

INSTALLATION INSTRUCTIONS

AT6 RUNNING BOARDS

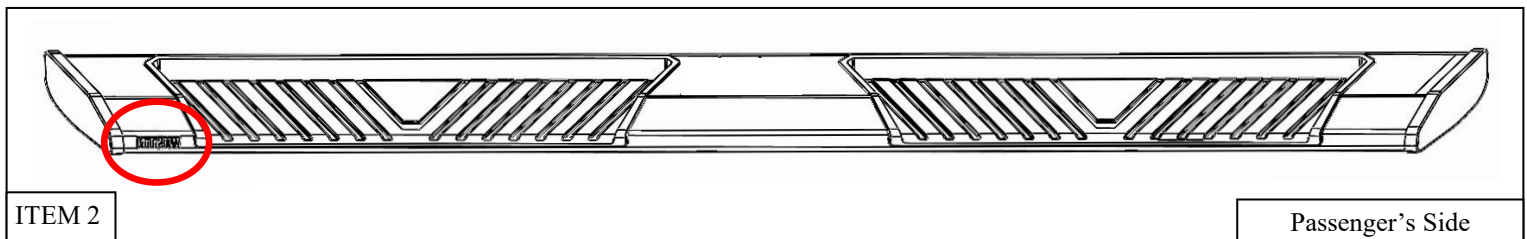
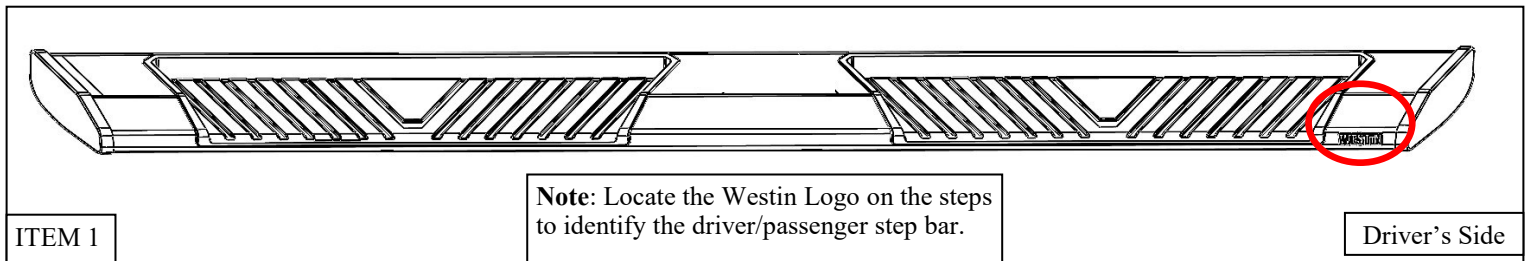


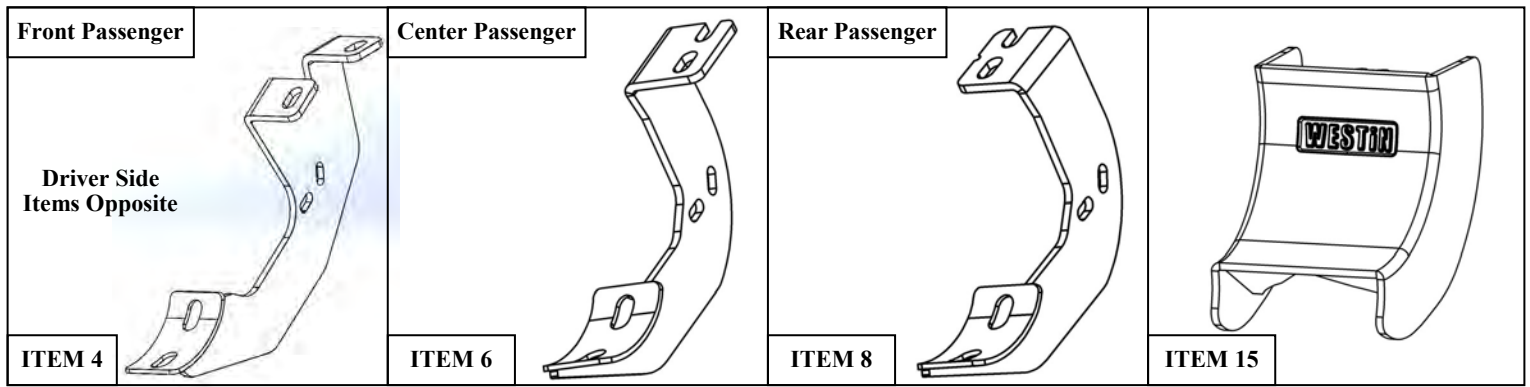
APPLICATION:
2005-2023 TOYOTA TACOMA DOUBLE CAB

PART NUMBER:
24-62775

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE RUNNING BOARD	13MM SOCKET
2	1	PASSENGER SIDE RUNNING BOARD	HEX KEY TOOL
3,4	2	FRONT MOUNTING BRACKET, DRIVER (3) AND PASSENGER (4)	FLAT HEAD SCREWDRIVER
5,6	2	CENTER MOUNTING BRACKET, DRIVER (5) AND PASSENGER (6)	RATCHET
7,8	2	REAR MOUNTING BRACKET, DRIVER (7) AND PASSENGER (8)	
9	12	M8 HEX HEAD CAP SCREWS (YELLOW ZINC)	TORQUE WRENCH
10	24	M8 LOCK WASHERS (YELLOW ZINC)	
11	24	M8 FLAT WASHERS (YELLOW ZINC)	
12	12	M6 HEX HEAD CAP SCREW (YELLOW ZINC)	
13	24	M6 FLAT WASHERS (YELLOW ZINC)	
14	12	M6 NYLON LOCK NUTS (YELLOW ZINC)	
15	6	PLASTIC BRACKET COVER	
16	12	M8 SQUARE HEAD SCREW (YELLOW ZINC)	
17	12	M8 HEX NUTS (YELLOW ZINC)	

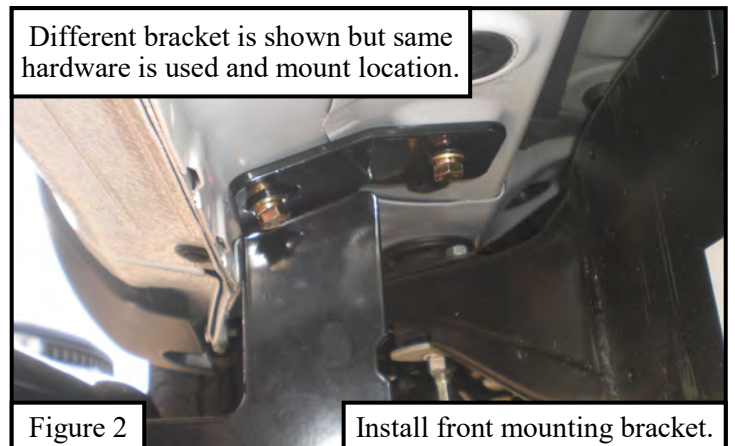
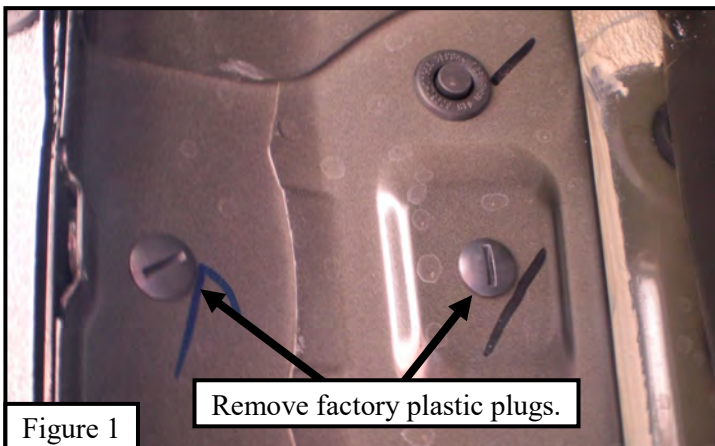
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING





PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Starting at the driver side front rocker panel, locate the front mounting holes and remove the factory plastic plugs (**Figure 1**). Attach the front mounting bracket (Item 3) to the factory threaded holes using (2) M8 hex head cap screws (Item 9), (2) M8 lock washers (Item 10), and (2) M8 flat washers (Item 11) (**Figure 2**). *Do not fully tighten at this time.*
3. Follow the same steps to install the center and rear brackets (**Figure 3**).



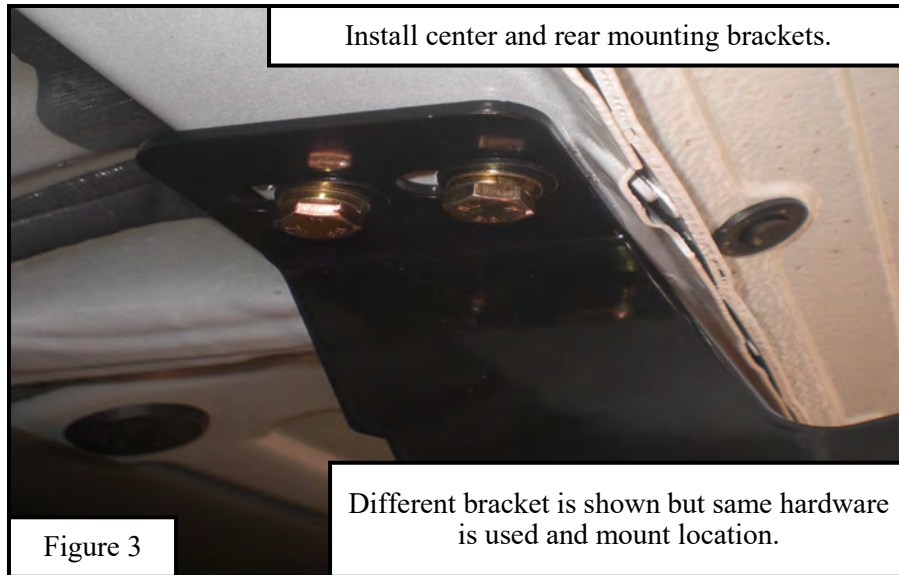


Figure 3

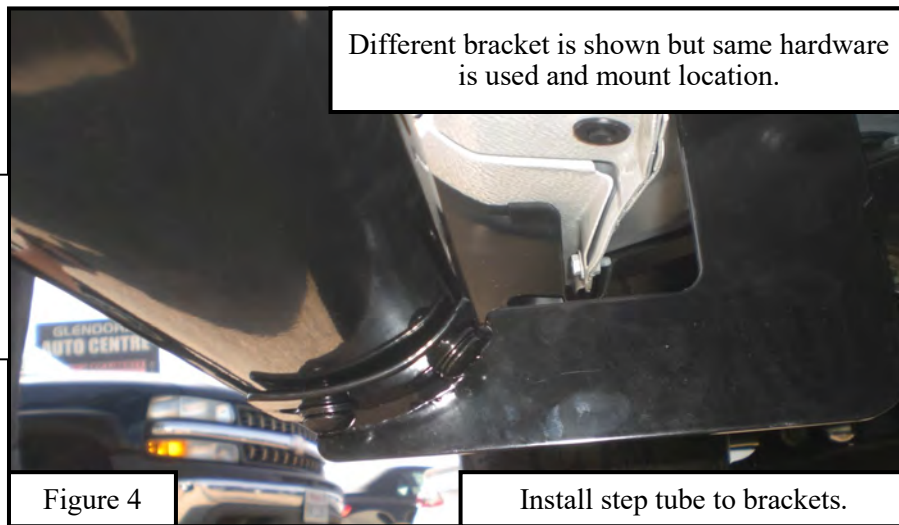
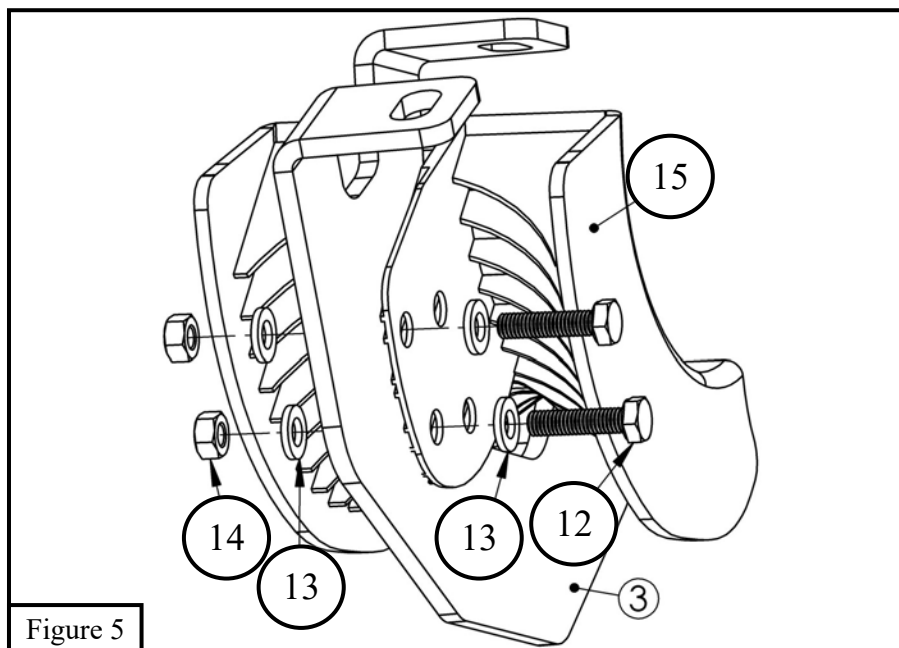


Figure 4

Note: Similar step bar shown, installation process is the same.



Textured Black Aluminum AT6 Running Boards

4. Slide (3*) M8 square head screws (Item 16) into each of the rails underneath the running board. **See Fig. 6.**
5. Loosely install the Textured Black Aluminum AT6 Running Board to the previously installed mounting brackets using the supplied M8 flat washers (Item 11), M8 split lock washers (Item 10), and M8 hex nuts (Item 17).
6. Align and adjust as necessary then torque hardware : M8 to 15-18 ft-lbs and M6 to 7-8 ft-lbs.

PART #: 24-62775

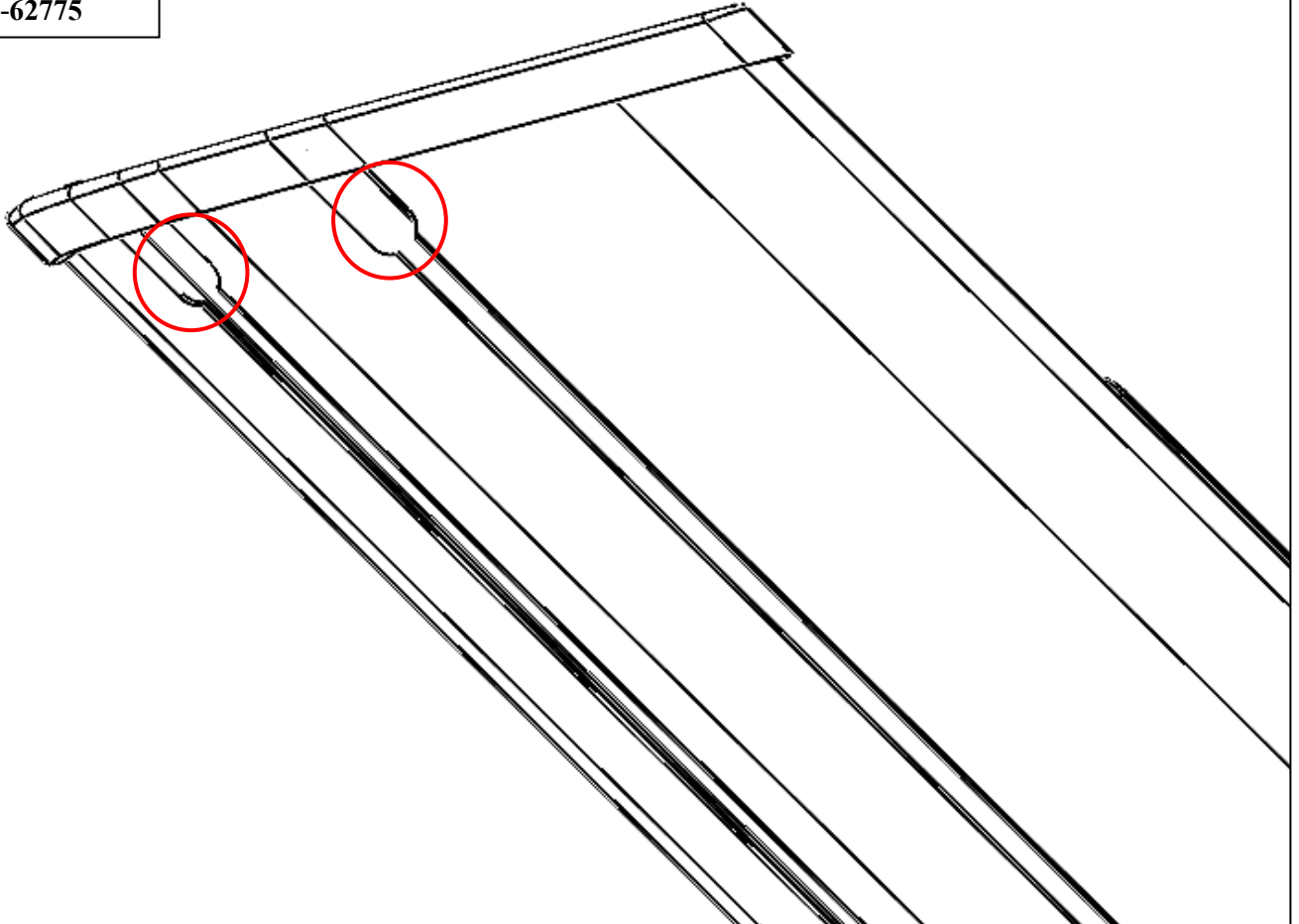


Figure 6



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

WESTIN

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

P.N.: 75-2462775-RevA

ECO #: W25-0043

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com

DATE: 06/06/2025



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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