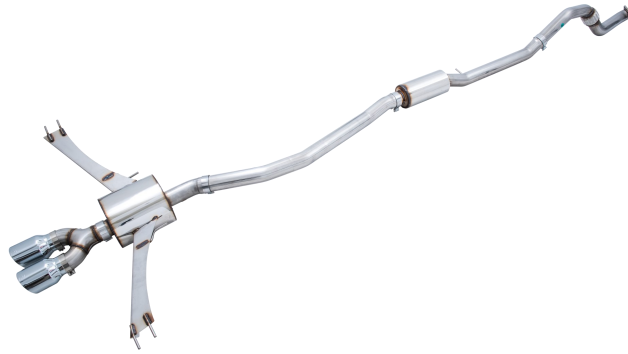




INSTALLATION GUIDE:

AWE Honda Civic Si Track and Touring Exhaust

THIS GUIDE IS INTENDED FOR THE FOLLOWING PART NUMBERS:

3020-32052	AWE Track Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Dual Chrome Silver Tips
3020-33066	AWE Track Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Dual Diamond Black Tips
3015-32108	AWE Touring Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Dual Chrome Silver Tips
3015-33122	AWE Touring Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Dual Diamond Black Tips
3020-52008	AWE Track Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Triple Chrome Silver Tips
3020-53010	AWE Track Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Triple Diamond Black Tips
3015-52012	AWE Touring Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Triple Chrome Silver Tips
3015-53014	AWE Touring Edition Exhaust for 10th Gen Civic Si Coupe / Sedan - Triple Diamond Black Tips
3015-39122	AWE Touring Edition Exhaust for 10th Gen Civic Si Coupe / Sedan (includes Front Pipe) - Dual Vapor Blue Tips
3015-59016	AWE Touring Edition Exhaust for 10th Gen Civic Si Coupe / Sedan (includes Front Pipe) - Triple Vapor Blue Tips
3020-39066	AWE Track Edition Exhaust for 10th Gen Civic Si Coupe / Sedan (includes Front Pipe) - Dual Vapor Blue Tips
3020-39012	AWE Track Edition Exhaust for 10th Gen Civic Si Coupe / Sedan (includes Front Pipe) - Triple Vapor Blue Tips
3810-59020	AWE Dual-to-Triple Tip Conversion for 10th Gen Civic Si - Vapor Blue Tip (AWE Exhaust required)

Welcome to the AWE family, and congratulations on your purchase of the **AWE Exhaust** system for the **Civic Si**.

Exquisite build quality and craftsmanship, coupled with industry leading performance, distinguish this exhaust system from all others.

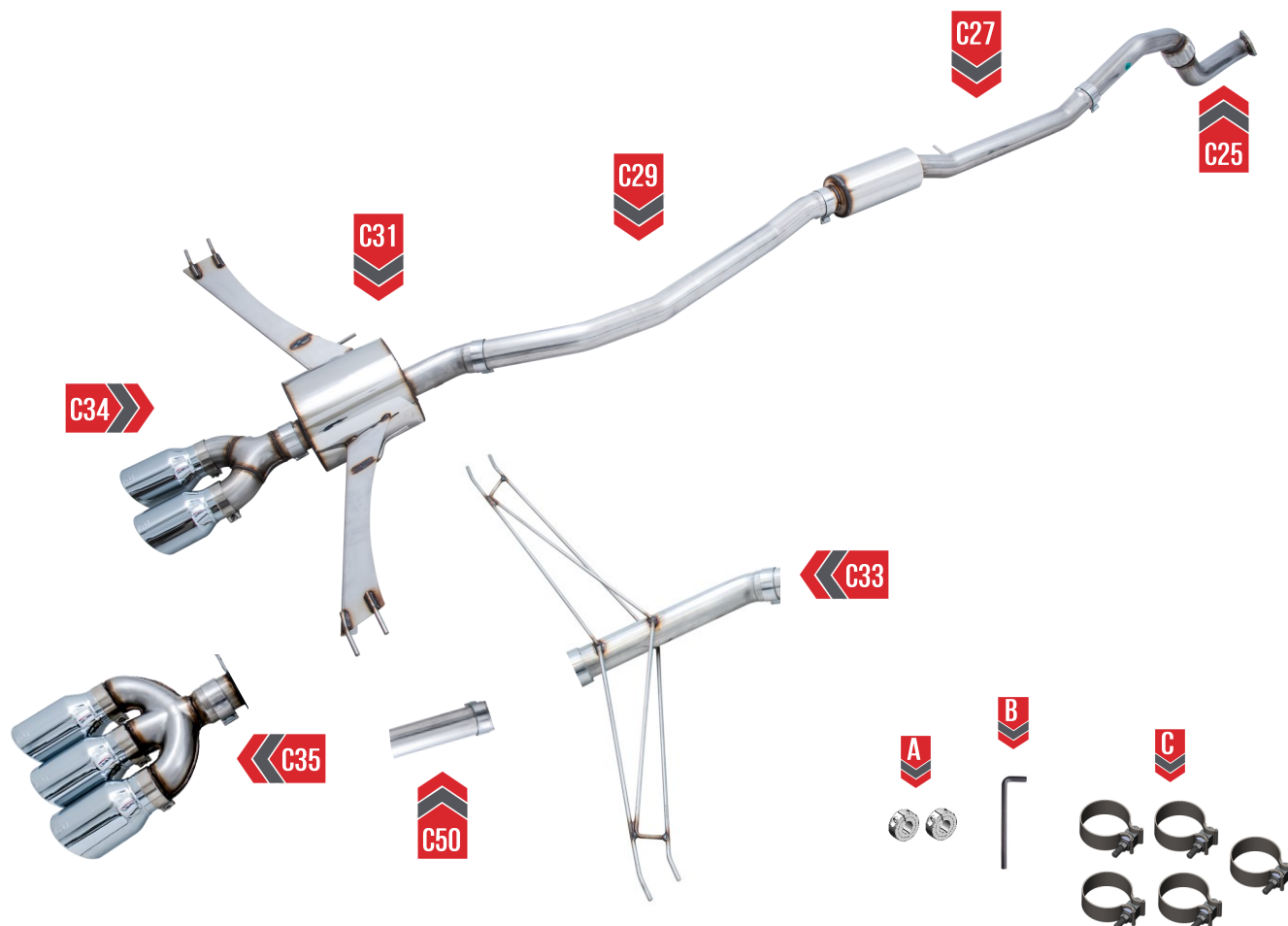
*For up to the minute fitment information, be sure to visit the AWE website. As always, AWE Performance Specialists are standing by for any questions, [right here](#).

PARTS LIST



INSPECT ALL PARTS PRIOR TO DISASSEMBLY OF VEHICLE; IF DAMAGED OR MISSING, PLEASE CONTACT THE PLACE OF PURCHASE IMMEDIATELY.

Symbol	Part Number	Description	QTY
	C25	Honda Civic 10G Si 1.5L front pipe	1
	C27	Honda Civic 10G Si resonated section	1
	C29	Honda Civic 10G Si mid section	1
	C33 - Track only	Honda Civic 10G Si track rear section	1
	C31 - Touring only	Honda Civic 10G Si HR9 rear section	1
	C50 - Sedan only	Sedan triple and dual tip merge adapter	1
	C34	Honda Civic 10G dual tip outlet Si	1
	C35	Honda Civic 10G triple tip outlet CTR/Si	1
A	SRC1-037	Split collar clamp	2
B	7122A17	7/64" allen key	1
C	TAS300	3.00in ACCU-SEAL	5
	BHM8X079SS00C	Barrel hardware clamp	3
	180014 (Chrome)	114mm tips	1
	180015 (Black)	114mm tips	1
	180017 (Vapor Blue)	114mm tips	1





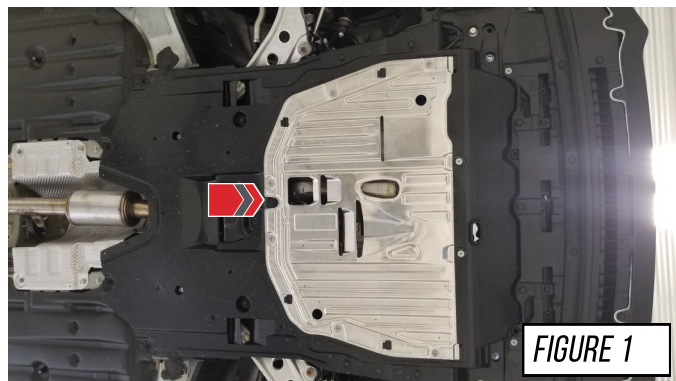
NOTE: Always refer to the manufacturer's service manual for precise torque specifications on all OEM fasteners.



CAUTION: The exhaust may be **VERY HOT** — allow adequate time for the system to cool down before disassembly. Severe burns and injury will occur if skin comes into contact with a hot exhaust system.

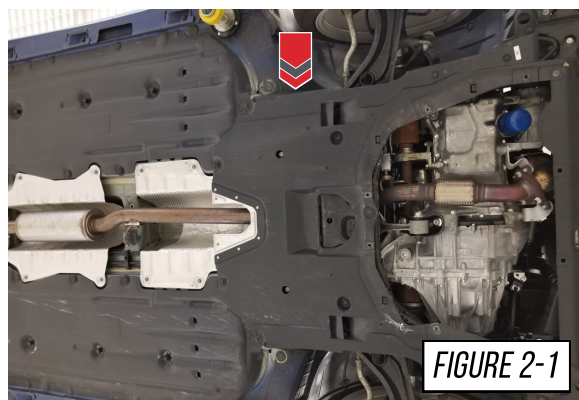
STEP 1

Start your installation by removing the OEM metal heat shield, pointed out in **Figure 1**.



STEP 2

Remove the rear portion of the OEM plastic under body shield, shown in **Figure 2-1**. Carefully let it hang down, as shown in **Figure 2-2**. You may remove the whole panel but this is not required.



STEP 3

Remove the middle rubber exhaust hanger from the exhaust tube, as shown in **Figure 3**.

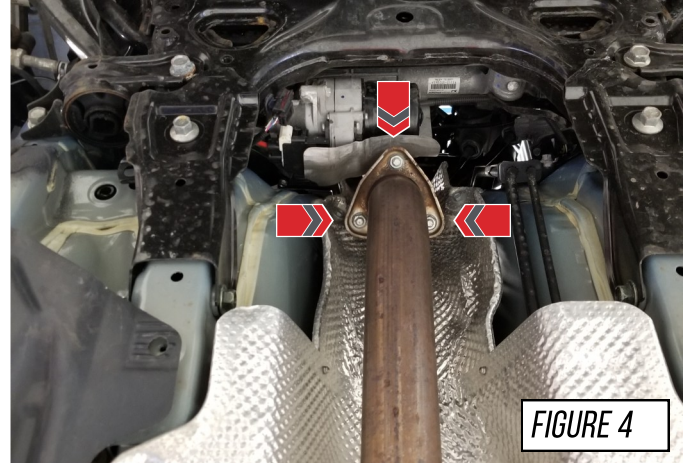


Note: The rubber mounts orientation is specific and should be reinstalled the same way it was removed.



STEP 4

Remove the 3 bolts from the exhaust flange that attaches the front pipe to the OEM downpipe, as shown in **Figure 4**.

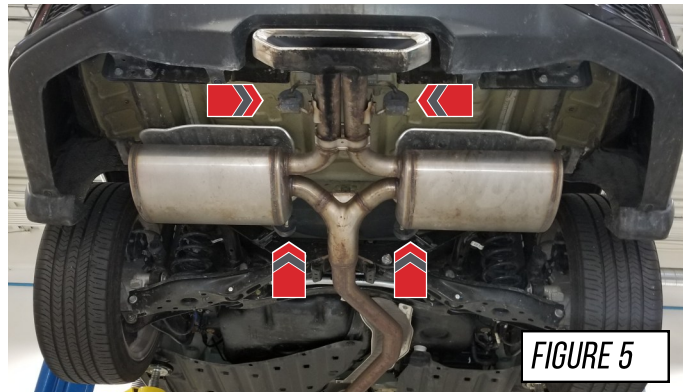


STEP 5



Support the rear section of exhaust the while removing the remainder of the hangers.

Remove the 4 rubber hangers towards the inside of the muffler section of the exhaust, shown in **Figure 5**.

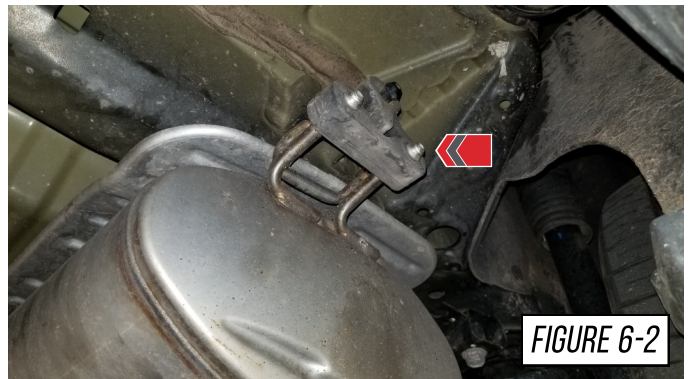
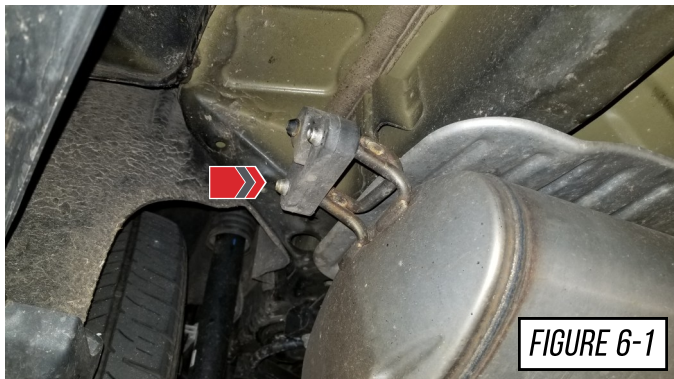


STEP 6

Remove the 2 remaining rubber exhaust hangers to the outside of the muffler section, as shown in **Figure 6-1 and 6-2**. At this point the exhaust will be free from the car and may be removed.



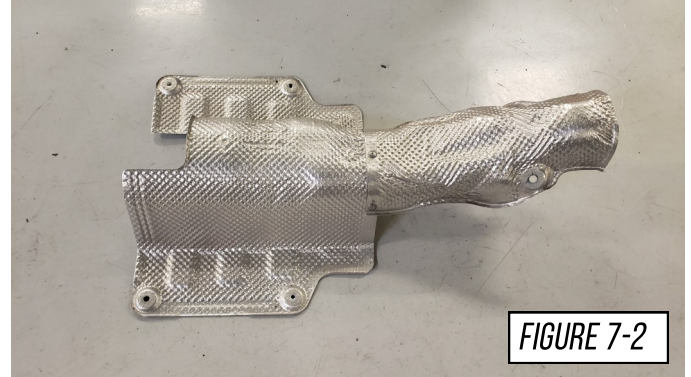
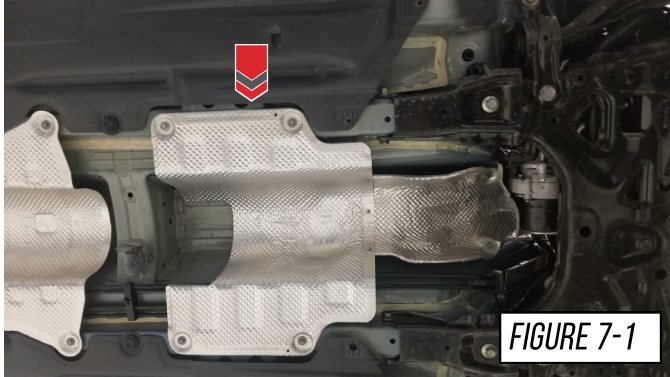
Having a second person will make the removal from the car much easier and safer.



STEP 7

Remove the OEM metal front tunnel heat shield, shown in **Figure 7-1**, to allow your AWE front pipe to be installed into the car.

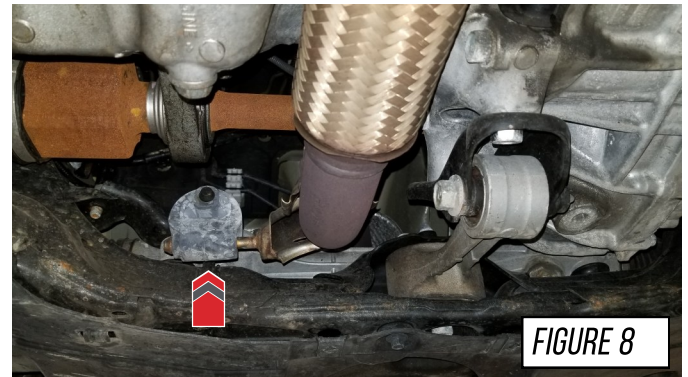
Note: This heat shield will be reinstalled after the AWE front pipe is installed.



STEP 8

Now remove the rubber hanger for the front section of the exhaust, shown in **Figure 8**.

This hanger grommet can be completely removed from the vehicle as it will not be needed for reinstalling your new AWE exhaust.

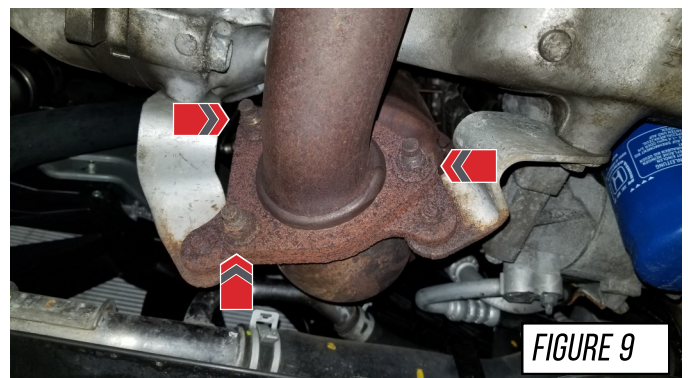


STEP 9

Remove the 3 bolts for the exhaust flange to down pipe, shown in **Figure 9**.



Pre soaking these bolts in penetrating oil will aid in removal.



STEP 10

Remove the front pipe, shown in **Figure 10**.



Make sure to save the metal O-ring gasket located between the front pipe and down pipe, this will be needed for installation of your AWE exhaust.



FIGURE 10

STEP 11

The surface of the OEM downpipe must be clean and flat, shown in **Figure 11**, to allow an air tight seal with your new AWE exhaust.

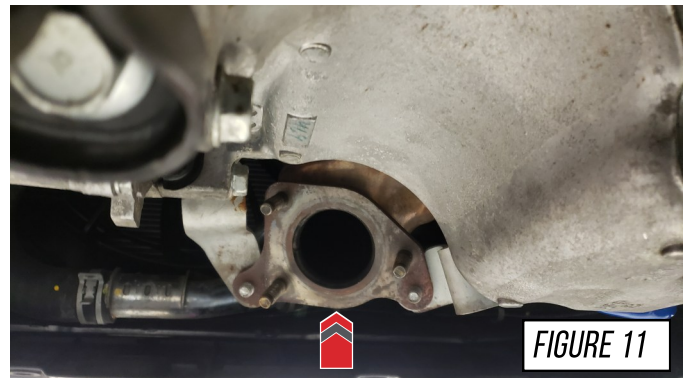


FIGURE 11

STEP 12

Start installing your AWE exhaust front pipe (**C25**), by rotating the tube up and in from the front side of the vehicle, shown in **Figure 12-1** and over as needed to get it in place, shown in **Figure 12-2**.

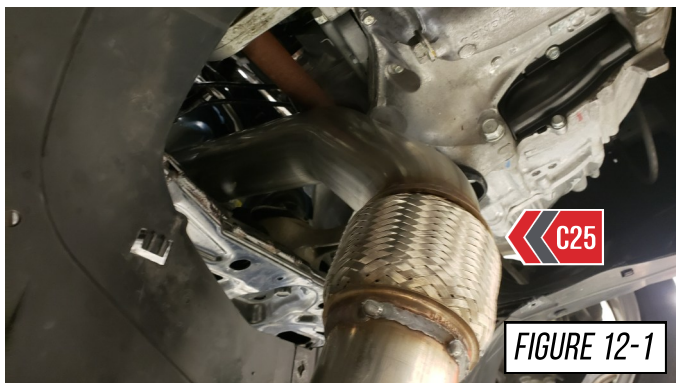


FIGURE 12-1

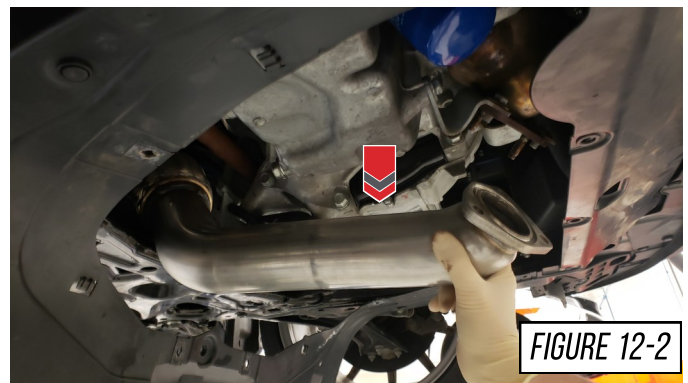


FIGURE 12-2



STEP 13

Install the OEM O-ring that was removed from the factory exhaust onto your AWE front pipe, part **C25**, as shown in **Figure 13**.

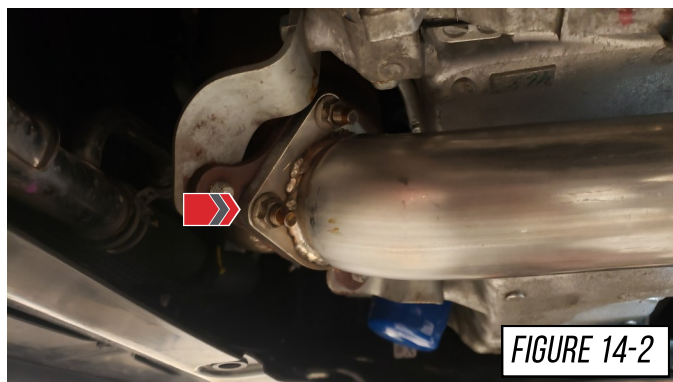
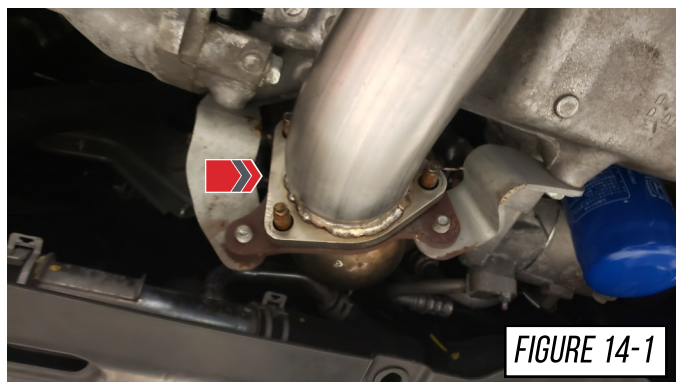


STEP 14

Line up the 3 studs on the downpipe with the new AWE front pipe, part **C25**, shown in **Figure 14-1**. Reinstall the OEM hardware, shown in **Figure 14-2**.

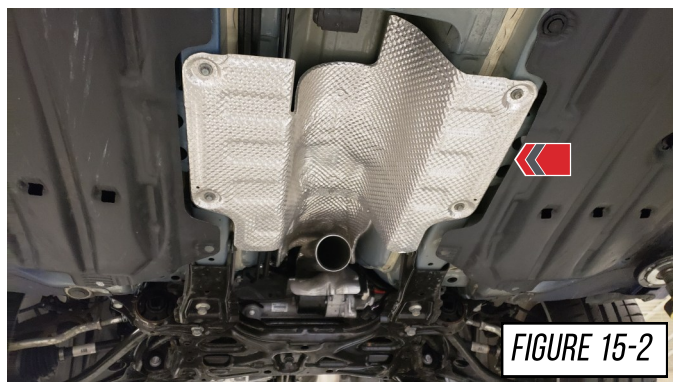


Torque the OEM hardware to factory specification.



STEP 15

Reinstall the OEM tin heat shield that was removed earlier, as shown in **Figure 15-1**, using the same OEM hardware, as shown in **Figure 15-2**.



STEP 16

Install your AWE resonated section, part **C28**, with supplied Accu-Seal clamp, shown in **Figure 16-1**.



The Accu-Seal clamp bolt should face the driver side and down, as shown in **Figure 16-2**.

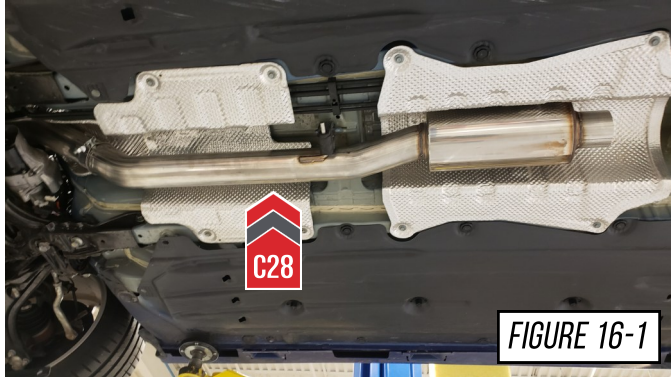


FIGURE 16-1

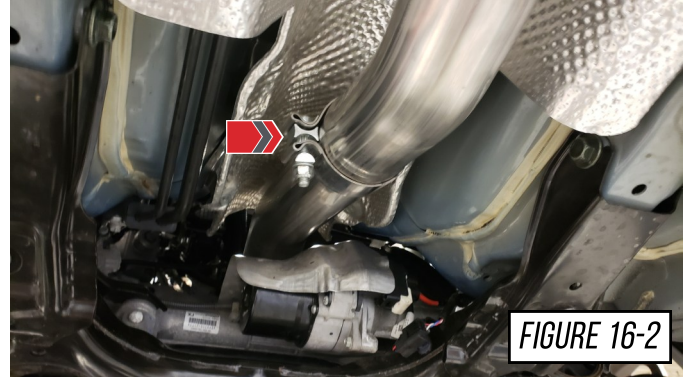


FIGURE 16-2

STEP 17

When installing the rubber hanger grommet, ensure the position is the same as factory, as shown in **Figure 17**.



The shape of the bottom side of the rubber hanger is different on each side.

Snug the Accu-Seal clamp and center the rear of the tube in the tunnel.

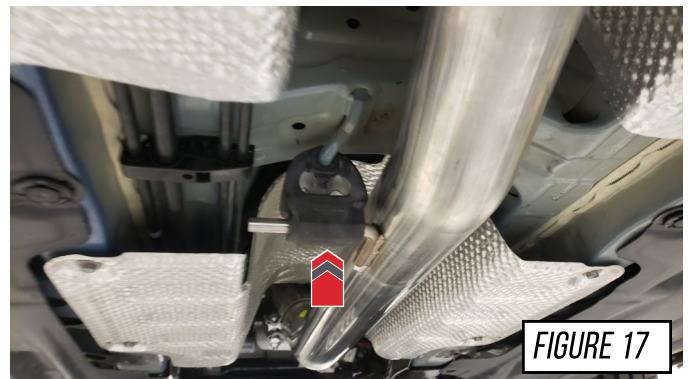


FIGURE 17

STEP 18

Install your new AWE mid section, part **C29**, with the 2 supplied Accu-Seal clamps, as shown in **Figure 18**.



Use a pole jack to support the tube as there is no hangers.

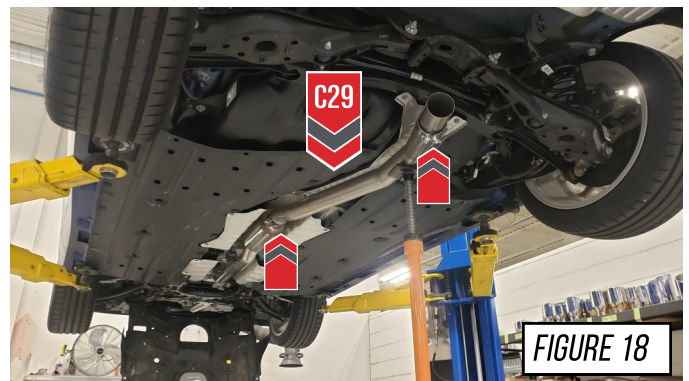


FIGURE 18

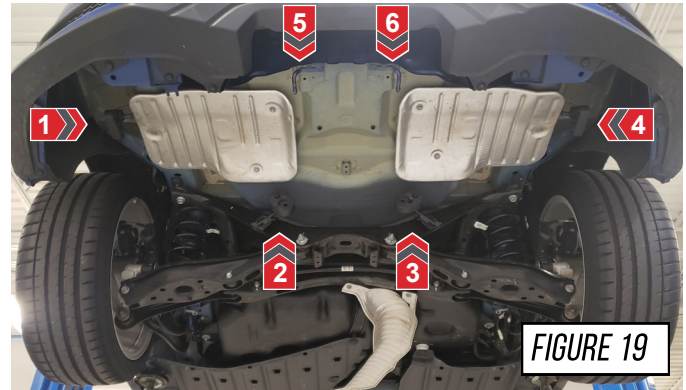
STEP 19

When install your AWE rear section you will need to use the appropriate exhaust hanger locations.

No AWE exhaust uses hanger 5 or 6.

Track exhaust uses hanger 1 and 4

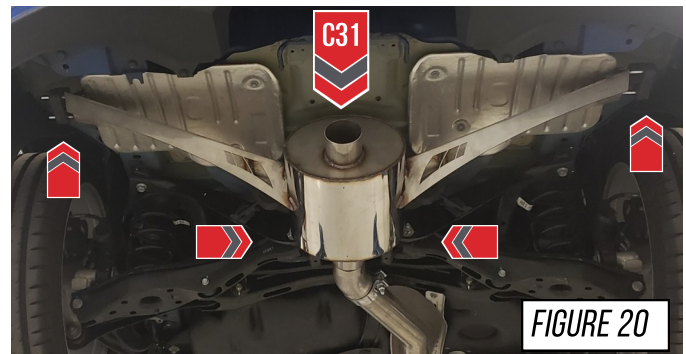
Touring exhaust uses hanger 1, 2, 3 and 4.



STEP 20

Track exhaust skip this step.

Install the supplied Accu-Seal clamp onto the rear AWE Touring rear section, part **C31**. There are 4 rubber hangers on the touring system to be installed, as shown in **Figure 20**.



STEP 21

Touring exhaust skip this step.

Install your rear AWE Track rear section, part **C33** with the supplied Accu-Seal clamp. Only the 2 outside hangers are used for the track system, as shown in **Figure 21**.



STEP 22

It is crucial to install each section and Accu-Seal clamp correctly to prevent loose joints, exhaust leaks between the tubing connections and rattles.

Arrow A in **Figure 22** shows the expanded pipe and the preinstalled Accu-Seal clamp being brought up to the corresponding pipe.

Arrow B in **Figure 22** shows the overlapping pipe installed correctly over the corresponding pipe.

Arrow C in **Figure 22** shows the Accu-Seal clamp being brought to the edge of the expanded pipe.

NOTES:



- **Do not** torque any Accu-Seal clamp until the entire exhaust has been installed and adjusted.
- Torque specification is a **minimum** of 60 ft-lbs

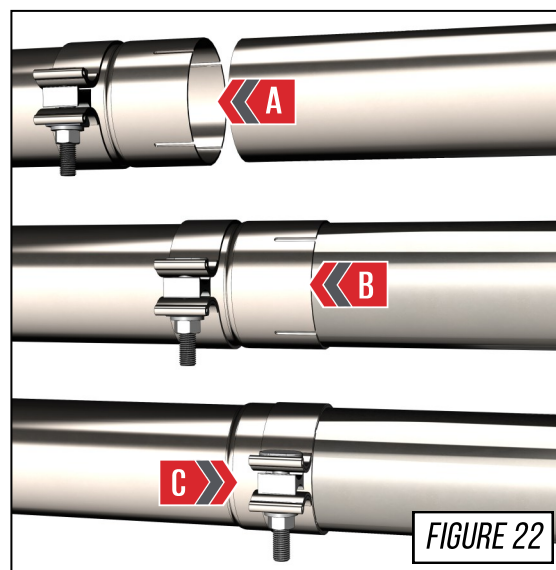


FIGURE 22

STEP 23

Check the clearance of all tubes to the body of the vehicle or any chassis parts, ensuring there is no contact. When all tubes are positioned in a proper location and slip fits are fully pressed together, tighten all clamps to at least 60 ft-lbs



FIGURE 23

STEP 24

Sedan Only.

Install the tip adaptor (**C50**) for sedan models, with the supplied clamp (**A**) as shown in **Figure 24-1**. This tube has a slight bend (**B**), this will curve down towards the ground, as shown in **Figure 24-2**.

Note: All clamps **MUST** be installed as explained in **Step 22**.

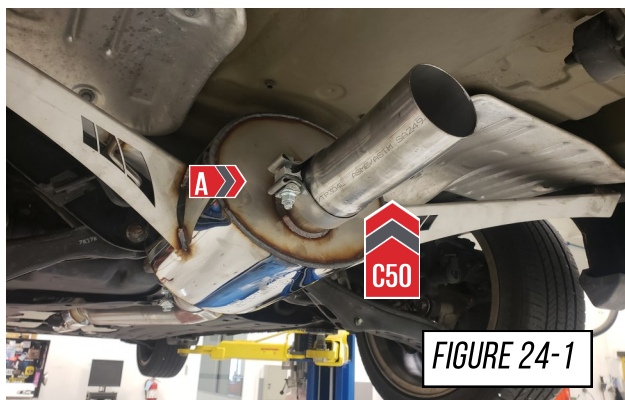


FIGURE 24-1

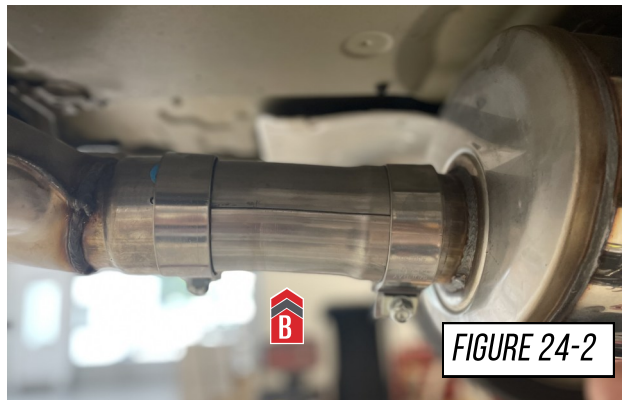


FIGURE 24-2

STEP 25

Install the dual tip section, part **C34** or **C35**, onto rear section with a supplied Accu-Seal clamp. Looking from the rear of the vehicle, level the tip outlets and tighten the clamp, as shown in **Figure 25-1** and **Figure 25-2**.

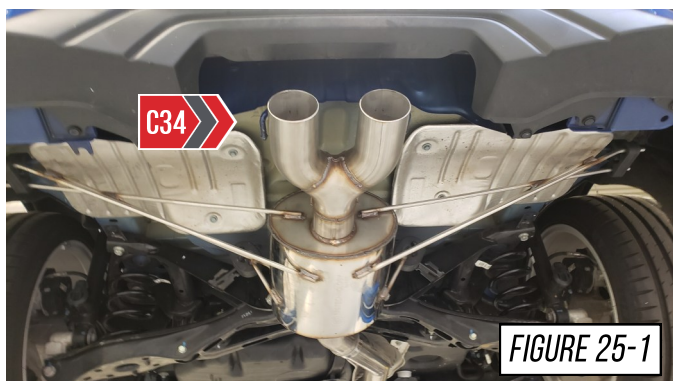


FIGURE 25-1



FIGURE 25-2

STEP 26

To accomplish the best tip fitment, align the 3.0" tip clamp to cover *only* the slot, as shown by **Arrow A** in **Figure 26**.

The clamp should only be covering the section of the tip that has been slotted, as shown by **Arrow B** in **Figure 26**.



Torque the tip clamp to a **minimum** of 18 ft./lbs.

NOTES:

- It is recommended to apply anti-seize to the threads to prevent thread binding, shown by **Arrow C** in **Figure 26**.
- It is okay to have the clamp extend beyond the edge of the tip inlet.

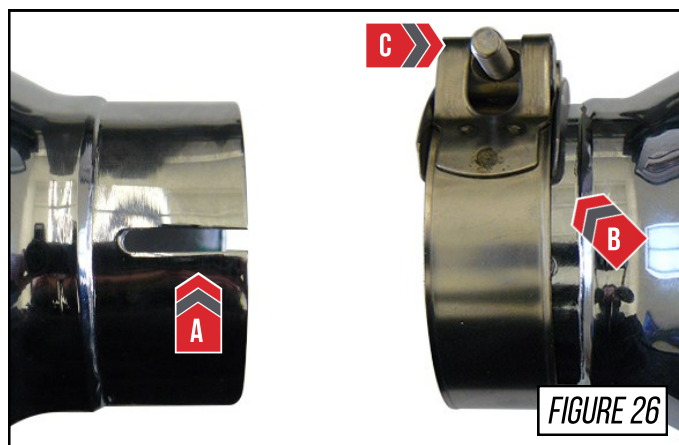


FIGURE 26

STEP 27

Install the tips onto the tip outlet, as shown in **Figure 27-1** and **Figure 27-2**.



Use anti-seize on tip clamp bolts.



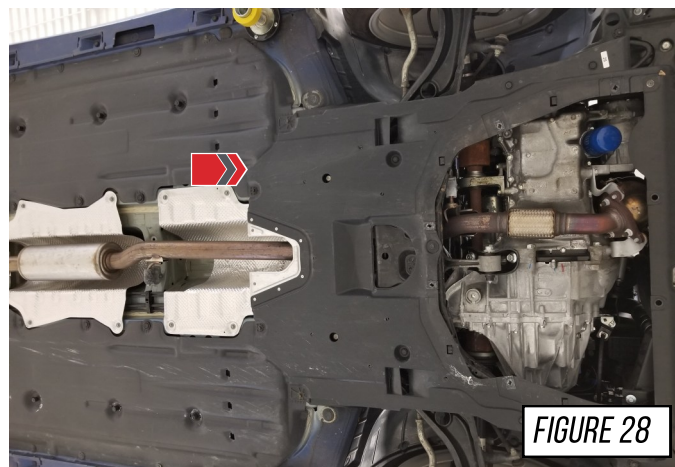
FIGURE 27-1



FIGURE 27-2

STEP 28

Reinstall the OEM plastic under body shield removed earlier with the OEM hardware, shown in **Figure 28**.



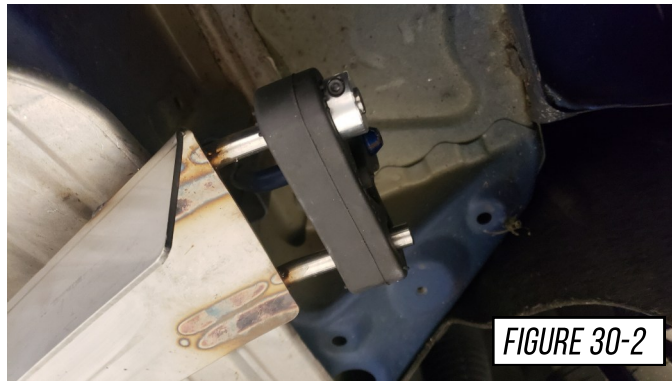
STEP 29

Reinstall the OEM tin heat shield onto the bottom of the vehicle removed earlier with the OEM hardware, as shown in **Figure 29**.



STEP 30

Install the 2 supplied hanger clamps, shown in **Figure 30-1**, onto the muffler section hangers, 1 per side, as shown in **Figure 30-2**.



ENJOY!



TROUBLESHOOTING

Issue	Solution
Exhaust is not fitting correctly	Most fitment issues are due to improperly adjusted exhaust. This includes tip fitments and rattling due to chassis contact. Check out our fitment guide for more installation tips.
Incorrect or missing parts	Double check the parts list for your system and compare them with what you received. Fill out our contact form, found below and let us know what parts you need.

CARE

Once installed properly, your AWE exhaust will provide years of trouble-free performance.

The exhaust volume and sound will settle with usage; 800-1,000 miles is required to break-in new exhaust systems.

Also, please note that the rear **180Technology®** resonator has a small drain hole to allow condensation to escape. Water drops from this area are normal.

Diamond Black and Chrome Silver Tip Care: Periodic cleaning of exhaust tips is necessary to maintain proper finish, especially in areas prone to road salt and caustic deicing solutions. Use a mild soap and water solution or car wax to clean the finish. Avoid using abrasive polishes, as they can scratch the finish.

Vapor Blue Tip Care: AWE's Vapor Blue tips must be treated with extra care, or the Vapor Blue finish will wear off prematurely. Do not use any harsh or abrasive polishes. AWE Vapor Blue tips do not come with a warranty, so polish lightly!

Any questions or comments,
please do not hesitate to contact us:

AWE

215-658-1670

[CONTACT FORM](#)

WARRANTY

Up-to-date warranty information is found [HERE](#).