

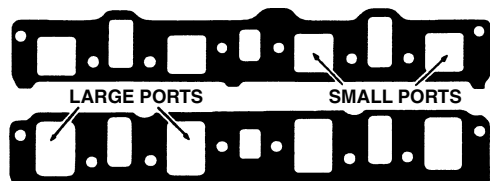
Fiber Faced Gasket(s) are to be installed dry. **Metal Faced Gasket(s)** require a thin even coat of sealer to be applied to the metal side(s) of the gasket.

FINAL ASSEMBLY always requires torquing of fasteners according to OEM specifications. For certain assemblies we have provided specific torquing specifications.

NOTE: CYLINDER HEAD torquing procedures are critical and therefore we recommend to double-check with OEM.

Some procedures may be repeated with additional specific information for you application.

INTAKE MANIFOLD GASKET



This set contains 2 pairs of manifold gaskets. For exact fit, check the gaskets against the head. Identify and install as indicated.

V 266 & V304 Engs. - Use gasket with small ports

V 345 & VC 392 Engs. - Use gasket with large ports

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.



FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing products is better than the quality of its installation.

GENERAL INSTRUCTIONS

CLEAN MATING SURFACES of all foreign materials. Use a degreaser.

CLEANTHREADS of all bolt/studs using a wire brush; all nuts/threaded holes use a bottoming tap

Determine Which Bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the bolt threads and the underside of the bolt head. Those not entering the coolant passages require oil on the bolt threads and the underside of the bolt head.

Exhaust Assembly: Apply a high temperature anti-seize lubricant to the threadings.

CHECK ALL CASTINGS for flatness: straighten, resurface or replace if out of flat conditions exists.

CYLINDER HEAD AND BLOCK: refer to OEM manual to determine flatness tolerances and resurfacing limitations.

Attach and align gasket(s) following any directional markings shown on the gasket. If no markings exists, simply install the gasket by matching the gasket to engine deck surface

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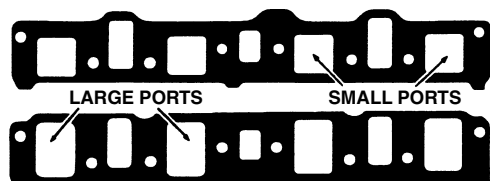
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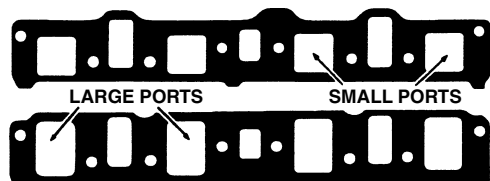
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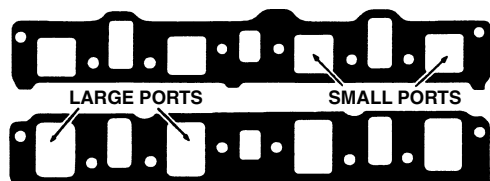
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