING BRACKET               | 15MM SOCKET   |
| 5                                                                                                       | 1        | PASSENGER SIDE CENTER MOUNTING BRACKET            | 15MM WRENCH   |
| 6                                                                                                       | 1        | DRIVER SIDE REAR MOUNTING BRACKET                 | SOCKET EXT.   |
| 7                                                                                                       | 1        | PASSENGER SIDE REAR MOUNTING BRACKET              | ALLEN WRENCH  |
| 8                                                                                                       | 2        | DRIVER SIDE SUPPORT BRACKET                       | TORQUE WRENCH |
| 9                                                                                                       | 2        | PASSENGER SIDE SUPPORT BRACKET                    | RATCHET       |
| 10                                                                                                      | 12       | M10 SERRATED FLANGE HEX HEAD BOLT                 |               |
| 11                                                                                                      | 12       | M10 SERRATED FLANGE HEX NUT                       |               |
| 12                                                                                                      | 6        | M8 U-NUT                                          |               |
| 13                                                                                                      | 14       | M8 HEX HEAD BOLT                                  |               |
| 14                                                                                                      | 14       | M8 SPLIT LOCK WASHER                              |               |
| 15                                                                                                      | 30       | M8 FLAT WASHER                                    |               |
| 16                                                                                                      | 8        | M8 HEX NUT                                        |               |
| 17                                                                                                      | 8        | M6 CARRIAGE BOLT                                  |               |
| 18                                                                                                      | 8        | M6 SPLIT LOCK WASHER                              |               |
| 19                                                                                                      | 8        | M6 FLAT WASHER                                    |               |
| 20                                                                                                      | 8        | M6 HEX NUT                                        |               |
| ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING |          |                                                   |               |

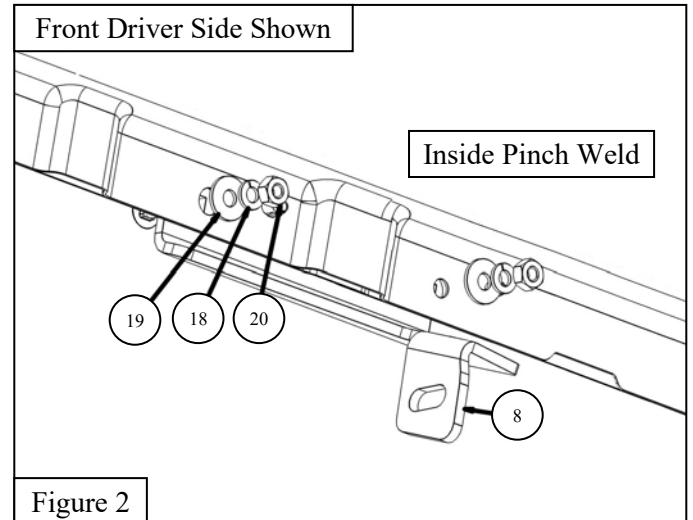
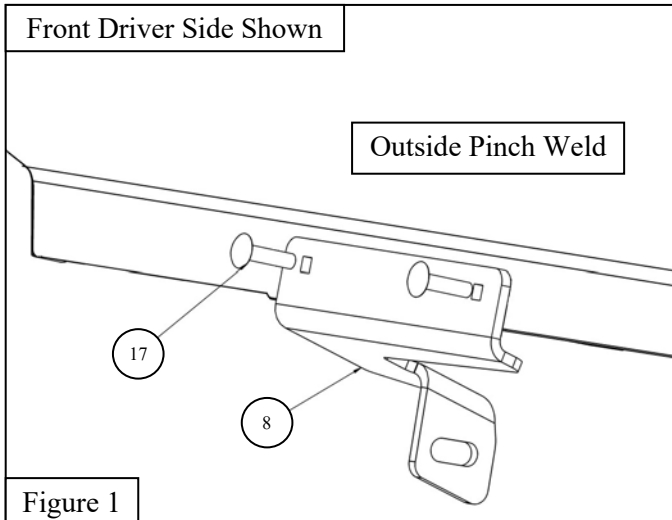


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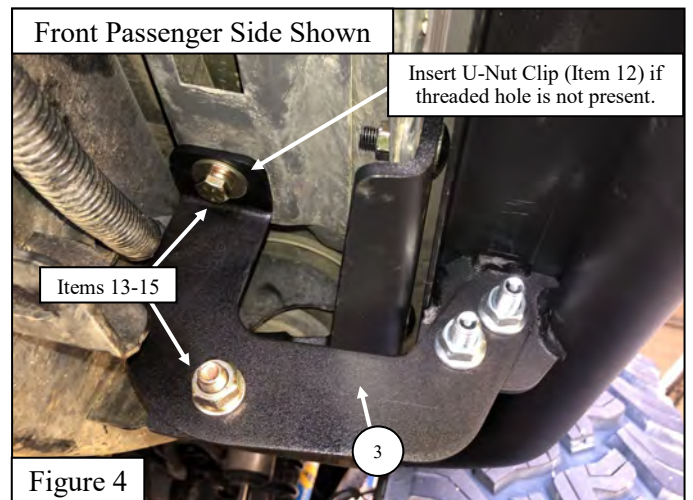
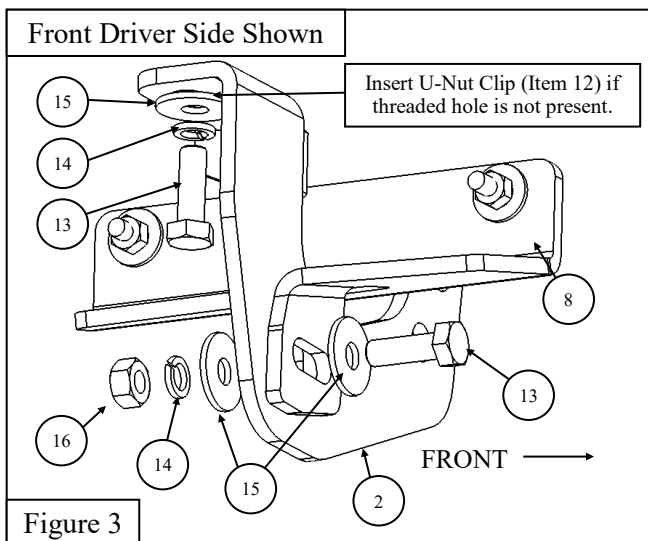
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## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Starting at the front mounting location on the driver's side, locate (1) Driver Support Bracket (Item 8), and loosely secure the brackets using the supplied M6 hardware as shown in **Figure 1** and **Figure 2**.
3. Repeat **Step 2** for the rear mounting location on the passenger's side.

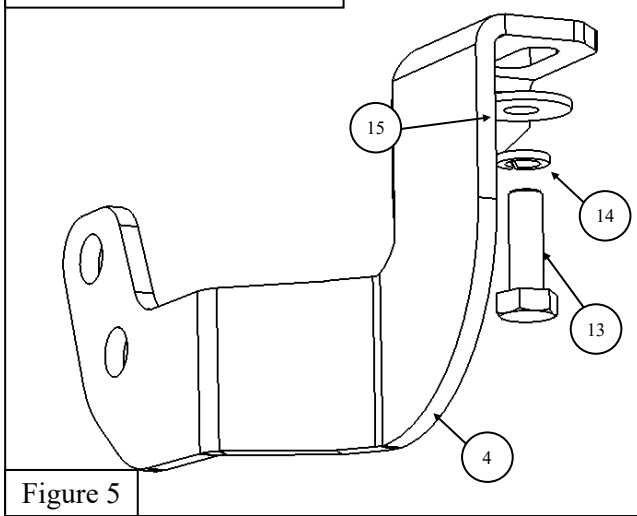


4. Locate the driver's side Front and Rear Mounting Brackets (Items 2 & 6) and loosely secure them to their corresponding mounting locations using the supplied M8 hardware (Items 13-16). See **Figures 3 & 4** for reference. **Note:** If a threaded hole is not present use the supplied M8 U-Nut Clip (Item 12) for the mounting location.

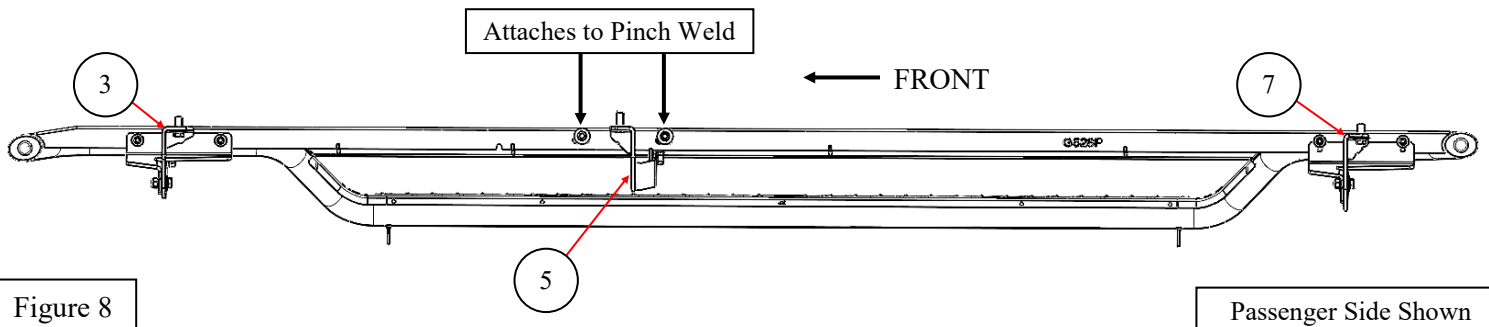
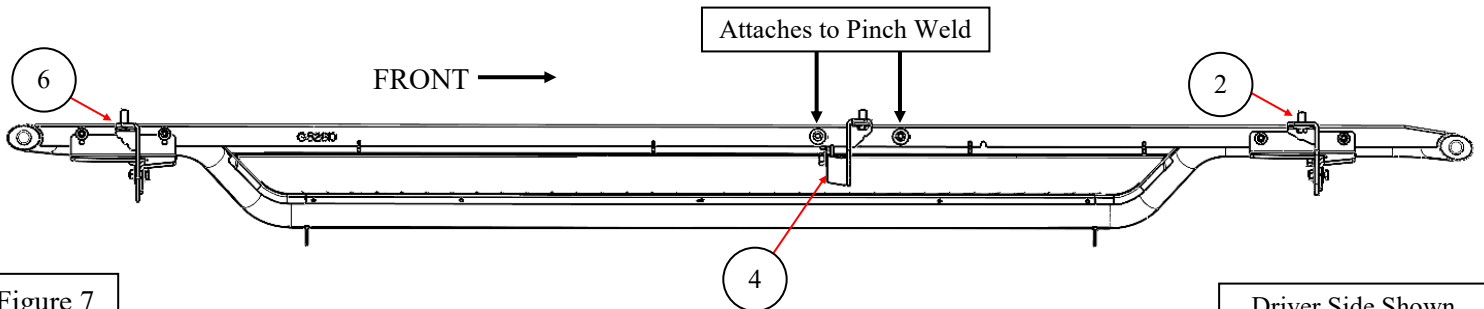
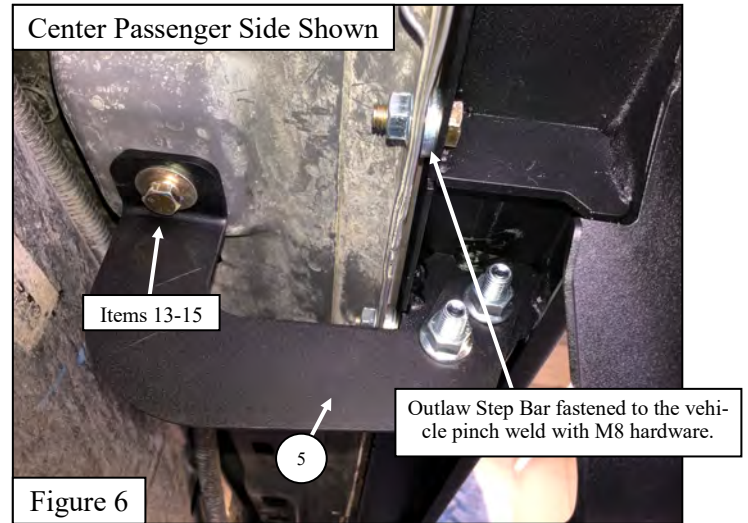


5. Locate the driver's side Center Mounting Bracket (Item 4) and loosely secure it to the center mounting location. See **Figures 5 & 6** for reference.
6. Repeat **Steps 4 & 5** for the passenger side mounting locations. **Note:** See **Figures 7 & 8** for the correct bracket orientation.

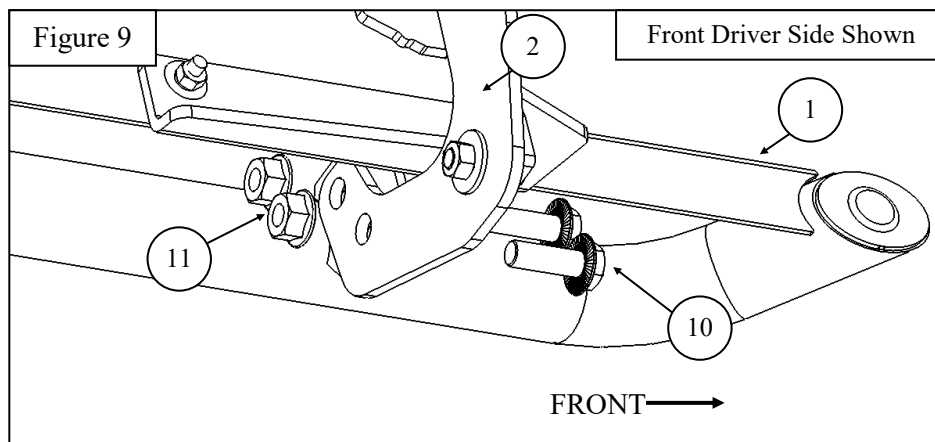
Center Driver Side Shown



Center Passenger Side Shown



7. With all of the Mounting Brackets loosely secured to their corresponding locations, install the driver side Outlaw Running Board Assembly (Item 1) using the supplied M10 hardware. See **Figure 9** for reference.
8. With the Outlaw Running Board Assembly (Item 1) loosely in place, use the supplied M8 hardware (Items 13-16) to secure the center of the Outlaw Board to the vehicle pinch weld above the driver's side Center Mounting Bracket (Item 4). Refer back to **Figures 6-8**.
9. Repeat **Step 7 & 8** for the passenger side Outlaw Running Board Assembly.
10. Align and adjust the running boards as needed. Tighten and torque all hardware as specified: M6 hardware to 7-8 ft-lbs, M8 hardware to 15-18 ft-lbs, and M10 hardware to 35-38 ft-lbs.



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## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### **FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### **DRILLING:**

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### **EYE PROTECTION:**

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### **MAXIMUM TOWING/CARRYING CAPACITY:** (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### **FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:**

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



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