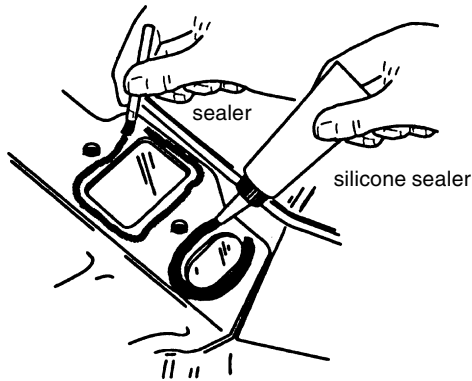


VALLEY PAN GASKET: Apply a thin coat of sealer around the intake ports on the underside of the gasket to prevent vacuum loss.

Now apply a 1/8" continuous bead of silicone sealer around each water port on the cylinder heads. Attach and align gasket to engine. Reinstall original front and rear metal end straps. Apply a thin coat of sealer around ports on the top side of the gasket.



Now apply a 1/8" continuous bead of silicone sealer around each water port on the gasket.

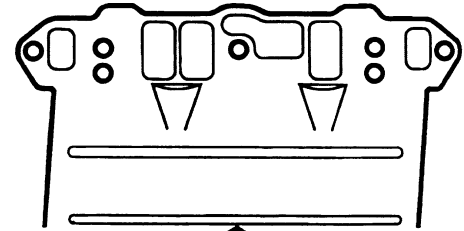
PRIOR TO INSTALLING INTAKE MANIFOLD apply a small dab of silicone sealer where all gaskets and seals meet.

Never apply silicone sealer completely across gaskets or seals.

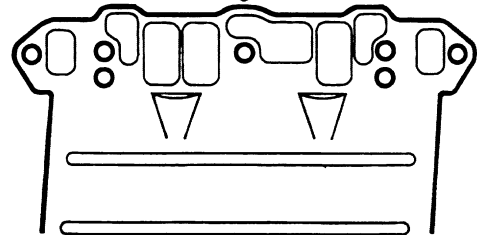
REINSTALL INTAKE MANIFOLD TO ENGINE. Torque securely to OEM specifications.

FIT[®] **FEL-PRO INSTALLATION TIPS**

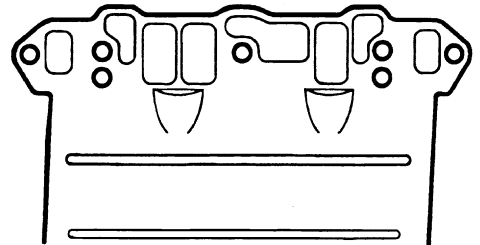
INTAKE MANIFOLD GASKET



Notice Contour
Earlier Designs



Notice Contour, port holes, and center ribs.



Latest Designs

IMPORTANT: The gasket contained in this set may not look identical to the one you have removed. In addition to the application data indicated on the label of this package, this Fel-Pro gasket is designed to replace the two earlier style gaskets covering 1977-78 engines.

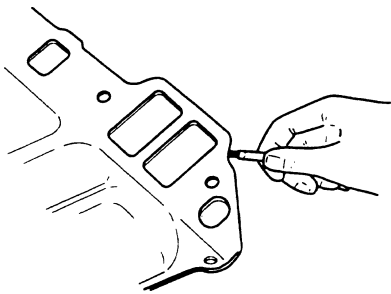
CLEAN MATING SURFACES of all foreign material including old gaskets silicone sealer and oil. You may wish to use a degreaser.

CLEAR ALL THREADED HOLES in the cylinder head by using a bottoming tap.

CLEAN ALL BOLT THREADS by using a wire brush. Lubricate the threads and underside of **every** bolt head with oil.

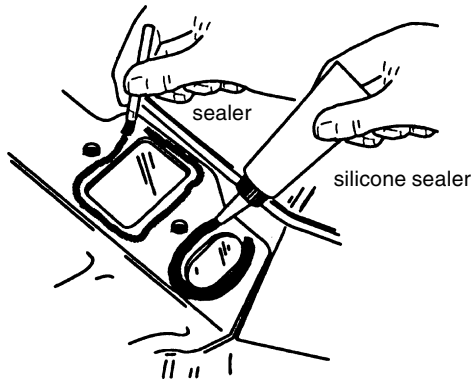
CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

ATTACH AND ALIGN END SEALS. Apply quick-drying adhesive sparingly to cylinder block. Mount end seals. **Allow time for adhesive to set.** Test for slippage with light pressure. If seals move, allow more time.



VALLEY PAN GASKET: Apply a thin coat of sealer around the intake ports on the underside of the gasket to prevent vacuum loss.

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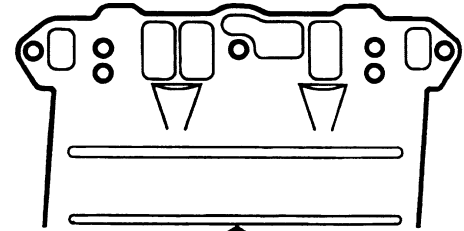
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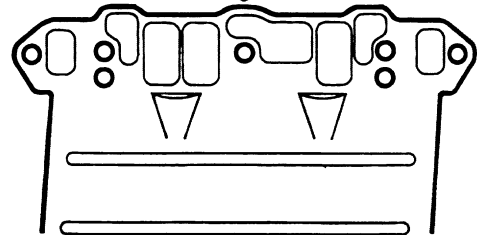
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FIT[®] **FEL-PRO INSTALLATION TIPS**

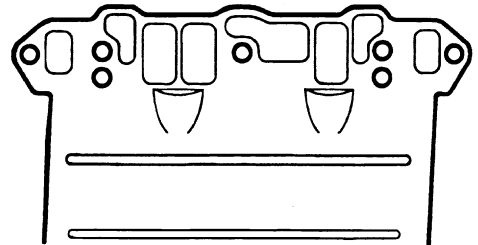
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