

INSTALLATION INSTRUCTIONS

TRANSMISSION PAN SKID PLATE



APPLICATION:

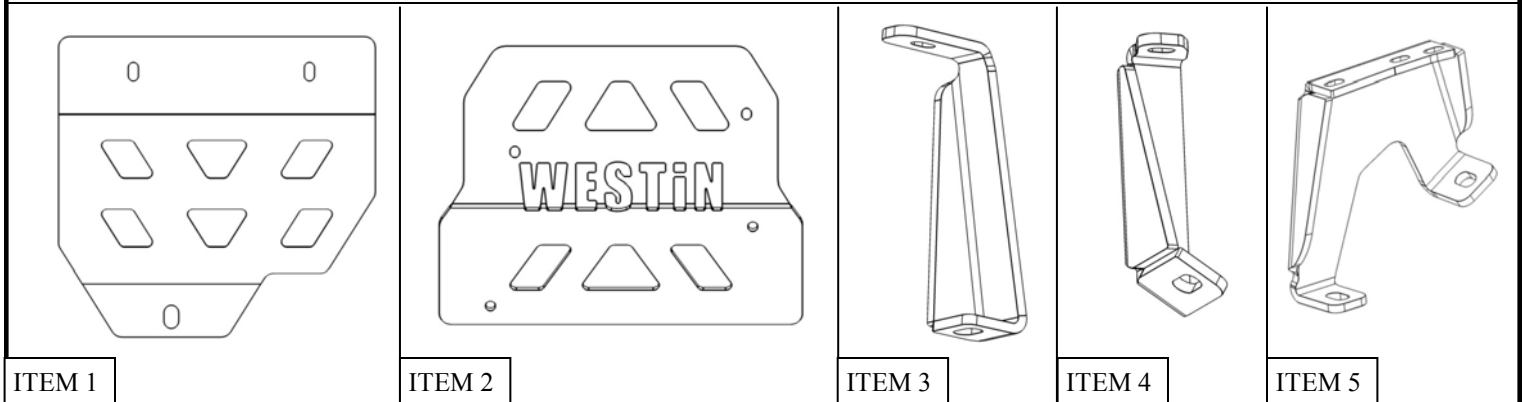
2018-2020 Jeep Wrangler JL 2 Dr/Wrangler JL Unlimited 4 Dr
(Excl. 2018 JK); 2020 Jeep Gladiator (Excl. Diesel)

PART NUMBER:

42-21075

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	REAR SKID PLATE SECTION	10MM SOCKET
2	1	FRONT SKID PLATE SECTION	10MM WRENCH
3	1	BRACKET A	13MM SOCKET
4	1	BRACKET B	13MM WRENCH
5	1	BRACKET C	16MM SOCKET
6	2	M10 NUT PLATE	RATCHET
7	2	M10 HEX HEAD BOLT	TORQUE WRENCH
8	2	M10 FLAT WASHER	
9	2	M10 SPLIT LOCK WASHER	
10	4	M8 SPLIT LOCK WASHER	
11	4	M8 HEX HEAD BOLT	
12	4	M8 FLAT WASHER	
13	4	M8 SERRATED FLANGE NUT	
14	4	M6 HEX HEAD BOLT	
15	4	M6 FLAT WASHER	
16	4	M6 SPLIT LOCK WASHER	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



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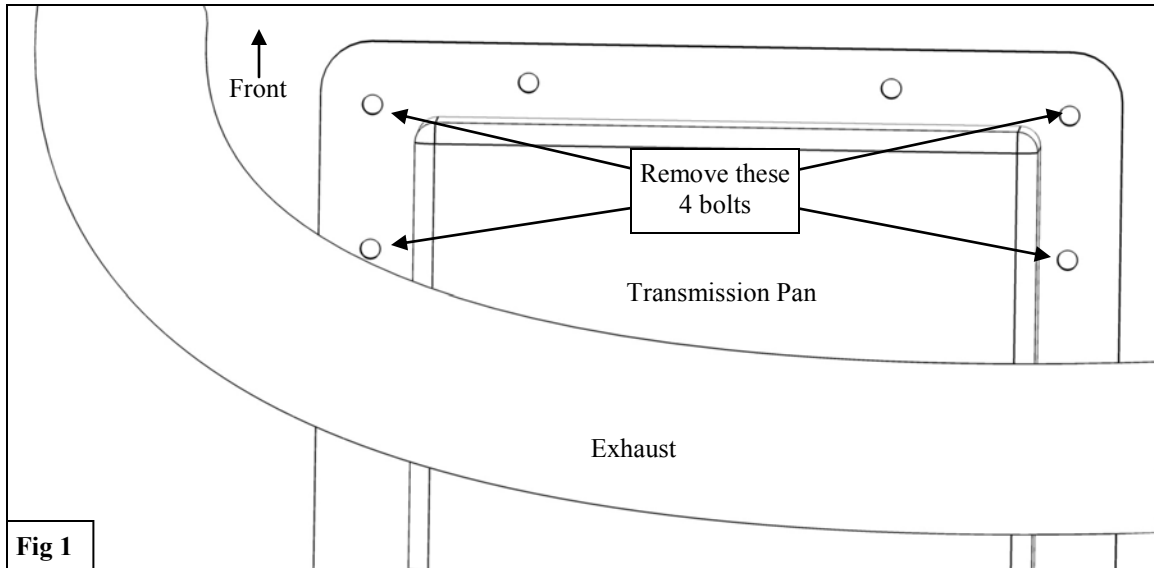
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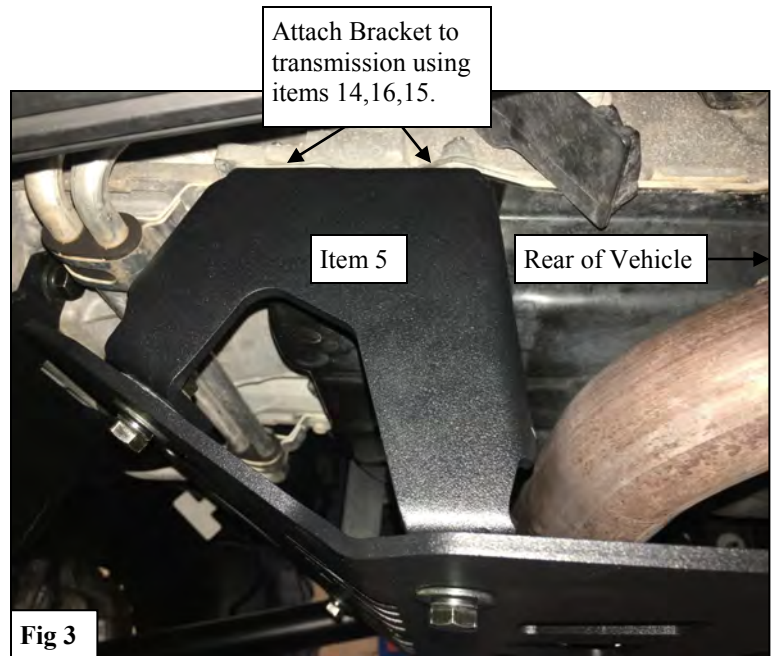
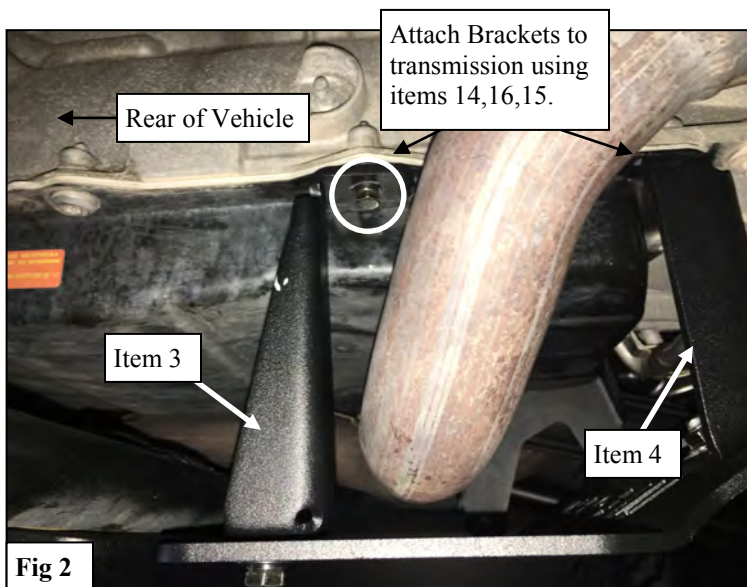
DATE: 03/25/20

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Begin by removing the 4 bolts from the Transmission Pan as shown in **Figure 1**.



3. Loosely install Brackets A & B (3,4) using the supplied M6 Hardware in the driver side bolt locations shown in **Figure 1**. See **Figure 2**.
4. Loosely install Bracket C (5) using the supplied M6 Hardware in the passenger side bolt locations shown in **Figure 1**. See **Figure 3**.



5. Install the Front Skid Plate Section (2) to the previously installed brackets using the supplied M8 Hardware. See **Figure 4**.

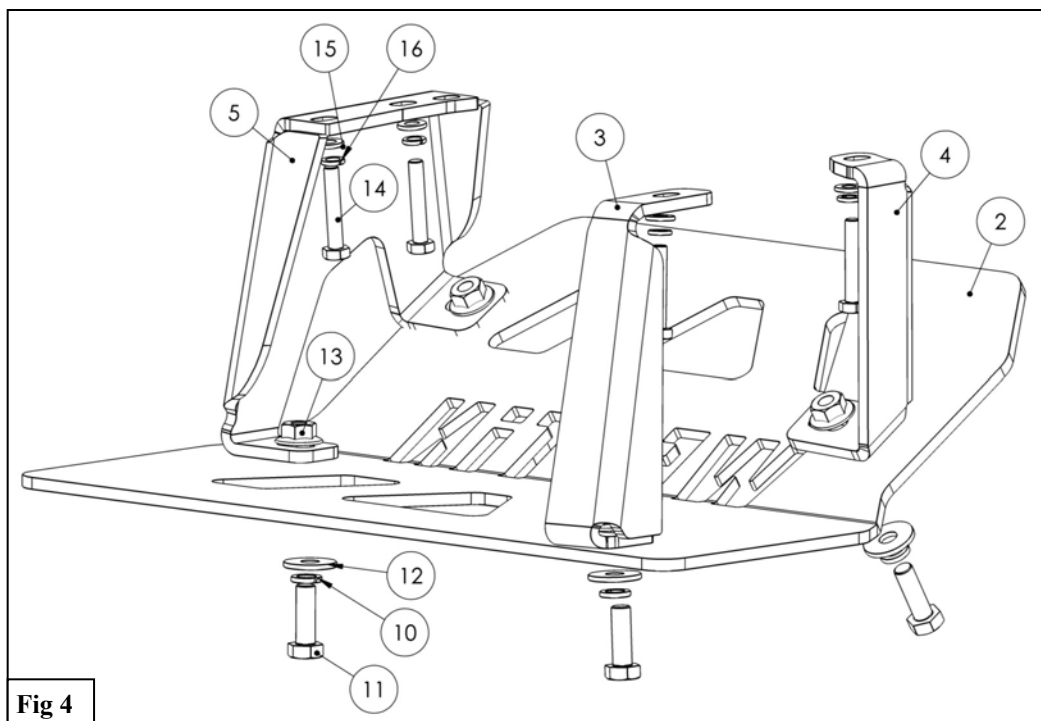


Fig 4

6. Insert the supplied Nut Plates (6) into the cross member shown in **Figure 5**.
7. Install the Rear Skid Plate Section (1) using the supplied M10 Hardware and OEM Hardware. See **Figure 6**.
8. Adjust the skid plates as necessary and torque all hardware as specified: M6 to 7 ft-lbs, M8 to 18 ft-lbs, M10 to 38 ft-lbs.

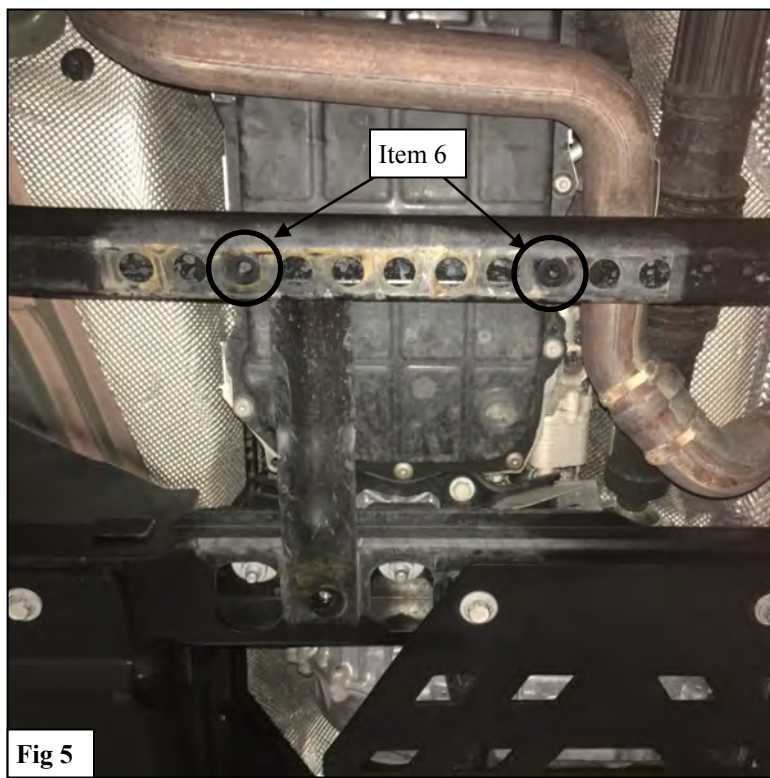


Fig 5

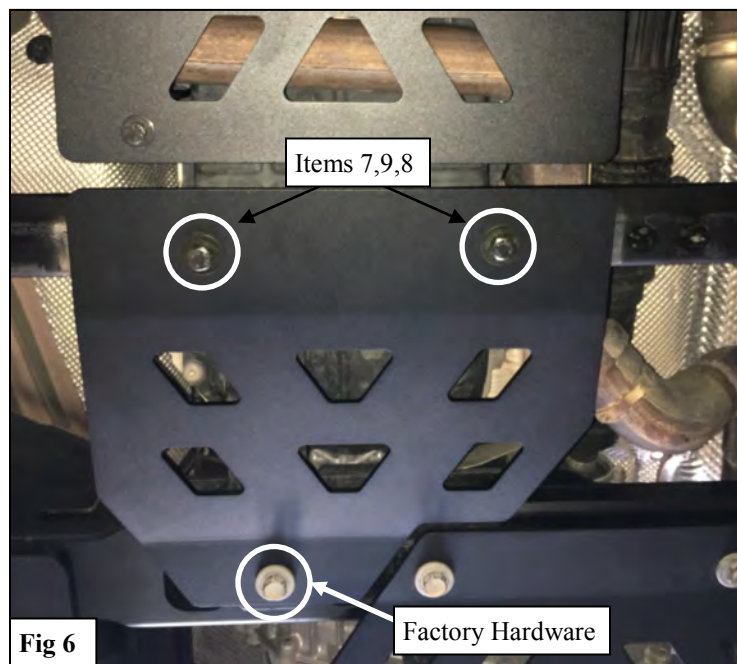


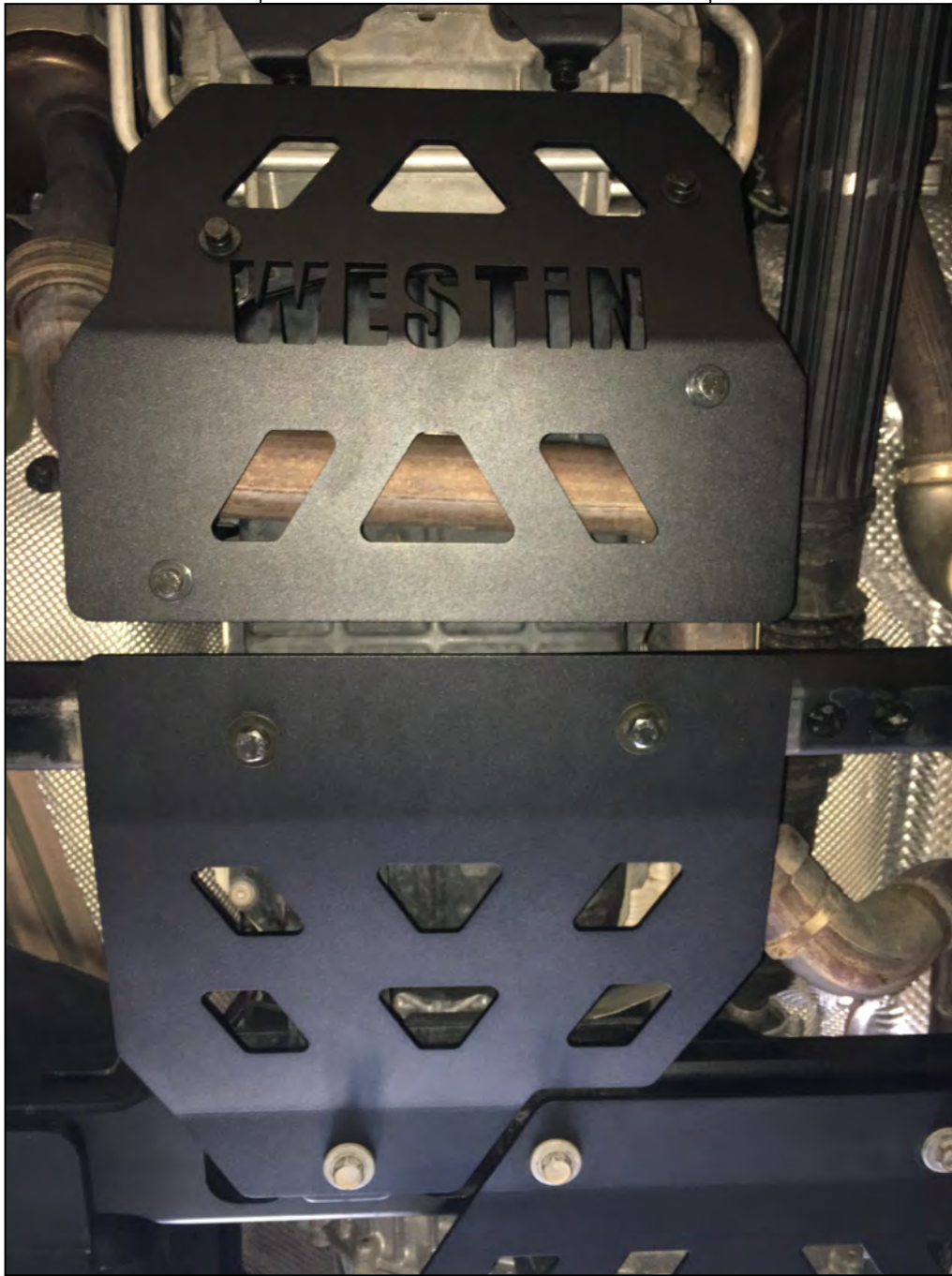
Fig 6

Factory Hardware

WESTIN

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INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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